

DIGITAL VOLTMETER

3430A



HEWLETT **hp** PACKARD

AUDIOSAT PRO SL

DIGITALIZED BY TOMAS MONTERO MOLINERO

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OPERATING AND SERVICE MANUAL

(HP PART NO. 03430-90002)

MODEL 3430A DIGITAL VOLTMETER

Serials Prefixed: 943-

Appendix C, Manual Backdating Changes,
adapts manual to serials prefixed
641-, 723-, 749-, 933-.

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Table 1-1. Specifications

VOLTMETER	
<p>Voltage Ranges: Full scale presentation of ± 100.0 mV, 1000 mV, 10.00 V, 100.0 V and 1000 V (plus up to 60% overrange indicated with 4th digit). Maximum input is 1000 V. Range selection is manual, with automatic decimal point positioning. Polarity selection and indication are automatic.</p>	<p>for full scale input. Non-inverting voltage gain, (3430A input to amplifier output), is 100 on the 100 mV Range, decreasing by a factor of 10 on each higher range. Gain accuracy: $\pm 0.1\%$ from 15°C to 35°C, $\pm 0.15\%$ from 0°C to 15°C and 35°C.</p>
<p>Voltage Accuracy: $\pm (0.1\%$ of reading + 1 digit) from 15°C to 35°C on all ranges. $\pm (0.25\%$ of reading + 1 digit) from 0°C to 15°C and 35°C to 50°C on all ranges.</p>	<p>Sample Rate: Fixed, at 2 per second.</p> <p>Power: 115 or 230 volts $\pm 10\%$, 50 to 400 Hz, approximately 20 watts.</p>
<p>Stability: Rated accuracy is met after a 10 minute warm-up period. The voltage accuracy is guaranteed for three months. Zero stability is better than $25 \mu\text{V}/^{\circ}\text{C}$. Zero should be adjusted if the operating source resistance is $> 100 \text{ k}\Omega$ on the 100.0 mV range.</p>	RATIO OPTION
<p>Response Time: Input amplifier responds to 99.9% value of a step input in 0.5 seconds.</p>	<p>Reference Input Range: 0.8 to 1.2 Vdc either polarity (selected at rear panel) for rated accuracy. Instrument is usable with reference voltage between 0.2 and 1.3 V.</p>
<p>Input Resistance: $10 \text{ M}\Omega \pm 3.0\%$ on all ranges.</p>	<p>Reference Input Resistance: $50 \text{ k}\Omega \pm 2\%$ for positive reference, $511 \text{ k}\Omega \pm 2\%$ for negative reference.</p>
<p>Superimposed Noise Rejection: 40 dB at 60 Hz, increasing 12 dB/octave at higher frequencies.</p>	<p>Front Terminal Input Range: 100.0 mV full scale nominal on lowest range to 1000 V maximum on highest range, either polarity, with automatic polarity indication.</p>
<p>Input Isolation: Floating; low side (middle terminal on the front panel) may be operated up to ± 500 Vdc with respect to chassis ground (350 V rms).</p>	<p>Front Terminal Input Resistance: $10 \text{ M}\Omega \pm 3\%$ on all ranges.</p>
<p>Effective Common Mode Rejection: Ratio of common mode signal to resultant error in readout.</p>	<p>Ratio Accuracy: $\pm (0.15\%$ of reading + 1 digit) 15°C to 35°C. $\pm (0.30\%$ of reading + 1 digit) 0°C to 15°C and 35°C to 50°C.</p>
<p>DC: $> 90 \text{ dB}$ on 100.0 mV range, decreasing 20 dB per range.</p>	<p>Maximum Correct Indication: 1599 for reference inputs between 0.8 V and 1.0 V. 1333 for reference inputs between 1.0 V and 1.2 V.</p>
<p>AC: $> 90 \text{ dB}$ on 100.0 mV range, decreasing 20 dB per range.</p>	GENERAL
<p>DC Amplifier Output: ± 16 Vdc maximum into $16 \text{ k}\Omega$ minimum resistance for input of 60% overrange. ± 10 Vdc maximum into $10 \text{ k}\Omega$ minimum resistance</p>	<p>Dimensions: 7-25/32 in. wide, 6-17/32 in. high, 12 in. deep (190 x 166 x 334 mm).</p> <p>Weight: 9-3/4 lbs. (4.39 kg); Shipping: 12 lbs. (5.4 kg).</p>

SECTION II

INSTALLATION

2-1. INTRODUCTION.

2-2. This section contains information and instructions necessary for the installation and shipping of the Model 3430A Digital Voltmeter. Included are initial inspection procedures, power and grounding requirements, installation information, and instructions for repackaging for shipment.

2-3. INITIAL INSPECTION.

2-4. This instrument was carefully inspected both mechanically and electrically before shipment. It should be physically free of marks or scratches and in perfect electrical order upon receipt. To confirm this, the instrument should be inspected for physical damage in transit. Also check for supplied accessories, and test the electrical performance of the instrument using the procedure outlined in Paragraph 5-5. If there is damage or deficiency, see the warranty on the inside front cover of this manual.

2-5. POWER REQUIREMENTS.

2-6. The Model 3430A can be operated from any source of 115 or 230 volts at 50 to 400 Hz. The 115/230 V slide switch on the rear panel selects the desired line voltage. Power dissipation is approximately 20 watts.

2-7. GROUNDING REQUIREMENTS.

2-8. To protect operating personnel, the National Electrical Manufacturers' Association (NEMA) recommends that the instrument panel and cabinet be grounded. This instrument is equipped with a three-conductor power cable which, when plugged into an appropriate receptacle, grounds the instrument. The offset pin on the power cable three-prong connector is the ground wire.

2-9. To preserve the protection feature when operating the instrument from a two-contact outlet, use a three-prong to two-prong adapter and connect the green pigtail on the adapter to ground.

2-10. INSTALLATION.

2-11. The Model 3430A is fully transistorized; therefore, no special cooling is required. However, the instrument should not be operated where the ambient temperature exceeds 50°C (122°F) or the relative humidity exceeds 95%.

2-12. BENCH MOUNTING.

2-13. The Model 3430A is shipped with plastic feet and tilt stand in place, ready for use as a bench instrument.

2-14. RACK MOUNTING.

2-15. The Model 3430A may be rack mounted by using an adapter frame (-hp- Part No. 5060-0797). The

adapter frame is a rack frame that accepts any combination of submodular units. It can be rack mounted only. For additional information, address inquiries to your -hp- Sales and Service Office. (See Appendix B for office locations.)

2-16. COMBINATION MOUNTING.

2-17. The Model 3430A may be mounted in combination with other submodular units by using a Combining Case (-hp- Model 1051A or 1052A). The Combining Case is a full-module unit which accepts various combinations of submodular units. Being a full-module unit, it can be bench or rack mounted and is analogous to any full-module instrument.

2-18. REPACKAGING FOR SHIPMENT.

2-19. The following paragraphs contain a general guide for repackaging of the instrument for shipment. Refer to Paragraph 2-20 if the original container is to be used; 2-21 if it is not. If you have any questions, contact your local -hp- Sales and Service Office. (See Appendix B for office locations.)

NOTE

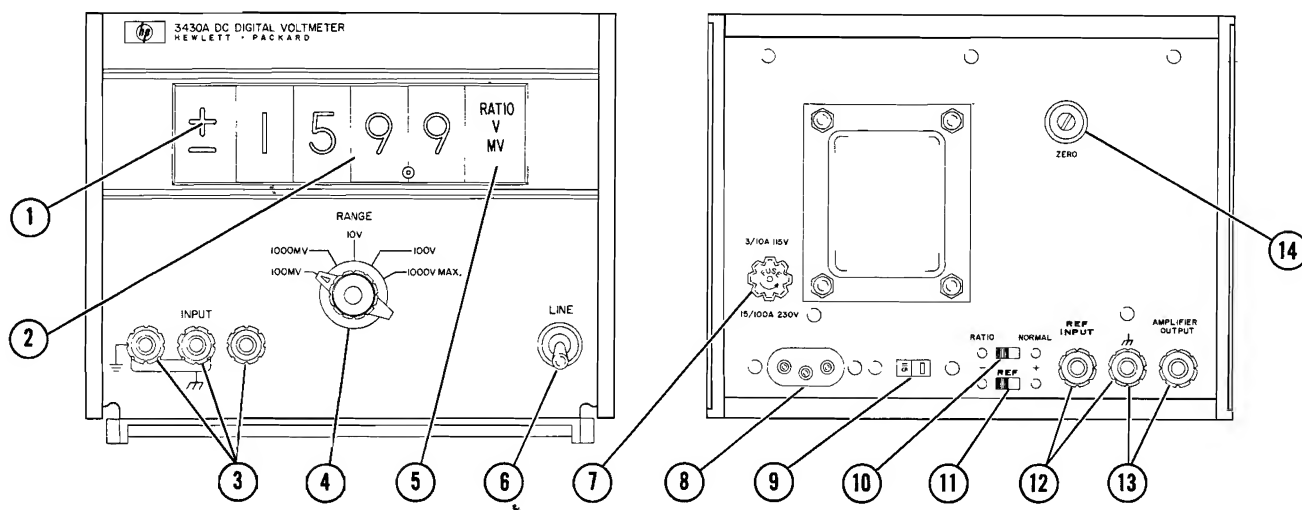
If the instrument is to be shipped to Hewlett-Packard for service or repair, attach a tag to the instrument identifying the owner and indicating the service or repair to be accomplished; include the model number of the instrument. In any correspondence, identify the instrument by model number, serial number, and serial number prefix.

2-20. If original container is to be used, proceed as follows:

- a. Place instrument in original container if available. If original container is not available, a suitable container can be purchased from your nearest -hp- Sales and Service Office.
- b. Ensure that container is well sealed with strong tape or metal bands.

2-21. If original container is not to be used, proceed as follows:

- a. Wrap instrument in heavy paper or plastic before placing in an inner container.
- b. Place packing material around all sides of instrument and protect panel face with cardboard strips.
- c. Place instrument and inner container in a heavy carton or wooden box and seal with strong tape or metal bands.
- d. Mark shipping container with "DELICATE INSTRUMENT," "FRAGILE," etc.



3430A-C-0891

- ① **Polarity Indicator:** Indicates input voltage polarity.
- ② **Illuminated Readout Display:** Indicates magnitude of voltage and position of decimal point.
- ③ **INPUT:** Input voltage is applied between the High (red) and Common (\blacktriangle) terminals. A shorting bar provided with the instrument allows the input signal to be referenced to chassis ground when connected between the instrument common (\blacktriangle) and chassis ground (\equiv) terminals.
- ④ **RANGE Switch:** Selects full scale input. Controls decimal point and multiplier indicator.
- ⑤ **Multiplier Indicator:** Indicates instrument measurement unit: (V or mV) and **RATIO** (Option 01 only).
- ⑥ **LINE SWITCH:** Applies primary power to instrument.
- ⑦ **115/230 Volt Fuse:** For 115 volt operation a 2/10 A. 125 V slow-blow fuse is used; for 230 volt operation a 15/100 A. 250 V slow-blow fuse is used.
- ⑧ **AC Power Connector:** Connects to the primary power cable supplied with the instrument.
- ⑨ **115/230 Slide Switch (S3):** Selects either 115 or 230 volt operation.
- ⑩ **RATIO/NORMAL Switch (S4) (Option 01 only):** Selects the Model 3430A function; **NORMAL** selects voltage measurements (see Paragraph 3-13); **RATIO** selects voltage ratio measurements.
- ⑪ **+ REF - Switch (S5) (Option 01 only):** Selects polarity of ratio reference voltage (see Paragraph 3-13).
- ⑫ **REF INPUT (Option 01 only):** The ratio reference voltage is applied to these two terminals (see Paragraph 3-13).
- ⑬ **AMPLIFIER OUTPUT:** A 0 to ± 15.99 volt dc output proportional to dc input.
- ⑭ **ZERO Adjustment:** Sets the digital readout on the front panel for zero indication when input is shorted, or for zero with a known source resistance (see Paragraph 3-5e, note).

Figure 3-1. Front and Rear Panel Description

SECTION III

OPERATING INSTRUCTIONS

3-1. INTRODUCTION.

3-2. The -hp- Model 3430A Digital Voltmeter measures dc voltages from ± 100 mV full scale to ± 1000 V full scale with accuracy of $\pm (0.1\% \text{ of reading} + 1 \text{ count})$ and overrange capability of 60%. The Model 3430A also functions as a $\pm 0.1\%$ dc amplifier with 5 gain ranges from +40 dB to -40 dB. With Option 01, the Model 3430A measures dc voltage ratios from 0.0001 to 1000:1. This section describes the procedures for operating the Model 3430A as a voltmeter, ratiometer, and amplifier.

3-3. FRONT AND REAR PANEL DESCRIPTION.

3-4. Figure 3-1 shows the location of all the front and rear panel indicators and includes a brief description of each.

3-5. TURN-ON PROCEDURE.

- a. Set the 115/230 slide switch (S3) to coincide with the line voltage used.
- b. Connect power line to ac power connector. If instrument has Option 01, set RATIO/NORMAL switch to NORMAL position.
- c. Switch LINE toggle switch upward, turning instrument on. Allow 10 minutes for instrument warmup.
- d. Set the Model 3430A RANGE to 100 mV, and short input terminals.
- e. Adjust rear panel ZERO control so that digital readout indicates all zeros and polarity indicator switches alternately between + and -.

NOTE

There may be a zero offset of a few counts between shorted input and open input on the 100 mV range. This is caused by a small leakage current flowing from the amplifier input through the input attenuator to ground. This offset does not affect the accuracy when measuring across a low source resistance ($< 100 \text{ k}\Omega$). However, when measuring across a source resistance greater than $100 \text{ k}\Omega$, there may be a small error. This error can be eliminated by zeroing the Model 3430A with the source resistance connected across the input.

3-6. DC VOLTAGE MEASUREMENTS.

- a. Turn Model 3430A on and zero it according to the steps in Paragraph 3-5.
- b. Set RANGE switch to approximate range of input. If in doubt, select highest range, and downrange as necessary.



DO NOT APPLY VOLTAGE GREATER
THAN 1000 V TO INPUT TERMINALS.
DO NOT FLOAT \nearrow TERMINAL MORE
THAN 500 V ABOVE GROUND (\neq).

- c. Connect voltage to be measured to INPUT terminals. Connect high side of input to high (red) terminal and low side to \nearrow terminal. For floating measurement, disconnect shorting bar between \nearrow and \neq terminals. For a referenced measurement, leave shorting bar connected.
- d. Read magnitude of applied voltage on front panel. Polarity is automatically indicated.

3-7. OVERRANGE OPERATION.

3-8. The Model 3430A can be operated with input signals 59.9% overrange on all ranges except the 1000 V range with no loss in accuracy. For example, 15.99 volts may be applied with the range switch in the 10 V position.

3-9. OVERLOAD INDICATION.

3-10. Any voltage in excess of 59.9% overrange will cause the Model 3430A to overload. This condition is indicated by a flashing display.

3-11. DC AMPLIFIER OPERATION.

3-12. The Model 3430A may be used as a dc amplifier with a $\pm 0.1\%$ gain accuracy. The gain depends on the range selection. The input is connected to the front panel INPUT terminals and the output is taken from the rear panel AMPLIFIER OUTPUT terminals. The dc amplifier output can also be used to drive a recorder while dc voltage measurements are being made.

- a. Turn on and zero the Model 3430A according to Paragraph 3-5.
- b. Select desired gain using RANGE switch. Table 3-1 shows the input voltage, output voltage, and gain for each RANGE selection.

Table 3-1. Amplifier Gain

Range	Input	Amplifier Output	Gain
100 mV	0 to ± 159.9 mV	0 to ± 15.99 V	40 dB
1000 mV	0 to ± 1599 mV	0 to ± 15.99 V	20 dB
10 V	0 to ± 15.99 V	0 to ± 15.99 V	0 dB
100 V	0 to ± 159.9 V	0 to ± 15.99 V	-20 dB
1000 V	0 to ± 1000 V	0 to ± 10.00 V	-40 dB

- c. Connect the signal to be amplified to the INPUT terminals and the load to the AMPLIFIER OUTPUT terminals.

NOTE

The load resistance must be greater than $16\text{ k}\Omega$ or the amplifier gain accuracy will not be within $\pm 0.1\%$ and the amplifier will not have full dynamic range.

3-13. RATIO OPERATION (Option 01 only).

3-14. Instruments with Option 01 have the capability of measuring voltage ratios. The following steps describe the procedure.

- Turn on and zero the 3430A according to Paragraph 3-5.
- Slide NORMAL/RATIO switch to RATIO position. RATIO indicator will light.
- Apply a dc reference voltage of 0.80 to 1.20 volts between rear panel REF INPUT and A terminals.
- Slide REF POLARITY switch to coincide with polarity of reference voltage with respect to circuit common (A). If REF POLARITY switch is in incorrect position, front panel display will flash.

- Set range switch to appropriate range of input. If in doubt, select highest range and down-range as necessary.

- Connect input signal.

3-15. The front panel displays will indicate the ratio of the input voltage to the reference voltage. On the 10 V, 100 V, and 1000 V ranges the "V" indicator will be lit. On the 100 mV and 1000 mV ranges the "MV" indicator will be lit, indicating that the ratio must be divided by 1000. For example, a ratio reading of 608 on the 1000 mV range would actually be a ratio of 0.608.

3-16. The reference voltage applied to the rear terminals must be 0.8 to 1.2 volts for operation at rated accuracy. If the reference voltage is greater than 1.00 V the maximum readout of 1599 counts cannot be achieved, and the maximum number of counts is equal to $\frac{1599}{V_{\text{reference}}}$. When $V_{\text{reference}}$ is 1.2 volts,

the maximum number of counts is 1333.

3-17. Usable ratio readings may be made with reference voltages as high as 1.3 volts or as low as 0.2 volts, but the accuracy is derated. Table 3-2 shows typical accuracies with reference voltages greater than 1.2 volts and less than 0.8 volts. The accuracy values are shown with equal reference and input voltages (ratio = 1.000).

Table 3-2. Typical Ratio Accuracy Variations

Reference Voltage	Accuracy
0.2 V	$\pm (1.3\% \text{ of reading} + 1 \text{ count})$
0.3 V	$\pm (0.9\% \text{ of reading} + 1 \text{ count})$
0.4 V	$\pm (0.7\% \text{ of reading} + 1 \text{ count})$
0.5 V	$\pm (0.5\% \text{ of reading} + 1 \text{ count})$
0.6 V	$\pm (0.3\% \text{ of reading} + 1 \text{ count})$
0.7 V	$\pm (0.2\% \text{ of reading} + 1 \text{ count})$
0.8 to 1.2 V	$\pm (0.15\% \text{ of reading} + 1 \text{ count})$
1.3 V	$\pm (0.2\% \text{ of reading} + 1 \text{ count})$

SECTION IV

THEORY OF OPERATION

4-1. GENERAL.

4-2. The Model 3430A makes voltage measurements by comparing the input voltage to an internally generated "staircase ramp" voltage. When the input and the staircase ramp voltages are equal, a comparator generates a signal to stop the ramp. Then the instrument displays the number of steps necessary to make the staircase ramp equal to the input. At the end of the sample, a reset pulse resets the staircase to zero and the measurement starts over. The display circuits store each reading until a new reading is completed, eliminating any blinking or counting during computation. The sample rate is fixed at two samples per second. Figure 4-1 shows the relationship between the staircase ramp and the input signal.

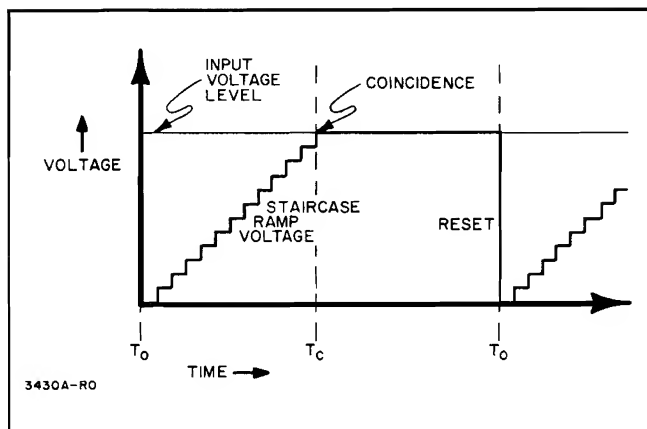


Figure 4-1. Relationship Between the Staircase Ramp and Input Signal

4-3. BLOCK DIAGRAM ANALYSIS. (Fig. 7-2)

4-4. The Staircase Ramp circuits include a 4.5 kHz oscillator, decade counter circuits, and digital-to-analog (D/A) converters. The counter circuit counts the pulses from the 4.5 kHz oscillator, and the output of the counter is a binary number equal to the total number of oscillator pulses. The D/A converters convert the binary numbers from the counter to equivalent analog voltages. Thus, each pulse from the oscillator causes one count increase in the counter output, making the D/A converter output increase by a fixed amount. As long as the oscillator continues to run, the converter output increases incrementally, producing a "staircase" ramp voltage. The staircase ramp from the D/A converter is applied to the Staircase Amplifier, the gain of the staircase amplifier is adjusted to calibrate the ramp. The comparator flip-flop controls the staircase ramp by turning the 4.5 kHz oscillator on and off.

4-5. The input signal passes through the input attenuator to the input amplifier where it is amplified

by a factor of 100. The attenuator output is 0 to ± 100 mV full scale on all ranges, so the amplifier output is 0 to ± 10 V full scale, and 0 to ± 15.99 V with over-range. The rear panel AMPLIFIER OUTPUT is the output of the input amplifier.

4-6. The comparator input is a resistive summing junction. The staircase voltage is positive, so the input signal connected to the summing junction must be negative. The inverting amplifier and polarity switch assure a negative voltage to the comparator summing junction for either polarity input. If the input is positive, the inverting amplifier output is negative and the diode at its output is forward biased, applying this negative voltage to the summing junction. The negative voltage also turns off the polarity switch. If the input is negative, the inverting amplifier output will be positive and the diode will be reverse biased. At the same time, the polarity switch is turned on, allowing the negative input voltage to be applied to the summing junction.

4-7. The 2 Hz sample oscillator controls the sampling of the Model 3430A. Its output is a 100 ms timing pulse occurring two times per second. The timing pulse drives the transfer amplifier to produce the transfer pulse, and the trailing edge of the transfer pulse triggers the reset amplifier, producing the reset pulse. The transfer pulse transfers the number stored in the counters to the readout at the end of each sample. The reset pulse ends the measurement sample and initiates a new sample.

4-8. At T_0 the reset pulse resets the decade counters to zero and sets the comparator flip-flop to allow the 4.5 kHz oscillator to run, starting the staircase ramp. The ramp increases until it equals the input. When the ramp and the input are equal (T_c) the comparator output changes the state of the comparator flip-flop, stopping the oscillator and the ramp. At T_t , about 400 ms from the start of the sample, the transfer pulse transfers the stored count from decade counters to the digital display tubes. The reset pulse occurs at the trailing edge of transfer pulse, initiating a new sample.

4-9. INPUT ATTENUATOR.

4-10. The input attenuator A6 (see Figure 7-8) is a series voltage divider with a total resistance of 10 M Ω . It provides five ranges from 100 mV full scale to 1000 V full scale, and its output is 0 to ± 100 mV full scale on all ranges. With a 60% overrange input, the attenuator output is ± 159.9 mV. A6R4, R6, R9 and R12 are adjusted to calibrate the attenuator. A6R3* is selected to adjust the total resistance. Resistors A6R1, R7, R10 and R13 set the attenuator's output resistance at 900 k Ω on all ranges.

4-11. INPUT AMPLIFIER AND INVERTER AMPLIFIER.

4-12. The input amplifier is a feedback-stabilized dc amplifier with a gain of 100. The input stage is a differential amplifier made up of two matched field-effect transistors (A1Q1A and A1Q1B) enclosed in the same container. R4 and A1R84 adjust the balance of the input stage and act as zero controls for the amplifier. A1R84 is a coarse zero adjustment, and R4 is a fine adjustment. A1Q2 supplies a constant current to the differential amplifier to ensure linearity and stability. The output of the first stage is connected to another differential amplifier (A1Q3 and A1Q4) and then to emitter-follower stage A1Q5. The signal from the emitter of A1Q5 drives A1Q6, the output stage.

4-13. In a feedback amplifier such as the input amplifier, the overall gain is inversely proportional to the amount of feedback, and if the open-loop gain of the amplifier is quite high, the gain is equal to the reciprocal of the feedback ratio. For example, if half of the output were fed back, the feedback ratio would be $1/2$, and the gain would be 2. In the Model 3430A input amplifier, the output from the collector of A1Q6 is fed back to the gate of A1Q1B as shown by the heavy dotted line in Figure 7-3. A1R6, A1R7 and A1R9 form a series voltage divider, and the voltage across A1R6 and 7 is applied to the gate of A1Q1B. Since the voltage across A1R6 and 7 is $1/100$ of the total output, the gain is 100. A1R7 is adjusted to set the gain at exactly 100.

4-14. Superimposed ac signals on the amplifier output are shunted around A1R9 by A1C3 and A1R71. Consequently, more of the ac signal is fed back, reducing the ac gain and improving the ac rejection of the amplifier. A pi type input filter (A1R2, A1C1 and A1C2) provides additional ac noise rejection.

4-15. The inverter amplifier is a unity gain operational amplifier. In this type of amplifier, the inverted output is fed back to the input for gain stabilization, and the gain is equal to the ratio of the feedback resistance to the input resistance. The input resistance (A1R15) and the feedback resistance (A1R14 and A1R16) are equal, so the gain is one. A1R14 is selected to set the gain at exactly one.

4-16. POLARITY CIRCUITS.

4-17. A positive input voltage causes the inverting amplifier output to the polarity flip-flop to be negative, which sets the flip-flop to the state which turns on the + indicator. If the input voltage is negative, the polarity amplifier output is positive, turning on the - indicator.

4-18. The diode at the output of the inverting amplifier is included in the amplifier feedback loop. When the amplifier output is positive, the diode is reverse biased, opening the feedback loop and resulting in a high gain. Consequently, a small negative input voltage results in a sufficiently large positive voltage at the amplifier output to turn on the polarity switch and set the polarity flip-flop to the proper state.

4-19. COMPARATOR CIRCUITS.

4-20. The comparator is a high gain amplifier that compares the staircase with the input voltage. The input stage, A1Q13A and A1Q13B, is a differential amplifier. The staircase is applied through A1R31 to the base of A1Q13A, and the input voltage is applied through A1R30 to the base of A1Q13A. The staircase voltage is positive, and the input is negative. Before coincidence the voltage at the base of A1Q13A is negative, and as the staircase approaches the input the base voltage approaches zero. When the staircase becomes just slightly larger than the input, the base of A1Q13A becomes slightly positive; and the comparator saturates, triggering the comparator flip-flop.

4-21. The comparator flip-flop (A1Q16 and A1Q17) is a bistable circuit that controls the 4.5 kHz oscillator. At T_0 , A1Q16 is cut off and A1Q17 is on, starting the 4.5 kHz oscillator. At T_c , the negative output from the comparator turns on A1Q16, changing the state of the comparator flip-flop. The negative output from the collector of A1Q17 stops the 4.5 kHz oscillator. At T_o , the reset pulse resets the comparator flip-flop to its original state.

4-22. 4.5 KHZ OSCILLATOR AND COUNT GATE.

4-23. The 4.5 kHz oscillator is a relaxation oscillator. A1R27, A1R28, and A1R29 form a voltage divider, and the voltage across A1R29 is about -10 V, keeping A1Q8 and A1Q9 cut off. Capacitor A1C8 charges toward -30 V, and when its charge reaches about 11 volts, A1Q8 and A1Q9 turn on, discharging A1C8. When A1C8 is discharged, A1Q8 and A1Q9 are again reverse biased and A1C8 begins to recharge toward -30 V. This cycle continues, resulting in a 4.5 kHz non-symmetrical square wave at the collector of A1Q8. The frequency of oscillation is primarily determined by the RC time constant of A1C8 and A1R26.

4-24. The count gate, A1Q7, controls the 4.5 kHz oscillator. When A1Q7 is on, it shorts A1C8, preventing the oscillator from operating. When A1Q7 is cut off, it has no effect on the oscillator. At T_c , the negative output from A1Q7 in the comparator flip-flop turns A1Q7 on, stopping the oscillator.

4-25. DECADE COUNTER CIRCUITS.

4-26. The decade counters count the pulses from the 4.5 kHz oscillator and generate a binary coded decimal number equal to the total number of pulses. Figure 4-2 shows a block diagram of a typical decade counter. The counters each contain four binaries connected in series. Each binary is a bistable multivibrator connected to change state with each input pulse. Binary A will change state with each pulse from the oscillator; binaries B through D will follow the switching sequence shown in Table 4-1. Each input pulse will cause a unique combination of outputs. There are ten such combinations and each one represents a decimal digit.

Table 4-1. Counter Switching Sequence

DECIMAL COUNT	COUNTER STATE (■ CONDUCTION)				4-LINE CODE			
	WEIGHTING				D	C	B	A
0	A = 1 	B = 2 	D = 4 	C = 2 	0	0	0	0
1					0	0	0	1
2					0	0	1	0
3					0	0	1	1
4					0	1	1	0
5					0	1	1	1
6					1	1	0	0
7					1	1	0	1
8					1	1	1	0
9					1	1	1	1
0					0	0	0	0

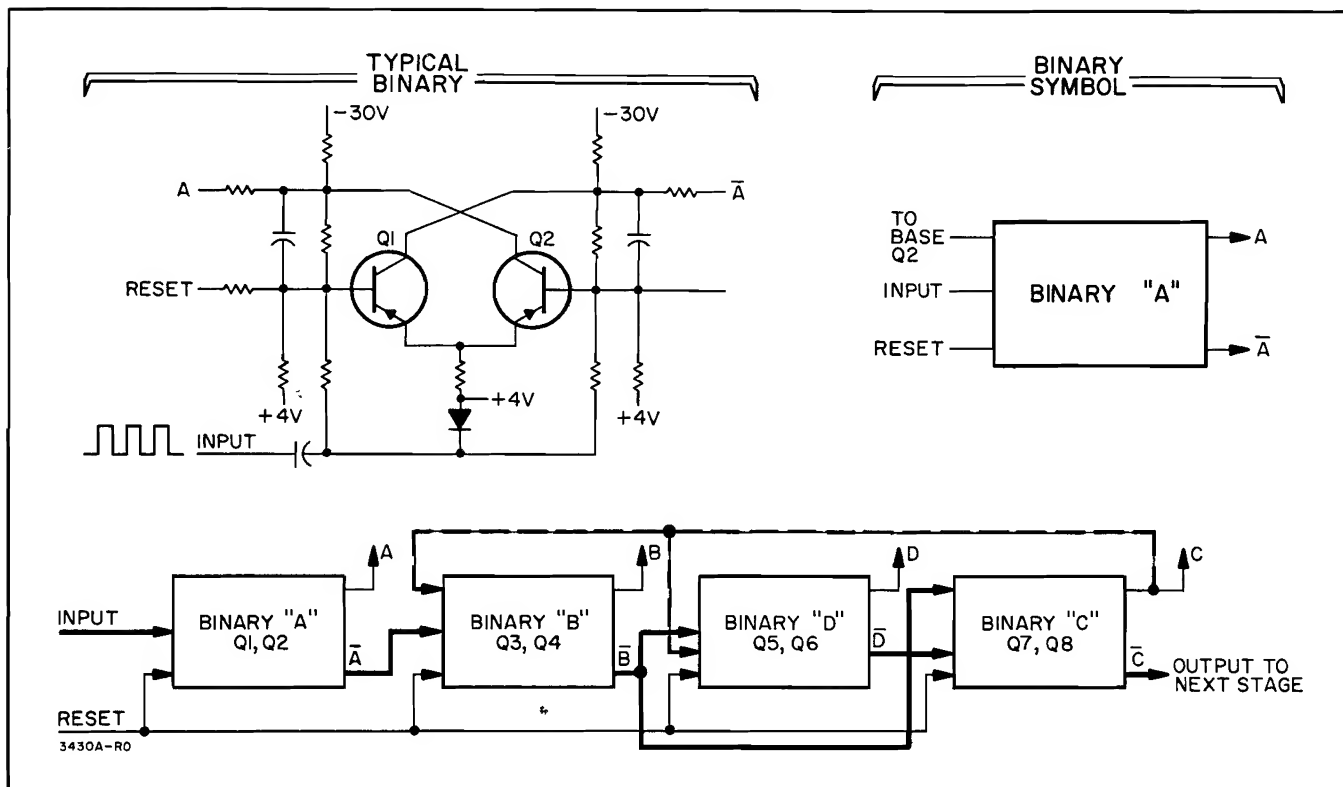


Figure 4-2. Decade Counter Circuit

4-27. A given binary, A for example, has two states, A and \bar{A} . (See typical binary in Figure 4-2.) When the A transistor is conducting the binary is in the A state, and when the \bar{A} transistor is conducting the binary is in the \bar{A} state. A is called the "true" state and \bar{A} the "false" state.

4-28. A true binary represents a decimal number. (A = 1, B = 2, C = 2, and D = 4.) A false binary represents zero. The decimal number represented by the decade counter is the sum of the numbers represented by each binary. For example, if binary A is true, B is true, D is false, and C is true; the number represented is $1 + 2 + 0 + 2 = 5$.

4-29. Table 4-1 shows the counting sequence. The arrow in each block shows the direction the binary has switched. Initially each binary is set to the false state by the reset pulse (DCBA = 0000). The following action takes place when a series of pulses is applied to the counter:

- The first pulse switches A to the "1" (true) state.
- The second pulse switches A to the "0" (false) state, and the output from A switches to B to the "1" (true) state. (DCBA = 0010 = 2.)
- The third pulse switches A to the "1" state. (DCBA = 0011 = 3.)
- The fourth pulse switches A to the "0" state; the output from \bar{A} changes B to the "0" state; the output from \bar{B} changes D and C to the "1"

state. The resulting signal from C is applied to \bar{B} and D to return B to the "1" state and D to the "0" state. Although \bar{D} is connected to C, no switching occurs at C because C has not recovered from its recent switching. (DCBA = 0110 = 4.)

- The fifth pulse switches A to the "1" state. (DCBA = 0111 = 5.)
- The sixth pulse switches A to the "0" state; the output from \bar{A} switches B to the "0" state; the output from \bar{B} switches D to the "1" state. (DCBA = 1100 = 6.)
- The seventh pulse switches A to the "1" state. (DCBA = 1101 = 7.)
- The eighth pulse switches A to the "0" state; the output from \bar{A} switches B to the "1" state. (DCBA = 1110 = 8.)
- The ninth pulse switches A to the "1" state. (DCBA = 1111 = 9.)
- The tenth pulse switches A to the "0" state; the output from \bar{A} switches B to the "0" state; the output from \bar{B} switches D to the "0" state; the output from \bar{D} switches C to the "0" state; (DCBA = 0000.) When C becomes "0", C produces an output pulse which serves as a carry pulse to the next counter. The counter is now in its original state.

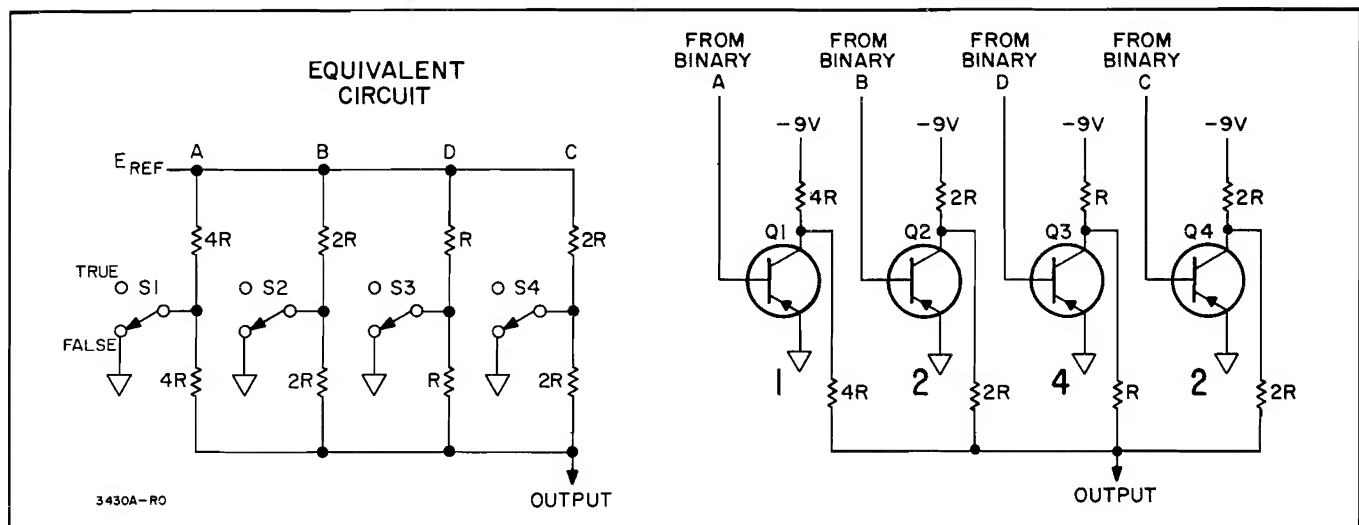


Figure 4-3. D/A Converter Circuit

4-30. D/A CONVERTERS.

4-31. The D/A converters convert the binary numbers represented by the counters to an equivalent current. Thus, each pulse into the counters causes the number represented to increase by one, and causes the current out of the converters to increase by one increment. The staircase amplifier converts the current from D/A converters to a proportional voltage, producing the staircase ramp.

4-32. Figure 4-3 contains an equivalent circuit of a D/A converter. Switches S1 through S4 are operated by binaries A, B, D, and C respectively. When the binaries are false, the switches are switched to ground as shown; when the binaries are true, they are switched to the opposite position. When binary A is true, current flows from E ref to the output through circuit A. This current is equivalent to a 1 in the counter. When binary B is true, current flows through circuit B to the output. The current through circuit B is twice as much as the current through circuit A, and this current represents a 2. When D is true, four times as much current flows to the output, representing a 4. When C is true, the current output represents a 2. The current output from the D/A will be proportional to the number in the counter.

4-33. Also shown in Figure 4-3 is the circuit used in the units and tens D/A converters. The switches are replaced by switching transistors. A false output from binary A would turn Q1 on, clamping its collector to ground. A true output would keep Q1 cut off, allowing a current path from the -9 V reference through the two 4R resistors to the output. This current represents a 1. Transistors Q2 through Q4 are controlled by binaries B, D, and C respectively.

4-34. The hundreds D/A circuits operate in a similar manner; however, the transistor switches operate in the inverted mode. That is, the transistor is turned on by the bias on the base-collector junction, rather than the base-emitter junction. When operated in the inverted mode, the switching resistance of the transistor is very low. This is necessary in the hundreds

D/A circuits so that switching resistance does not affect the D/A output current. Figure 4-4a shows a typical D/A converter circuit when the associated binary is in the false state. Both the base-emitter and base-collector junctions of Q1 are reverse biased, so Q1 is off. The base-collector junction of Q2 is forward biased, so Q2 is turned on. The switching current, I_{sw} , flows through R_B and Q2 to ground. Since the output to the staircase amplifier is at a virtual ground (operational amplifier input), and because $R_{D/A}$ is a relatively high value, the current through $R_{D/A}$ to the staircase amplifier will be insignificant.

4-35. Figure 4-4b shows conditions when the binary is in the true state. Both junctions of Q2 are now reverse biased, so Q2 is turned off. The base-collector junction of Q1 is now forward biased, turning Q1 on. The switching current now flows from the -9 V reference supply through Q1 and R_B , which could cause excessive loading of the reference supply. Q3 is on at the same time Q1 is on, thus providing a source of compensating current to offset the switching current. Since I_{sw} is approximately three times as much as the D/A current $I_{D/A}$, the sum of the compensating current, I_{COMP} , and $I_{D/A}$ should equal I_{sw} .

4-36. To provide the 60% overranging capability of the 3430A, an overrange binary has been included in the hundreds decade counter (see Figure 7-4). When binary C changes from true to false, overrange binary E changes to the true state. This changes the state of the overrange flip-flop, lighting DS8, which is the overrange "1" indicator in the front panel display. Binary E, in the true state, also turns on its associated D/A circuit, and is coupled to the binary D D/A circuit, holding this circuit on, but allowing the binary and readout to reset to zero. Since the binary D D/A current has a weight of 4, and the binary E D/A current has a weight of 6, this provides an output of 10 from the hundreds decade to the staircase amplifier. Because the binary D D/A circuit is held on by the overrange binary, the hundreds decade may now count only five additional counts. This allows a maximum front panel reading of 1599.

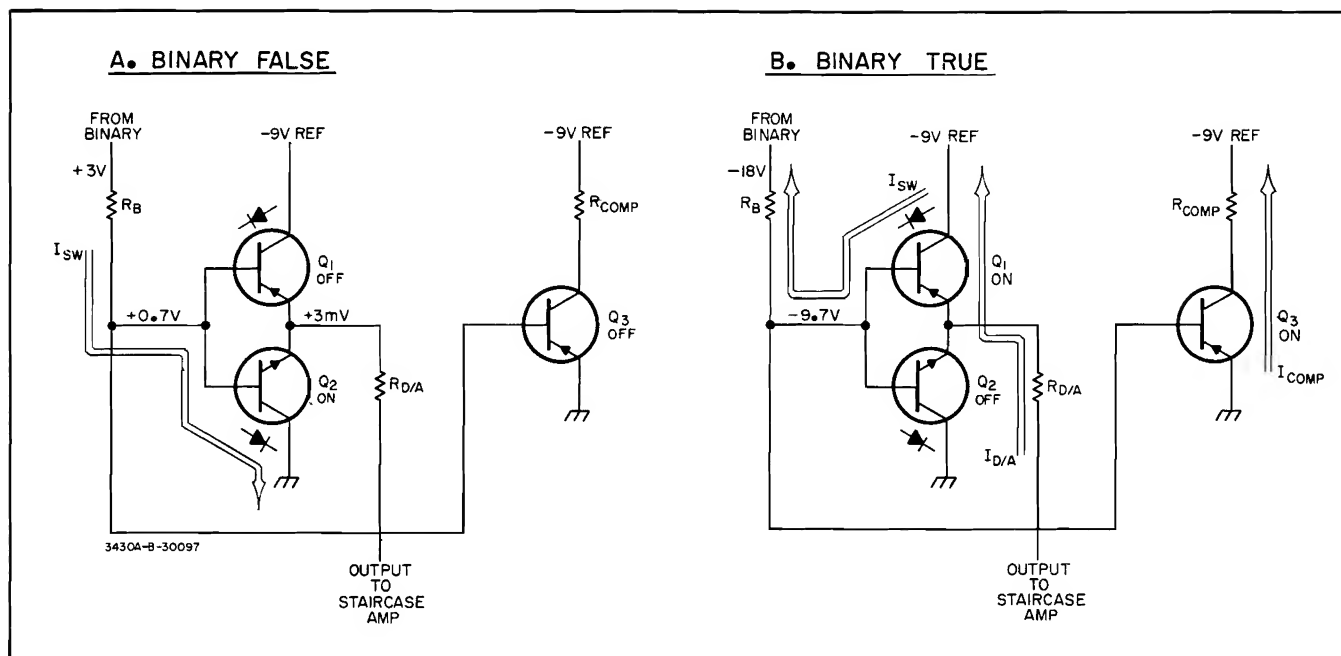


Figure 4-4. Typical Hundreds Decade D/A Circuit

4-37. STAIRCASE AMPLIFIER.

4-38. The Staircase Amplifier converts the current from the D/A converters to a proportional voltage, producing the staircase ramp. It is an operational amplifier similar to the inverter amplifier. Its gain is adjusted by A1R51 so that a full scale staircase current will produce a +10,000 volt output. A1R50* in the feedback circuit is selected to bring the gain adjustment into the range of A1R51.

4-39. DISPLAY AND STORAGE CIRCUITS.

4-40. The binary coded outputs of the counters control neon lamps. The lamps activate a photoconductor matrix which is connected to the display tube. A lighted photoconductor element has a resistance of about 20,000 ohms, and an unlighted element has a resistance of several megohms. Each binary coded decimal output yields a unique low resistance path through the matrix. There are ten such paths, and each is connected to a digit in the display tube.

4-41. Two lamps are connected to each binary, one to each collector. The lamp in the conducting collector is lit, and the one in the non-conducting collector is extinguished (see Figure 4-5a). Ordinarily, the lamps would reverse every time the binary switched, and the readout would flicker during the counting and resetting process. However, two diodes are connected between the lamps so that the lamps can only change state when the diodes are properly biased (see Figure 4-5b). This prevents flickering in the readout.

4-42. First consider the circuit without the diodes connected (Figure 4-5a). Lamp A is lighted, and lamp \bar{A} is dark. Since transistor A is not conducting, the voltage across lamp A is established by both the circuit of conducting lamp A and the collector voltage

of transistor \bar{A} . This voltage is typically 38 V, much lower than the lamp's firing potential of 70 V. So lamp \bar{A} cannot fire.

4-43. When the binary changes state, the transistor \bar{A} collector voltage drops to -1 volt, and the collector of transistor A rises to -23 volts. When transistor A cut off, the voltage at the junction of the two lamps increases to about 70 volts and lamp \bar{A} fires. Lamp A has -23 volts on one side and -70 volts on the other, and is extinguished.

4-44. When the diodes are connected as shown in Figure 4-5b, the switching of the lamps can be stopped. With +4 volts applied, both diodes are forward biased, clamping the bottom side of both neons to +4 volts. The voltage across the extinguished neon is now held at the sustaining voltage of the lighted neon, and the lamps cannot change state.

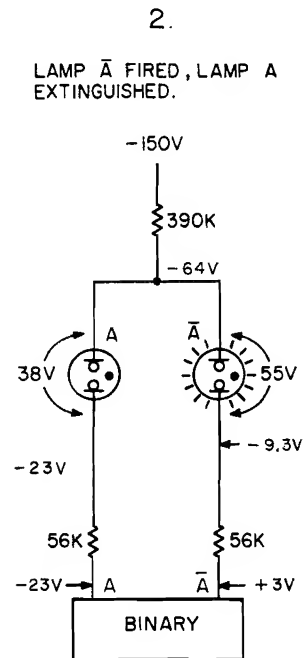
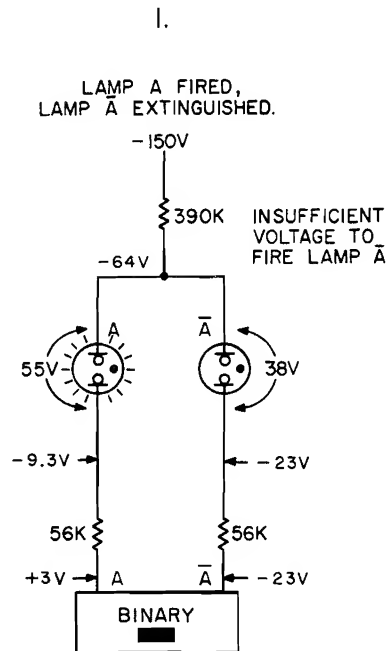
4-45. At T_t , the -30 volt transfer pulse is applied to the diodes, reverse biasing them. The diodes are now effectively removed from the circuit and the lamps change to the state of the binary. At T_o , the transfer pulse is removed, and the lamps remain in that state until a new reading is transferred.

4-46. TIMING CIRCUITS.

4-47. The 2 Hz oscillator is a relaxation oscillator similar to the 4.5 kHz oscillator. Its output is a 2 Hz, negative going, 100 ms pulse that is applied to the base of A1Q28, the transfer amplifier. The output from the emitter of A1Q28 is the transfer pulse shown in Figure 7-2. The transfer pulse goes to the decade counter assemblies and is also applied to the reset amplifier. A1C13, A1R78, and A1R79 in the base circuit of A1Q29 differentiate the transfer pulse. The spike from the leading edge does not affect A1Q29, but the positive spike from the trailing edge turns on

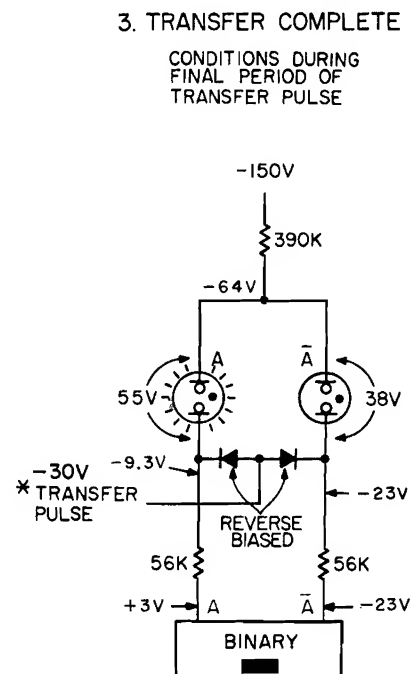
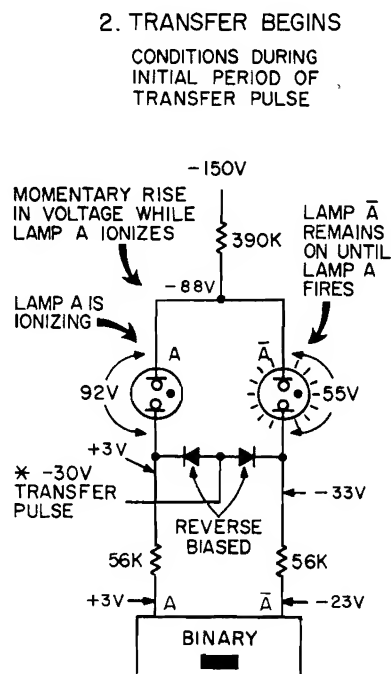
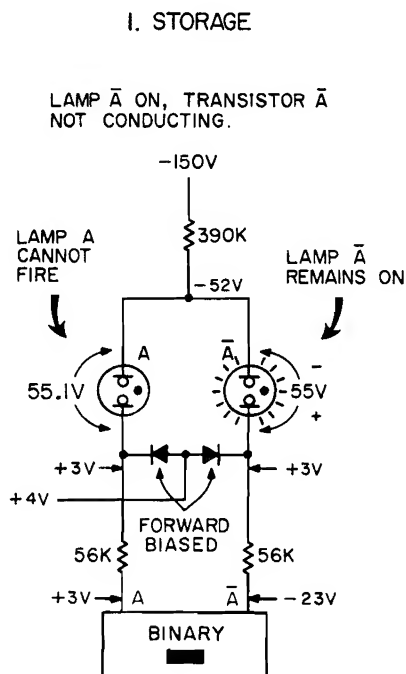
■ INDICATES BINARY IN "ONE" STATE.

A. WITHOUT STORAGE



REVA

B. WITH STORAGE



* TRANSFER PULSE T_r T_o

NOTE: LAMP VOLTAGES, TYP: FIRES AT 70V. AFTER IONIZATION DROP ACROSS LAMP STABILIZES AT APPROXIMATELY 55V.

REVA

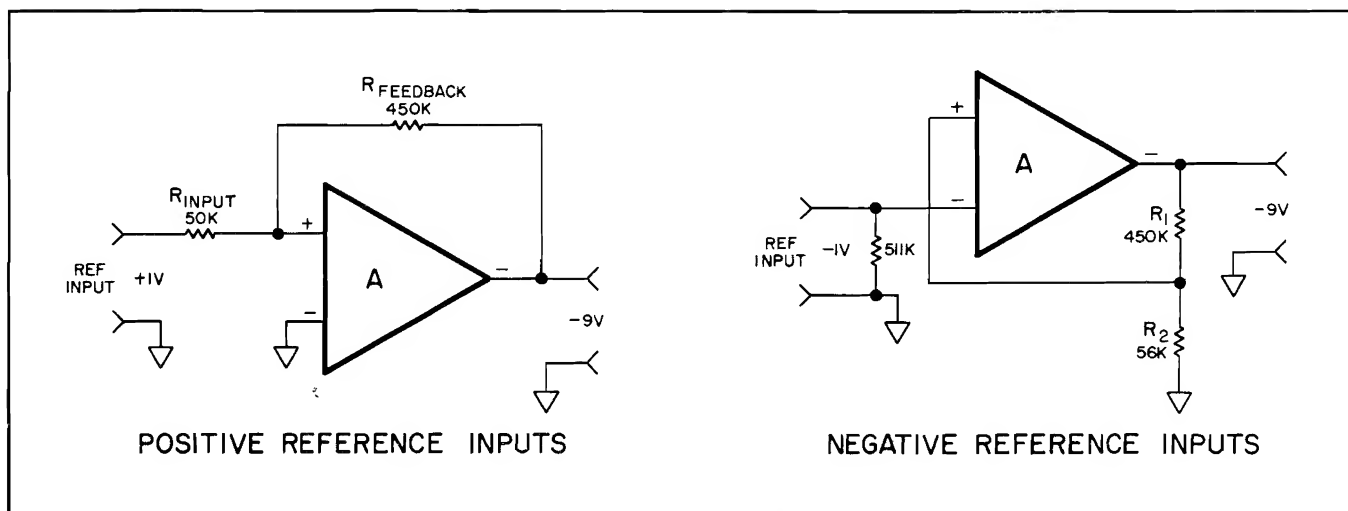


Figure 4-6. Ratio Reference Amp

A1Q29 to generate the reset pulse. Thus, the reset pulse occurs at the trailing edge of the transfer pulse, the end of the sample.

4-48. RATIO OPTION.

4-49. In the ratio mode of operation, the output of the reference amplifier replaces the internal -9 V reference to the D/A circuits. Figure 4-6 shows simplified diagrams of the reference amplifier for positive and negative reference inputs. When a positive reference input is used, the reference amplifier is con-

nected as an inverting operational amplifier with a gain of 9, where

$$\text{Gain} = \frac{R_{\text{feedback}}}{R_{\text{input}}}$$

When the reference input is negative, the reference amplifier is used as a non-inverting voltage amplifier, also having a gain of 9, where $\text{Gain} = R_1 + R_2/R_2$. The front panel display will indicate the ratio of the input voltage to the reference voltage.

Table 5-1. Test Equipment Required

INSTRUMENT TYPE	REQUIRED CHARACTERISTICS	RECOMMENDED MODEL
DC Standard	Voltage Range: 0 - 1000 volts Accuracy: $\pm 0.02\%$ of setting $\pm 10 \mu\text{V}$	-hp- Model 741B AC/DC Differential Voltmeter/ DC Standard
DC Voltmeter	Range: 0 - 1000 V Accuracy: $\pm 0.01\%$ or better	-hp- Model 3420A/B Dif- ferential Voltmeter/ Ratiometer or -hp- Model 3460A Digital Voltmeter
DC Voltmeter	Range: 0 - 300 V Accuracy: $\pm 2\%$	-hp- Model 427A Volt- meter
Oscilloscope	Bandwidth: to 450 kHz Sensitivity: 10 mV/cm	-hp- Model 120B Oscil- loscope
Variable Transformer	Output Voltage: 103 to 127 Vac (or 207 to 253 Vac)	Superior Electric Co. Powerstat 3PF116 (for 115 V line) 3PF216 (for 230 V line)
Capacitor	$0.82 \mu\text{F} \pm 10\%$ mylar	-hp- Part No. 0160-0321
Resistor	$1.0 \text{ M}\Omega \pm 0.1\%$ 1/8 W	-hp- Part No. 0811-0473
Resistor	$400 \text{ k}\Omega \pm 0.02\%$ 1/8 W	Use four -hp- Part No. 0811-0191, 100 k Ω re- sistors
Resistor	$33 \text{ k}\Omega \pm 10\%$ 1/4 W	-hp- Part No. 0684-3331
Resistor	$600 \Omega \pm 1\%$ 1/4 W	-hp- Part No. 0698-5405 -hp- Part No. 5060-0630
Oscillator	Frequency Range: 100 Hz Output: > 10 V rms	-hp- Model 200 CD Wide Range Oscillator
AC Voltmeter	Range: 0 - 10 V Frequency Range: 0 - 100 Hz Accuracy: $\pm 3\%$	-hp- Model 403A AC Transistor Voltmeter

SECTION V MAINTENANCE

5-1. INTRODUCTION.

5-2. This section contains information necessary to maintain the Model 3430A. The following paragraphs describe the Performance Checks, the Calibration Procedures and the Troubleshooting Procedures.

5-3. REQUIRED TEST EQUIPMENT.

5-4. Recommended test equipment for maintaining and checking performance of the Model 3430A is listed in Table 5-1. Test instruments other than those listed may be used if their specifications equal or exceed the required characteristics.

5-5. PERFORMANCE CHECKS.

5-6. Use the following front and rear panel procedures to verify proper operation of the Model 3430A. The Model 3430A and test equipment should be operated at 115/230 Vac unless otherwise specified. A Performance Check Test Card is provided at the end of this section for recording the performance of the 3430A. The card can be removed from the manual and used as a permanent record of the incoming inspection or of a routine performance check. If the Model 3430A is found to be out of specifications at any point in this procedure, refer to Paragraph 5-15, Adjustment and Calibration procedure.

5-7. ACCURACY CHECK.

- a. Connect the Model 3430A to a variable line transformer.
- b. Set line voltage switch to 115 or 230 Vac, and turn the 3430A on with the line switch.

- c. Allow the 3430A to warm up for at least 10 minutes.
- d. Short the INPUT terminals, and set RANGE switch to 10 V.
- e. Adjust the rear panel ZERO control for a front panel indication of 0.00 V. Optimum adjustment is indicated by alternate flashing of (+) and (-) indicators.
- f. Remove shorting connection from input.
- g. Connect the standard as shown in Figure 5-1, and set the dc standard output to 1.000 volts. The 3430A indication should be between 0.99 V and 1.01 V.
- h. Repeat step g for the values shown in Table 5-2. Then repeat the entire test on the 100 mV, 1000 mV, 100 V, and 1000 V ranges. The values shown in Table 5-2 may be used on the 100 mV, 1000 mV, 100 V and 1000 V test by moving the decimal point 1 or 2 places to the right or left. For the 1000 V test, do not exceed 1000 V input.
- i. Repeat step h with negative voltages up to 500, removing input grounding strap on 3430A. Do not apply negative voltages greater than - 500 volts.
- j. Repeat steps h and i with line voltages of 103 and 127 Vac (207 and 253 Vac with 230 Vac operation).

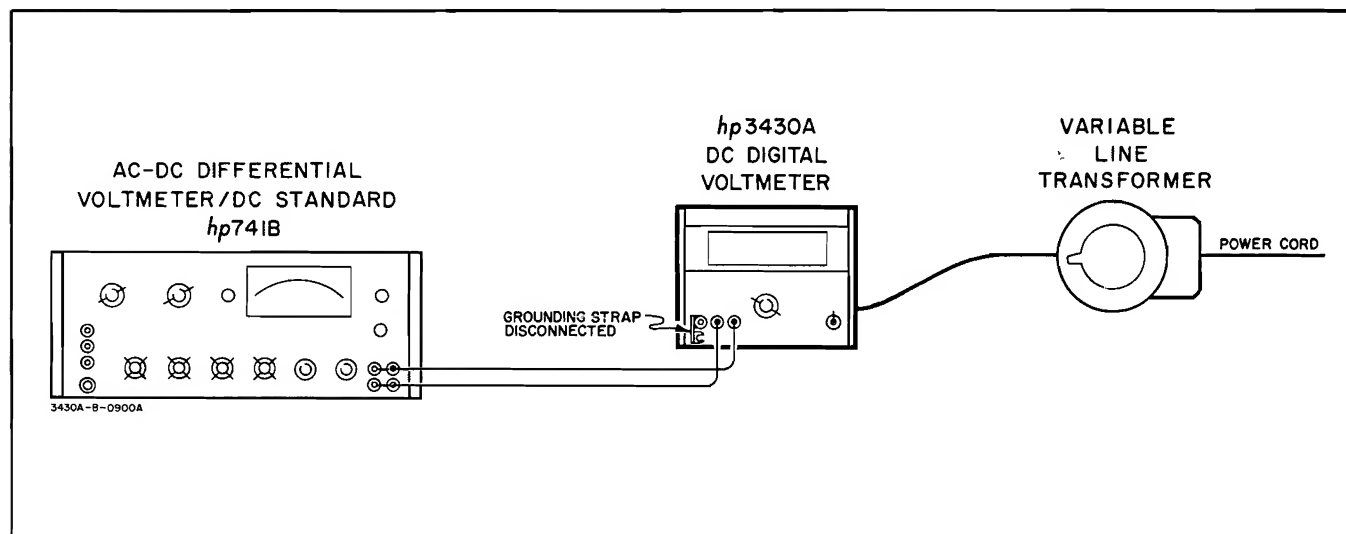


Figure 5-1. Accuracy Check

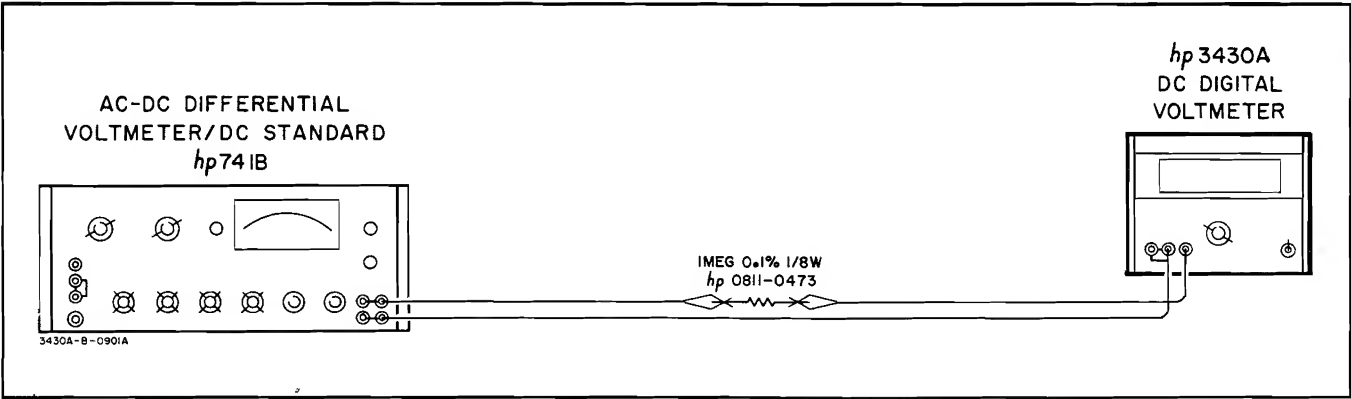


Figure 5-2. Input Resistance Check

Table 5-2. Calibration

DC STANDARD	Model 3430A	
	MINIMUM	MAXIMUM
0.00	- 0.01	+ 0.01
+ 1.00	+ 0.99	+ 1.01
+ 2.00	+ 1.99	+ 2.01
+ 3.00	+ 2.99	+ 3.01
+ 4.00	+ 3.99	+ 4.01
+ 5.00	+ 4.98	+ 5.02
+ 6.00	+ 5.98	+ 6.02
+ 7.00	+ 6.98	+ 7.02
+ 8.00	+ 7.98	+ 8.02
+ 9.00	+ 8.98	+ 9.02
+ 10.00	+ 9.98	+ 10.02
+ 11.00	+ 10.98	+ 11.02
+ 12.00	+ 11.98	+ 12.02
+ 13.00	+ 12.98	+ 13.02
+ 14.00	+ 13.98	+ 14.02
+ 15.00	+ 14.97	+ 15.02
+ 15.90	+ 15.87	+ 15.93

5-8. INPUT RESISTANCE CHECK.

- Connect 3430A as shown in Figure 5-2. The 1 MΩ resistor (-hp- Part No. 0811-0473) and the 3430A input resistance form a series voltage divider.
- Set RANGE switch to 10 V.
- Set dc standard output to 10.00 volts.
- The 3430A readout should indicate between 9.05 and 9.12. This corresponds to an input resistance of 9.7 to 10.3 MΩ where

$$R_{\text{input}} = \frac{E_{\text{displayed}}}{E_{\text{input}} - E_{\text{displayed}}} R_{\text{series}}$$

R_{series} is 1 MΩ in this test.

5-9. OVERLOAD INDICATION CHECK.

- Connect the dc standard (-hp- Model 741B) to the 3430A INPUT.
- Set the 3430A RANGE to 10 V. Set the dc standard to 15.0 volts.

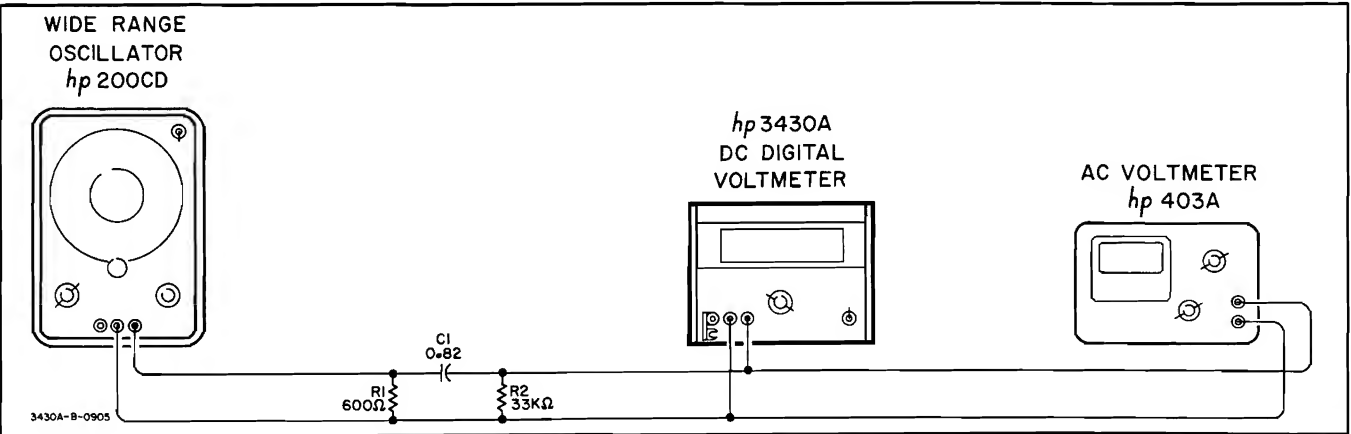


Figure 5-3. AC Superimposed Noise Check

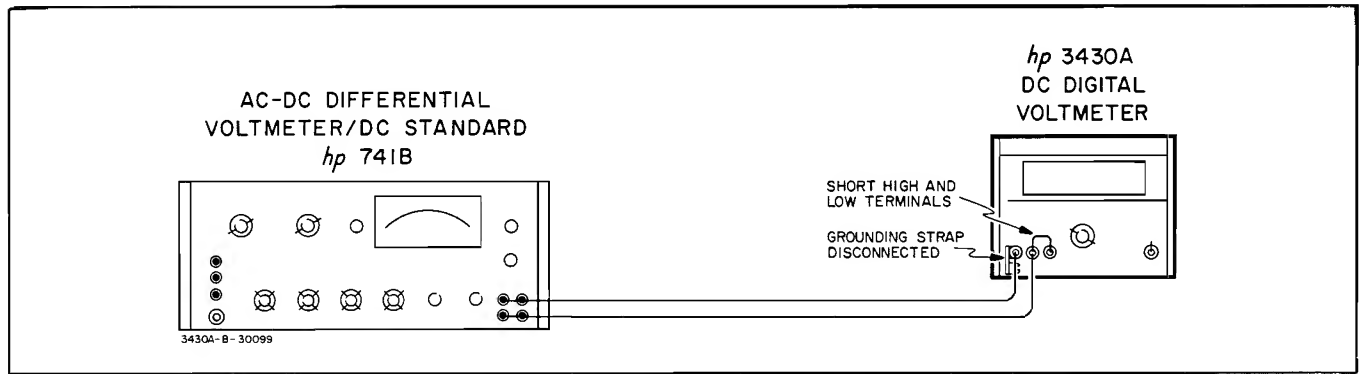


Figure 5-4. DC Common Mode Rejection Check

- c. Gradually increase the dc standard voltage. The 3430A should indicate accurate voltages up to 15.99 volts. Input voltages above 15.99 volts should cause the display to flash, indicating overload condition. With a 1 count overload, the 3430A may indicate 19.99. This is normal.

5-10. AC SUPERIMPOSED NOISE REJECTION CHECK.

5-11. Figure 5-3 shows the AC Superimposed Noise Rejection Check. R1 is a 600 Ω load for the test oscillator. C3 blocks any dc from the oscillator output, and R2 provides a low source resistance for the 3430A input circuits.

- a. Connect the 3430A as shown in Figure 5-3.
- b. Zero the 3430A and set RANGE to 10 V.
- c. Set oscillator frequency to 60 Hz. Using the ac voltmeter as a monitor, set test oscillator output to 1 V rms.

- d. The 3430A reading should not change by more than ± 2 digits.

5-12. DC COMMON MODE REJECTION CHECK.

- a. Connect the 3430A as shown in Figure 5-4.
- b. Zero the 3430A and set RANGE to 100 mV.
- c. Set dc standard output to + 10 V.
- d. The 3430A reading should not change more than ± 3 digits.

5-13. AC COMMON MODE REJECTION CHECK.

- a. Connect the 3430A as shown in Figure 5-5.
- b. Zero the 3430A and set RANGE to 100 mV.
- c. Set test oscillator to 60 Hz. Using the ac voltmeter as a monitor, set oscillator output to 7.07 V rms (10 V peak voltage).
- d. The 3430A reading should not change more than ± 3 digits.

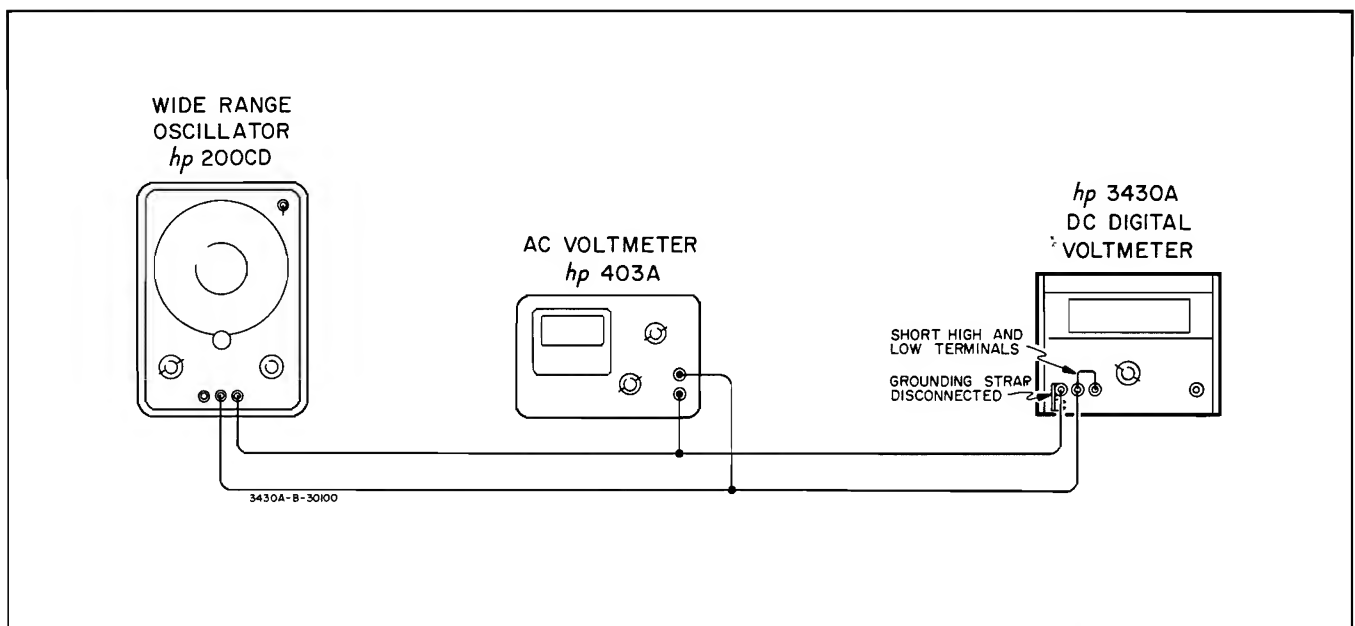


Figure 5-5. AC Common Mode Rejection Check

5-14. RATIO ACCURACY CHECK (Option 01 Only).

- Set 3430A to 1000 mV scale and set the dc standard (-hp- Model 741B) to 0.80 volts. Set rear panel RATIO/NORMAL switch to RATIO.
- Connect dc standard voltage to the 3430A front panel INPUT and rear panel REF INPUT. (See Figure 5-6.) This places the rear panel REF INPUT and front panel INPUT voltages in parallel, so the input ratio is 1.000.
- Gradually increase the dc standard voltage from 0.80 to 1.20 volts. The 3430A digital display should read on or between 1003 mV and 997 mV.
- Disconnect 3430A ground strap.
- Position rear panel - REF + Switch to - (negative).
- Repeat steps a through c of this paragraph with negative voltages.
- The range attenuator and input amplifier determine the range accuracy and linearity of ratio measurements. Since the attenuator and input amplifier were checked by the DC Accuracy Check (Paragraph 5-7), the above ratio check is sufficient.

5-15. ADJUSTMENT AND CALIBRATION PROCEDURE.

5-16. The following test and adjustment procedures should be performed only if it has been definitely determined by the Performance Checks given in Paragraphs 5-5 through 5-14 that the Model 3430A is out of specifications. Figure 5-7 shows the location of internal adjustments.

NOTE

All voltage measurements made in this section are reference to circuit ground (⌚). The front panel INPUT terminal marked ⌚ and A1TP5 are circuit ground.

5-17. COVER REMOVAL.

- To remove the top or bottom covers, remove the two Phillips screws at the rear of the cover, slide the cover about 1 inch to the rear, and lift off.
- To remove the side covers, remove the four Phillips screws on each cover and lift off.
- To replace covers, reverse the removal procedure.

5-18. POWER SUPPLY (A5 ASSEMBLY) ADJUSTMENT.

- Supply the Model 3430A with primary power and turn LINE switch on.
- Connect dc differential voltmeter (-hp- Model 741B) to A5TP1, and adjust A5R20 for a - 30.0 volt \pm 20 mV indication.

5-19. INPUT AMPLIFIER ZERO.

- Short 3430A INPUT terminals.
- Center the rear panel ZERO adjust on the 3430A.
- Set 3430A RANGE to 100 mV.
- Connect dc differential voltmeter (-hp- Model 741B) to A1TP1 (input amplifier output) and circuit ground (⌚).
- Adjust A1R84 (coarse adjust) to give 0.0 V \pm 10 mV.
- Adjust the ZERO adjust (ten turn potentiometer) on the rear panel of the 3430A to give zero volts \pm 0.5 mV at A1TP1.

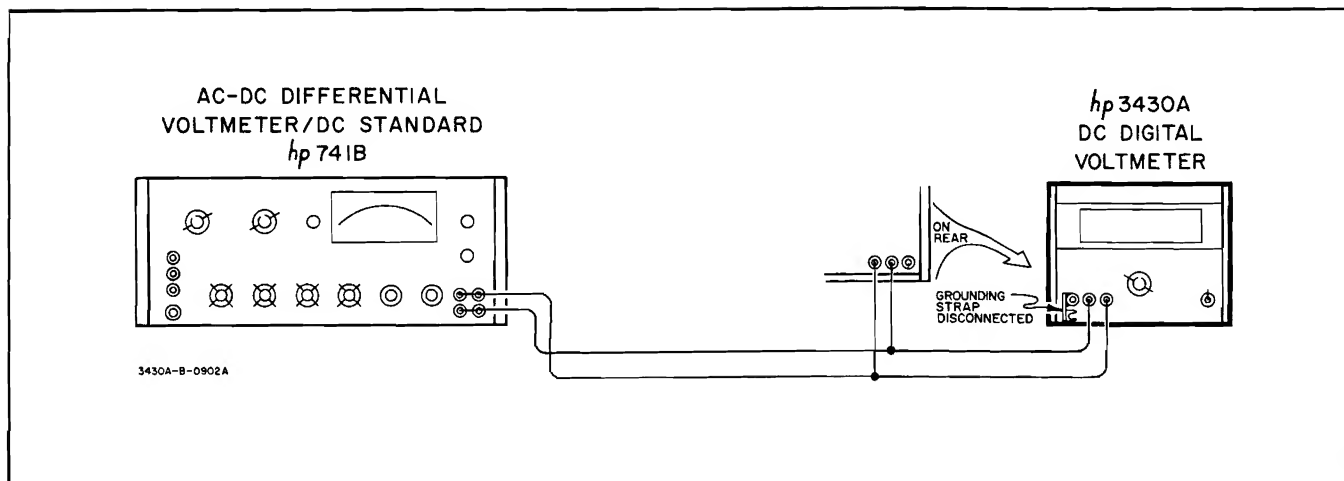


Figure 5-6. Ratio Accuracy Check

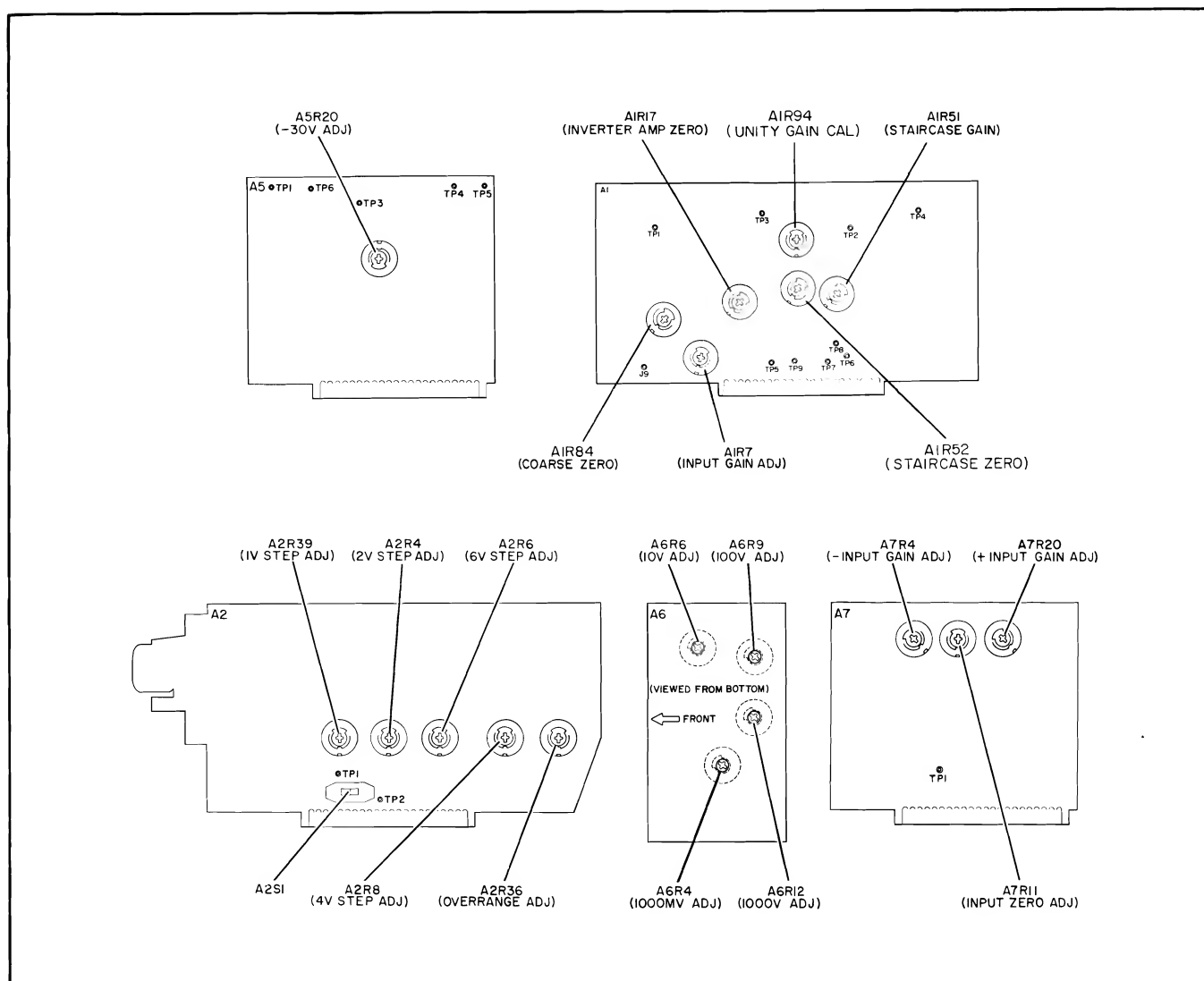


Figure 5-7. Location of Internal Adjustments

5-20. INPUT AMPLIFIER CALIBRATION.

- Connect the Model 3430A, a dc standard and a dc differential voltmeter as shown in Figure 5-8. If a dc standard is not available, a suitable dc voltage source can be built using a mercury battery and wirewound potentiometers. The differential voltmeter can be used as a monitor to set the battery supply to the desired output.
- Set the 3430A RANGE to 100 mV and set the dc differential voltmeter to 10 V range.
- Set the dc standard output to -99.0 mV.
- Place a short across A1C11 in the Sample Oscillator. This stops the 3430A from sampling, eliminating any possible transient pickup.
- Adjust A1R7 for differential voltmeter reading of -9.90 volts. This adjusts the input amplifier gain.

- Remove short from A1C11.

CAUTION

APPLY A NEGATIVE VOLTAGE TO INPUT TERMINALS BEFORE GROUNDING A1TP1. THIS NEGATIVE INPUT PREVENTS POWER SUPPLY OVERLOADING WHEN A1TP1 IS GROUNDING DURING INVERTER AMPLIFIER ADJUSTMENT (Paragraph 5-21).

5-21. INVERTER AMPLIFIER ADJUSTMENTS.

NOTE

This paragraph applies to instruments with serial number 933-02551 and higher. For instruments with prior serial numbers, see Appendix C.

- Connect dc standard to 3430A INPUT. With 3430A RANGE set to 100 mV, adjust dc standard output to +0.005 V.

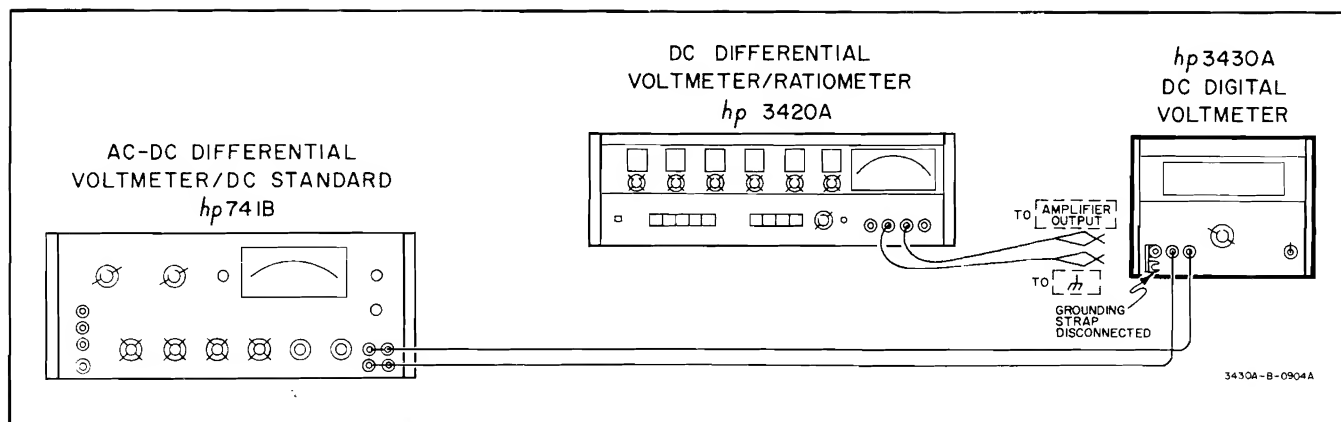


Figure 5-8. Input Amplifier Calibration

- b. Using a dc differential voltmeter, measure and note voltage at A1TP1. Should be approximately ± 0.5 V.
- c. Connect differential voltmeter to A1TP2. Adjust A1R17 (-1 AMP ZERO) to set voltage at A1TP2 equal in value but of opposite polarity to voltage noted in step b.
- d. Change dc standard output to -0.0999 V. Measure and note voltage at A1TP2. Should be approximately -9.99 V.
- e. Reverse polarity of dc standard output ($+0.0999$ V). Adjust A1R94 (UNITY GAIN CAL) to set voltage at A1TP2 to same value ± 2 mV as voltage noted in step d.
- h. Remove dc differential voltmeter from A1TP3 and remove short from A1TP4 to A1TP5.
- i. Remove the $400\text{ k}\Omega$ precision resistor from A5TP3 and A1TP9.

5-23. D/A CONVERTER ADJUSTMENT.

- a. Do not adjust the hundreds D/A without first adjusting staircase amplifier (Paragraph 5-22).
- b. Connect dc standard to 3430A INPUT.
- c. Turn off 3430A and place A2 assembly into a 22 pin extender (-hp- Part No. 5060-0630), allowing adjustment to be made while the assembly is in the 3430A circuit.
- d. Place dc differential voltmeter at A1TP3.
- e. Set A2S1 slide switch to TEST position, removing the internal reset pulse going to the tens and units decade counters (A3 and A4 assemblies).
- f. Turn on 3430A and set RANGE to 100 mV. Adjust dc standard so the 3430A displays $+10.0$ mV to $+10.9$ mV.
- g. Connect short across A1C11 and then short A2TP2 to A5TP1. The order is important. This stops the 3430A from sampling and resets the tens and units decade counters to zero. The 3430A display should not change after the two shorts are connected. If the display changes, disconnect both shorts and reconnect until the display reads the same after shorting as before shorting.
- h. Adjust A2R39 for $+1.000$ volts at A1TP3, then disconnect shorts across A1C11 and from A2TP2 to A5TP1.
- i. Set dc voltage supply so the 3430A displays $+20.0$ mV to $+20.9$ mV.
- j. Repeat step g of this paragraph.

NOTE

The Staircase Zero and Gain adjustment, the D/A converter adjustment, and the Staircase amplifier offset adjustment interact. Be sure to make these adjustments in the order given.

5-22. STAIRCASE AMPLIFIER ZERO AND GAIN ADJUSTMENT.

- a. Connect dc standard to 3430A INPUT, and adjust its output for -99.0 mV.
- b. Set 3430A RANGE to 10 V.
- c. Disable the count gate by connecting a short between A1TP4 and A1TP5 (✓).
- d. Connect dc differential voltmeter to A1TP3.
- e. Adjust A1R52 for a $0.0\text{ V} \pm 0.25\text{ mV}$ indication on differential voltmeter. This zeros the Staircase Amplifier.
- f. Connect a $400\text{ k}\Omega \pm 0.02\%$ wirewound resistor between A1TP9 and A5TP3. This applies a known calibration voltage to the Staircase Amplifier. If a $400\text{ k}\Omega \pm 0.02\%$ resistor is not available use four $100\text{ k}\Omega \pm 0.02\%$ resistors (-hp- Part No. 0811-0191).
- g. Adjust A1R51 for a $+1.000$ volt reading on the differential voltmeter (-hp- Model 741B) at A1TP3. This adjusts the Staircase Amplifier gain.

- k. Adjust A2R4 for + 2.000 volts at A1TP3, then disconnect shorts across A1C11 and from A2TP2 to A5TP1.
- l. Set dc standard so the 3430A displays + 40.0 mV to + 40.9 mV.
- m. Repeat step g of this paragraph.
- n. Adjust A2R8 for + 4.000 volts at A1TP3, then disconnect shorts across A1C11 and from A2TP2 to A5TP1.
- o. Set dc standard so the 3430A displays + 60.0 mV to + 60.9 mV.
- p. Repeat step g of this paragraph.
- q. Adjust A2R6 for + 6.000 volts at A1TP3, then disconnect shorts across A1C11 and from A2TP2 to A5TP1.
- r. Set dc standard so the 3430A displays + 100.0 mV to + 100.9 mV.
- s. Repeat step g of this paragraph.
- t. Adjust A2R36 for + 10.000 volts at A1TP3.
- u. Turn 3430A line switch to OFF.
- v. Remove shorts from A2TP2 to A5TP1 and across A1C11 and remove dc differential voltmeter from A1TP3. Set A2S1 to OPERATE.
- w. Remove A2 assembly from the extender and install A2 assembly in the instrument.

5-24. STAIRCASE AMPLIFIER OFFSET.

5-25. The staircase offset adjusts the comparator switching point by biasing the staircase ramp.

- a. Turn on 3430A.
- b. Set the 3430A RANGE to 100 volts.
- c. Connect dc standard to 3430A INPUT.
- d. Connect the dc differential voltmeter to A1TP1.
- e. Adjust the dc standard output until the dc differential voltmeter reads $-15.0 \text{ mV} \pm 0.5 \text{ mV}$. Slowly adjust A1R52 until the 3430A display just changes from - 00.1 V to 00.2 V.
- f. Adjust the dc standard output until the differential voltmeter reading is + 15.0 mV. Slowly adjust A1R17 until the display just changes from + 00.1 V to + 00.2 V.

5-26. INPUT ATTENUATOR CALIBRATION.

5-27. The Input Attenuator Calibration requires a dc standard (-hp- Model 741B). The calibration should be performed only if all the preceding adjustment and calibration procedures have been performed.

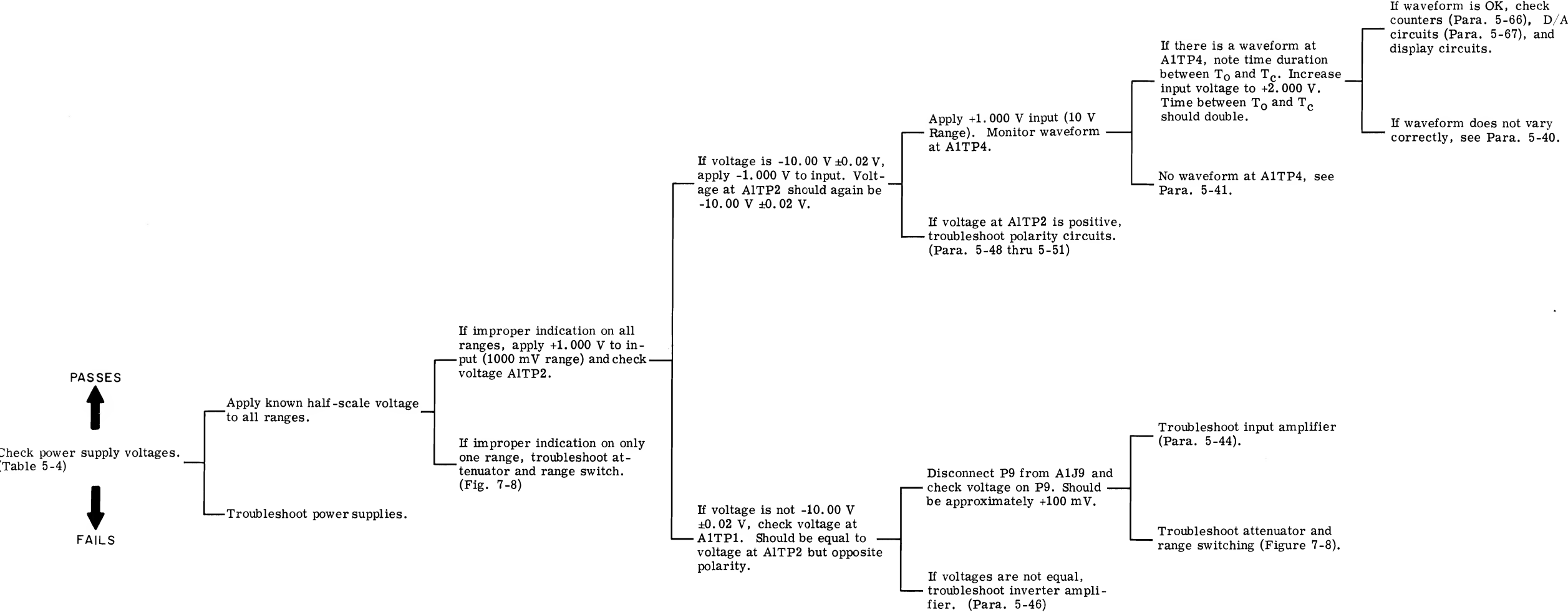
- a. Allow the 3430A to warm up at least 10 minutes.
- b. Set 3430A RANGE to 1000 mV, short 3430A INPUT terminals, and adjust ZERO on the back panel.
- c. Connect dc standard to 3430A INPUT.
- d. Set dc standard to + 999.0 mV.
- e. Adjust potentiometer A6R4 for 3430A display of + 999.0 mV.
- f. Repeat steps d and e for the values shown in Table 5-3.

Table 5-3. Attenuator Adjustment

DC Standard Setting	RANGE Switch Setting	Make Adjustment On	3430A Display
+ 99.90 mV	100 mV	A1R7	+ 99.9 mV
+ 999.0 mV	1000 mV	A6R4	+ 999. mV
+ 9.990 V	10 V	A6R6	+ 9.99 V
+ 99.90 V	100 V	A6R9	+ 99.9 V
+ 999.0 V	1000 V	A6R12	+ 999. V

5-28. RATIO CALIBRATION (Option 01 Only).

- a. Turn 3430A off and place A7 Ratio Reference Amplifier on 22 pin extender board. Turn 3430A back on and allow 10 minute warm up.
- b. Set RATIO/NORMAL switch to NORMAL and RANGE switch to 1000 mV.
- c. Connect dc differential voltmeter to A5TP3 (-9 V ref) and record the voltage to 4 significant digits.
- d. Disconnect differential voltmeter from A5TP3 and connect it to A7TP1.
- e. Set RATIO/NORMAL switch to RATIO and + REF - switch to +.
- f. Short rear panel REF INPUT to (/).
- g. Zero the Ratio Reference Amplifier by adjusting A7R11 for a $0.0 \text{ V} \pm 0.25 \text{ mV}$ reading on the dc differential voltmeter.
- h. Remove short and connect dc standard in parallel to INPUT and REF INPUT terminals. Set standard output to + 1.000 V.
- i. Adjust A7R20 for a differential voltmeter reading at A7TP1 equal to the reading recorded in step c.
- j. Set + REF - switch to - and reverse polarity of dc standard input. Remove shorting bar between / and \pm terminals.
- k. Adjust A7R4 for a differential voltmeter reading equal to the reading recorded in step c.
- l. Turn instrument off and place A7 assembly in its connector.



3430A-C-30096A

TROUBLESHOOTING TREE

Figure 5-9. Troubleshooting Tree

5-8

5-29. TROUBLESHOOTING.

5-30. When the Model 3430A operates improperly, first adjust and calibrate it according to the procedures in Paragraph 5-15. If calibration is impossible, then proceed with the troubleshooting steps. Make sure that the trouble is not a result of conditions external to the 3430A and check for possible burned or loose components, loose connections, or any other condition which might suggest a source of trouble. Check all printed circuit boards for separations or cracks and make certain that all pins are clean and tight.

5-31. Using the block diagram and troubleshooting tree (Figure 5-9), and the troubleshooting procedure (Paragraph 5-32), isolate the trouble to a particular circuit or assembly. Then refer to the detailed troubleshooting procedure for that circuit.

5-32. TROUBLESHOOTING PROCEDURE.

5-33. The following procedure provides a quick method of isolating a malfunction to a particular circuit or assembly. Once the trouble is isolated to a given circuit, refer to the detailed troubleshooting paragraph given for that circuit. This procedure requires a dc differential voltmeter, an oscilloscope, and a dc standard.

NOTE

Whenever making measurements at A1TP2, connect a 1M Ω isolation resistor between A1TP2 and the input to the test instrument.

5-34. PRELIMINARY CHECKS.

- a. Check power supply voltages. Table 5-4 lists correct voltages at A5 test points. All voltages are referenced to circuit ground (0).

Table 5-4. Power Supply Voltages

Test Point	Nominal Voltage (115 V Line)	Typical Variation with $\pm 10\%$ Line Voltage Change	Typical Ripple
A5TP1	-30.00 \pm 0.02 V	± 0.05 V	10 mV p-p
A5TP3	- 9.00 \pm 0.50 V	± 0.002 V	5 mV p-p
A5TP4	+30.00 \pm 0.90 V	± 0.02 V	5 mV p-p
A5TP5	+17.00 \pm 0.50 V	± 0.01 V	5 mV p-p
A5TP6	+ 4.00 \pm 0.12 V	± 0.008 V	2 mV p-p

NOTE

The value of the - 9 V reference voltage measured at A5TP3 affects the value of factory selected re-

sistors A1R3*, A1R50*, A7R12*, and A7R19*. If the - 9 V reference zener diode A5CR7 is changed, refer to Paragraph 5-76.

- b. If power supply voltages are correct, apply a known half-scale voltage to all ranges. If an improper indication appears on only one range, trouble is in attenuator. If it appears on all ranges, trouble is elsewhere.

5-35. ANALOG CIRCUITS (Positive Input).

- a. Set RANGE to 1000 mV, RATIO/NORMAL (Option 01 only) to NORMAL. Connect dc voltmeter between transfer (moveable) contact on top left of A1TP2 and ground and connect + 1.000 V from dc standard to INPUT. Reading at A1TP2 should be -10.00 V \pm 0.02 V. If reading is OK, input amplifier, inverter amplifier and attenuator are OK, proceed to Paragraph 5-36.
- b. If voltage at A1TP2 is incorrect, check voltage at A1TP1. Voltages at A1TP1 and A1TP2 should be equal in magnitude, but voltage at A1TP1 should be positive. If not, trouble is in Inverter Amplifier. (See Paragraph 5-46.)
- c. If voltages at A1TP1 and A1TP2 are equal but not 10.00 V, disconnect P9 connector from A1J9 connector and connect dc voltmeter to P9. Voltage should be approximately + 100 mV. (Voltmeter will cause slight loading error.) If voltage is not + 100 mV, trouble is in attenuator or switching; if reading is OK, trouble is in input amplifier. (See Paragraph 5-44.)

5-36. ANALOG CIRCUITS (Negative Input).

5-37. Set dc standard output to - 1.000 Vdc and connect dc voltmeter to A1TP2. Voltage at A1TP2 should be - 10.00 V \pm 0.04 V. If voltage at A1TP2 is positive, trouble is in polarity circuits. (See Paragraph 5-48 and 5-50.)

5-38. DIGITAL CIRCUITS.

5-39. With 3430A on 10 V range, connect +1 V input and monitor waveform at the comparator flip-flop (A1TP4) with an oscilloscope. The proper waveform is shown in Figure 5-10A. Note the time duration between T_O and T_C . Increase input voltage to + 2 V. Time between T_O and T_C should increase by a factor of 2. If waveform at A1TP4 is OK, all circuits except the counter, D/A, and display circuits are working, but may not be calibrated.

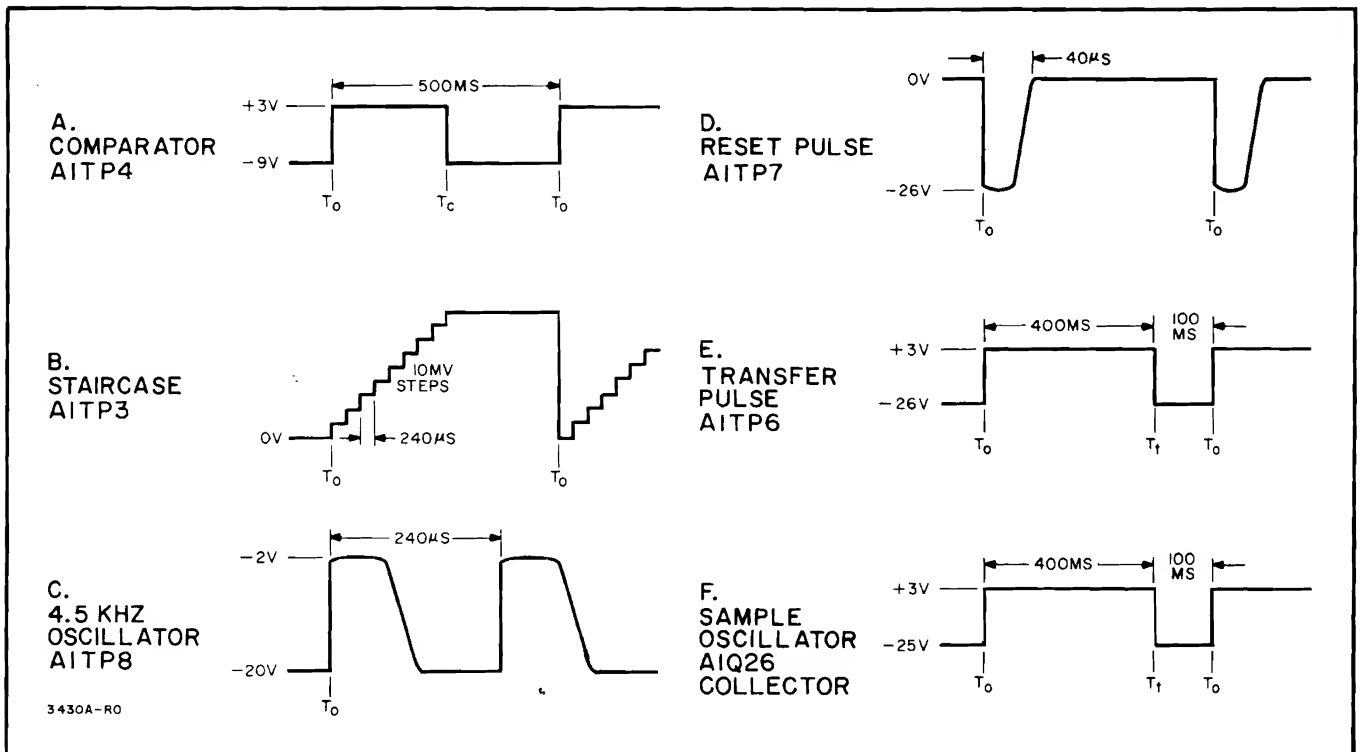


Figure 5-10. Waveforms

5-40. Incorrect Waveform at A1TP4. If there is a waveform at A1TP4, the comparator, sample oscillator, reset amplifier, and transfer amplifier are OK. Also, the staircase amplifier must be operating. However, if the time between T_0 and T_c does not vary in proportion to the input, the staircase voltage is incorrect.

- a. Monitor the staircase amplifier output (A1TP3) with an oscilloscope, and compare the staircase with the waveform shown in Figure 5-10B. Each step should be 10 mV amplitude and approximately 240 μ sec in duration. If staircase amplitude is incorrect, check staircase amplifier gain (Paragraph 5-22) and D/A adjustments (Paragraph 5-23). If staircase gain cannot be adjusted, refer to the staircase amplifier troubleshooting procedure (Paragraph 5-64).
- b. If staircase is discontinuous or intermittent, trouble is in 4.5 kHz oscillator, decade counters, or D/A converters. Apply an overload input and connect an oscilloscope to A1TP8. Compare 4.5 kHz oscillator waveform with waveform in Figure 5-10C. If waveform is incorrect, trouble is in 4.5 kHz oscillator (Paragraph 5-62). If waveform is OK, trouble is in D/A converter or counters (Paragraphs 5-66 and 5-67).

5-41. No Waveform at A1TP4. If there is no waveform at A1TP4, the digital circuits are not operating. Either the comparator is not working, the timing circuits are not working, or there is no staircase. Since the timing circuits operate independently, they

should be checked first. Connect oscilloscope to A1TP7 and check for a reset pulse. (See Figure 5-10D.) If the reset pulse is OK, proceed to Paragraph 5-41a. If the reset pulse is incorrect, check the transfer pulse waveform at A1TP6. (See Figure 5-10E.) If the transfer pulse is OK, the trouble is in the Reset Amplifier. If the transfer pulse is incorrect, connect an oscilloscope to the Sample Oscillator output (collector A1Q26), and check for waveform shown in Figure 5-10F. If the Sample Oscillator waveform is OK, trouble is in Transfer Amplifier (Paragraph 5-58); if not, trouble is in Sample Oscillator (Paragraph 5-60).

- a. If the timing circuits are OK, trouble may be in Staircase circuits or comparator circuits. Connect oscilloscope to A1TP3, and monitor staircase waveform. If there is a staircase waveform at A1TP3, the staircase circuits are functioning, and the trouble is probably in the comparator circuits. (See Paragraphs 5-52 and 5-54.) If there is no staircase, proceed to b.
- b. Check the staircase amplifier by connecting a 400 k Ω resistor between A5TP3 and A1TP9 and monitoring the dc voltage at A1TP3. The reading at A1TP3 should be +1.0 V. If reading is OK, proceed to c. If reading is incorrect, trouble is in staircase amplifier. (See Paragraph 5-64.)
- c. Check 4.5 kHz oscillator waveform at A1TP8. Figure 5-10C shows proper waveform. If waveform is incorrect, trouble is probably in oscillator. (See Paragraph 5-62.) If waveform is OK, trouble is probably in counters or D/A. (See Paragraphs 5-66 and 5-67.)

5-42. DISPLAY.

5-43. If checks made in Paragraphs 5-34 through 5-41 show no trouble, yet display is incorrect, check display circuits or recheck calibration of instrument.

NOTE

The test voltages shown in this section are nominal. A tolerance of $\pm 10\%$ is acceptable.

5-44. INPUT AMPLIFIER.

5-45. If trouble is isolated to the input amplifier, measure voltages and compare with Table 5-5. Connect short across INPUT terminals and adjust zero before making measurements.

Table 5-5. Input Amplifier Voltages
With Zero INPUT

Test Point	Voltage
A1Q1A gate	0.0 V
source	+ 2.0 V
drain	+ 8.5 V
A1Q1B gate	0.0 V
source	+ 2.0 V
drain	+ 8.5 V
A1Q2 base	0.0 V
collector	+ 2.0 V
emitter	- 0.6 V
A1Q3 base	+ 8.7 V
collector	+ 17.0 V
emitter	+ 8.2 V
A1Q4 base	+ 8.7 V
collector	+ 16.9 V
emitter	+ 8.2 V

5-46. INVERTER AMPLIFIER.

5-47. Set 3430A on 1000 mV RANGE and connect + 1000 mV to INPUT. Correct voltages are shown in Table 5-6.

Table 5-6. Inverter Voltages
With + 1000 mV INPUT on 1000 mV RANGE

Test Point	Voltage
A1Q10A emitter	- 0.6 V
base	0.0 V
collector	+ 4.0 V
A1Q10B emitter	- 0.6 V
base	0.0 V
collector	+ 4.0 V
A1Q11 emitter	+ 3.4 V
base	+ 4.0 V
collector	+ 16.3 V
A1Q12 emitter	+ 4.0 V
base	+ 3.4 V
collector	- 10.6 V
A1TP2	- 10.0 V

5-48. POLARITY SWITCH.

5-49. Set 3430A on 1000 mV RANGE and connect + 1000 mV and then - 1000 mV to INPUT. Correct voltages are shown in Table 5-7.

Table 5-7. Polarity switch Voltages.

Test Point	Voltage	
	+1000 mV INPUT	-1000 mV INPUT
A1Q31 emitter	-10.0 V	-10.0 V
base	-10.6 V	- 9.4 V
collector	+10.0 V	-10.0 V
A1Q12 emitter	+ 4.0 V	+ 4.0 V
base	+ 3.4 V	+ 3.4 V
collector	-10.6 V	+ 3.9 V

5-50. POLARITY FLIP-FLOP.

5-51. Set 3430A on 1000 mV RANGE and connect + 1000 mV and then - 1000 mV to INPUT. Correct voltages are shown in Table 5-8.

Table 5-8. Polarity Flip-Flop Voltages

Test Point	Voltage	
	+1000 mV INPUT	-1000 mV INPUT
A1Q24 emitter	- 0.0 V	0.0 V
base	- 0.8 V	+ 3.5 V
collector	- 0.1 V	- 15.2 V
A1Q25 emitter	0.0 V	0.0 V
base	+ 0.1 V	- .78 V
collector	- 16.6 V	- 0.1 V

5-52. COMPARATOR.

5-53. Set 3430A on 1000 mV RANGE and connect short circuit across INPUT terminals. Adjust ZERO control on rear panel. Correct voltages are shown in Table 5-9.

Table 5-9. Comparator Voltages
With Shorted INPUT Terminals and Display of 000

Test Point	Voltage
A1Q13A emitter	- .6 V
base	0.0 V
collector	+ 4.0 V
A1Q13B emitter	- 0.6 V
base	0.0 V
collector	+ 4.0 V
A1Q14 emitter	+ 3.7 V
base	+ 4.0 V
collector	+ 13.5 V
A1Q15 emitter	+ 4.0 V
base	+ 3.7 V
collector	- 8.5 V

5-54. COMPARATOR FLIP-FLOP.

5-55. Set 3430A on 1000 mV RANGE and connect short circuit across INPUT terminals. Adjust ZERO control on rear panel. Voltages should be approximately as in Table 5-10.

Table 5-10. Comparator Flip-Flop Voltages
With Shorted INPUT Terminals

Test Point	Voltage
A1Q16 emitter	0.0 V
base	- 0.7 V
collector	0.0 V
A1Q17 emitter	0.0 V
base	- 0.32 V
collector	- 20.7 V

5-56. RESET AMPLIFIER.

5-57. Connect short circuit across A1C11. This will disable the sample oscillator. Correct voltages are shown in Table 5-11.

Table 5-11. Reset Amplifier Voltages,
With A1C11 Shorted

Test Point	Voltage
A1Q29 emitter	- 29.2 V
base	- 29.7 V
collector (A1TP7)	+ 0.5 V

5-58. TRANSFER AMPLIFIER.

5-59. Connect short across A1C11. This will disable sample oscillator. Correct voltages are shown in Table 5-12.

Table 5-12. Transfer Amplifier Voltages
A1C11 Shorted

Test Point	Voltage
A1Q28 emitter	+ 3.7 V
base	+ 4.4 V
collector (A1TP6)	+ 4.0 V

5-60. 2 HZ SAMPLE OSCILLATOR.

5-61. Connect short circuit across A1C11 to disable circuit. Correct voltages are shown in Table 5-13.

Table 5-13. Sample Oscillator Voltages
With A1C11 Shorted

Test Point	Voltage
A1Q26 emitter	*
base	- 29.7 V
collector	+ 4.4 V
A1Q27 emitter	- 7.7 V
base	- 7.0 V
collector	- 30.0 V

* Do not measure

5-62. 4.5 KHZ OSCILLATOR.

5-63. Connect short circuit across A1C8 to stop oscillator. Correct voltages are shown in Table 5-14.

Table 5-14. 4.5 kHz Oscillator Voltages
With A1C11 and A1C8 Shorted

Test Point	Voltage
A1Q8 emitter	*
base	0.0 V
collector	- 18.9 V
A1Q9 emitter	*
base	- 9.9 V
collector	0.0 V

* Do not measure

5-64. STAIRCASE AMPLIFIER.

5-65. Connect short circuit across INPUT of 3430A and adjust rear panel ZERO. Correct voltages are shown in Table 5-15.

Table 5-15. Staircase Amplifier Voltages

Test Point	Voltage
A1Q18A emitter	- .6 V
base	0.0 V
collector	+ 17.0 V
A1Q18B emitter	- .6 V
base	0.0 V
collector	+ 17.0 V
A1Q19 emitter	+ 16.4 V
base	+ 17.0 V
collector	+ 29.2 V
A1Q20 emitter	+ 17.0 V
base	+ 16.4 V
collector	0.0 V

5-66. COUNTER CIRCUITS.

- Set 3430A RANGE to 1000 mV and apply + 2.0 V to input. Then connect short across A1C11. This will allow counter to free-run. Connect oscilloscope to units counter output (A4 pin 14). The output waveform should be similar to the 4.5 kHz oscillator waveform (Figure 7-2), but 1/10th the frequency. If waveform is OK, proceed to b. If waveform is incorrect, connect oscilloscope to collector of A4Q2, A4Q4, A4Q6, and A4Q8 respectively. In each case the waveform should be a switching waveform. If not, the trouble is in the binary associated with transistor under test.
- Connect oscilloscope to tens counter output (A3 pin 14). Output waveform should be similar to units counter output waveform, but 1/10th the frequency. If waveform is OK, proceed to c. If waveform is incorrect, connect oscilloscope to collector of A3Q2, A3Q4, A3Q6, and A3Q8 respectively. In each case the waveform should be a switching waveform. If not, the trouble is in the binary associated with transistor under test.

- c. Connect oscilloscope to hundreds counter output (collector of A2Q7). The output waveform should be similar to the tens counter output, but 1/10th the frequency. If waveform is OK, trouble is in overrange binary (A2Q20 and A2Q21) or overrange flip-flop (A2Q26 and A2Q27). If waveform is incorrect, check waveform at collector of A2Q2, A2Q4, and A2Q6 respectively. In each case the waveform should be a switching waveform. If not the trouble is in the binary associated with the transistor under test.

5-67. D/A CONVERTERS.

5-68. The D/A converters can best be checked by analyzing the front panel indication.

- a. Set 3430A RANGE to 100 V. Connect dc standard to INPUT. Set dc standard to 100 V. If overrange digit should light, proceed to b. Otherwise trouble is in overrange D/A.
- b. Set 3430A RANGE to 1000 V and apply + 10 V. Hundreds digit (most significant) should be zero. Increase input to 110 V. Hundreds digit should change to 1. Increase input voltage in 100 V increments to 910 V. Each time input voltage is increased, hundreds digit should increase by 1. If hundreds digit indication is OK, proceed to step c. If not, trouble is in hundreds D/A.
- c. Set dc standard to 5 V. Tens (center) digit should be zero. Increase input voltage to 15 V. Tens digit should change to 1. Increase input voltage in 10 volt increments to 95 volts. Each time voltage is changed, tens digit should increase by 1. If tens digit is OK, proceed to step d. If not, trouble is in tens D/A.
- d. Set dc standard to 0 volts. Units (least significant) digit should be zero. Set standard to 1.0. Units digit should change to 1. Increase standard output in 1 V increments to 9 V. Each time voltage is increased, units digit should increase by 1. If indication is OK, trouble is not in D/A converters. If not, trouble is in units D/A.

5-69. OPTION: RATIO REFERENCE AMPLIFIER.

5-70. Set 3430A on 10 V RANGE. Connect +1 V dc to rear panel REF input. Set REF \pm slide switch to + and set RATIO/NORMAL slide switch to RATIO. Connect +10 volts to front panel INPUT. Correct voltages are shown in Table 5-16.

Table 5-16. Option 01 Ratio Reference Amp Voltages

Test Point		Voltage
A7Q1A	source	+ 2.0 V
	drain	+ 8.3 V
	gate	0.0 V
A5Q1B	source	+ 2.0 V
	drain	+ 8.3 V
	gate	0.0 V
A7Q2	emitter	- 1.3 V
	base	- 0.7 V
	collector	+ 2.0 V
A7Q3	emitter	+ 7.8 V
	base	+ 8.3 V
	collector	+ 11.9 V
A7Q4	emitter	+ 7.8 V
	base	+ 8.3 V
	collector	+ 14.2 V
A7Q5	emitter	+ 13.9 V
	base	+ 11.6 V
	collector	+ 14.2 V
A7Q6	emitter	+ 3.8 V
	base	+ 3.2 V
	collector	- 8.9 V

5-71. ADJUSTMENT OF FACTORY SELECTED COMPONENTS.

5-72. Eight resistors within the Model 3430A are individually selected in order to compensate for slightly varying circuit parameters. These resistors are denoted by an asterisk (*) on the schematic, and the typical value is shown. The following paragraphs describe the function of the factory selected components, and give instructions for their selection. Normally, these components need not be changed unless another associated component is changed. Replacement of the reference voltage zener diode for example, may require changing a factory selected component.

5-73. A6R3*.

- a. A6R3* adjusts the total resistance of the input attenuator. A6R3* should never be changed unless A6R2 or A6R4 is replaced.
- b. If the 3430A cannot be calibrated to Paragraphs 5-26 and 5-27, A6R3* should be changed. If adjustment of A6R4, A6R6, A6R9, or A6R12 result in consistently high or low voltage readings at A1TP1, A6R3* should be changed. If the absolute value of the voltage at A1TP1 is high, increase the resistance of A6R3*.

- c. Factory values of A6R3* vary from 100 ohms to 110 k Ω .
- d. Changing A6R3* requires recalibration of the Input Attenuator (Paragraph 5-26).

5-74. A1R14*.

- a. A1R14* may be used to adjust the feedback of the inverter amplifier. The amplifier gain should be -1. For example, if the voltage at A1TP1 is +10.000 V, the voltage at A1TP2 should be -10.000 V. If A1R15 and A1R16 are equal in value, A1R14* becomes zero ohms and a shorting wire is inserted in the printed circuit board in place of A1R14*. A1R15 and A1R16 are matched for resistance value and temperature coefficient. There should be no reason to change A1R14* unless A1R15 or A1R16 is changed.
- b. If A1R15 and A1R16 are not matched in value to within 1.5 ohms, the resistor with the higher value should be placed in the A1R15 position, and the one with the lower value in the A1R16 position. A1R14* should then be selected to adjust the gain of the amplifier. With 100.0 mV input to the 3430A on the 100 mV range, A1R14* should be increased 1.5 ohms per millivolt of error at A1TP2, to a maximum of 9.0 ohms.
- c. Adjusting the value of A1R14* requires no further calibration.

5-75. A1R4* and A1R5*.

- a. A1R4* and A1R5* are selected to adjust the bias of A1Q1A and A1Q1B in order to correct for zero drift of up to 3 counts during instrument warmup. Decreasing A1R4* or increasing A1R5* by 1 k Ω will shift the temperature coefficient of the amplifier about -10 $\mu\text{V}/^{\circ}\text{C}$, correcting for approximately 1 count of positive drift. Increasing A1R4* or decreasing A1R5* by 1 k Ω will shift the temperature coefficient about +10 $\mu\text{V}/^{\circ}\text{C}$. Since A1R4* and A1R5* have a tolerance of $\pm 1\%$, a replacement resistor should be compared to the original on a high resolution ohmmeter or bridge to be sure the desired change is being made.
- b. If the zero drift cannot be corrected by adjusting the value of A1R4* or A1R5*, or is greater than 3 counts, and the power supply voltages and regulation are satisfactory, (see Table 5-4), A1Q1, A1Q2, A1Q3 or A1Q4 may be defective.
- c. Changing A1R4*, A1R5*, A1Q1, A1Q2, A1Q3, or A1Q4 requires recalibration of the input amplifier zero and gain (see Paragraphs 5-19 and 5-20).

5-76. A1R3*, A1R50*, A7R12* (Option 01), and A1R19* (Option 01).

- a. The value of factory selected resistors A1R3*,

A1R50*, A7R12*, and A7R19* is affected by the actual voltage of the -9 V reference supply. It should not be necessary to change any of these resistors unless the -9 V reference zener diode A5CR7 or the power supply assembly A5 is changed. Table 5-17 shows suggested values for these resistors for various -9 V reference voltages. Since parameters other than the -9 V reference supply may affect the values of these resistors, the values determined by the use of Table 5-17 may not be optimum.

- b. Measure the -9 V reference voltage at A5TP3 and locate the corresponding point at the sides of Table 5-17. Place a straightedge across Table 5-17 and determine the resistor value in the appropriate column.
- c. A1R3* controls the current in the constant current source in the input amplifier. Changing A1R3* requires no additional calibration.
- d. A1R50* controls the staircase amplifier gain. If adjustment of A1R51 in Paragraph 5-22, step g, results in consistently low voltage readings, decrease the negative feedback to the amplifier by increasing A1R50*. Changing A1R50* requires recalibration of the staircase amplifier gain (see Paragraph 5-22).
- e. A7R12* controls the zero range of the ratio reference amplifier. If adjustment of A7R11 in Paragraph 5-28, step h, results in a consistently negative voltage at A7TP1, increase the resistance of A7R12*. Changing A7R12* requires calibration of the ratio reference amplifier (see Paragraph 5-28).
- f. A7R19* controls the feedback of the ratio reference amplifier. If adjustment of A7R20 in Paragraph 5-28, step i, results in voltage readings that are consistently too negative, increase the feedback by decreasing A7R19*. Changing A7R19* requires calibration of the ratio reference amplifier (see Paragraph 5-28).

5-77. A2C9*.

5-78. The value of A2C9* may be changed to correct for lack of sensitivity to small voltage changes when there is a count of 4 in the hundreds decade. For example, if, with a count of 400 in the instrument it does not respond to an increase of 1, 2, or 3 counts in the units decade, the value of A2C9* may be increased. The maximum value permissible is 360 pF. A dipped mica capacitor should be used.

5-79. A5R29*.

5-80. The value of A5R29* is selected to bring A5R20 within the proper range. If A5R20 cannot be adjusted to the correct voltage in Paragraph 5-18, A5R29* may be changed. A 1% metal film resistor should be used. The value may vary from 0 Ω to 400 Ω .

Table 5-17. Factory Selected Resistor Values

	AIR3*	AIR50*	A7R19*	A7R12*	
-9V REF ↓					-9V REF ↓
9.40	23.7K 0698-3158	1K 0757-0280	63.4K 0698-3280	20.5K 0698-3245	9.40
9.30	23.2K 0698-4485	1.4K 0698-4424	57.6K 0698-4500	20.0K 0757-0449	9.30
9.20		1.78K 0757-0278	52.3K 0757-0272		9.20
9.10	22.6K 0757-0349	2.15K 0698-0084	47.5K 0757-0457	19.6K 0698-3157	9.10
9.0		2.49K 0698-4435	43.2K 0757-0456		9.0
8.90		2.61K 0698-0085	39.2K 0757-0124		8.90
8.80		2.87K 0698-3151	35.7K 0698-4494	18.7K 0698-4483	8.80
8.70	22.1K 0757-0450	3.16K 0757-0279	32.4K 0698-4492		8.70
8.60	21.5K 0757-0199	3.40K 0698-4440	28.7K 0698-3449		8.60
		3.92K 0757-0435	26.1K 0698-3159	18.2K 0757-0448	
		4.32K 0757-0436	23.7K 0698-3158		
		4.64K 0698-3155			
		4.99K 0698-3279			

ALL RESISTOR VALUES $\pm 1\%$, 1/8W METAL FILM
-HP- PART NUMBERS SHOWN

SECTION VI REPLACEABLE PARTS

6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts. Table 6-1 lists parts in alphabetic order of their reference designators and indicates the description, -hp-part number of each part, together with any applicable notes, and provides the following:

- a. Total quantity used in the instrument (TQ column). The total quantity of a part is given the first time the part number appears.
- b. Description of the part. (See list of abbreviations below.)
- c. Typical manufacturer of the part in a five-digit code. (See Appendix A for list of manufacturers.)
- d. Manufacturer's part number.

6-3. Miscellaneous parts are listed at the end of Table 6-1.

6-4. ORDERING INFORMATION.

6-5. To obtain replacement parts, address order or inquiry to your local Hewlett-Packard Field Office. (See Appendix B for list of office locations.) Identify parts by their Hewlett-Packard part numbers. Include instrument model and serial numbers.

6-6. NON-LISTED PARTS.

6-7. To obtain a part that is not listed, include:

- a. Instrument model number.
- b. Instrument serial number.
- c. Description of the part.
- d. Function and location of the part.

DESIGNATORS

A	= assembly	F	= fuse	MP	= mechanical part	TC	= thermocouple
B	= motor	FL	= filter	P	= plug	V	= vacuum tube, neon bulb, photocell, etc.
BT	= battery	HR	= heater	Q	= transistor	W	= cable
C	= capacitor	IC	= integrated circuit	QCR	= transistor-diode	X	= socket
CR	= diode	J	= jack	R	= resistor	XDS	= lampholder
DL	= delay line	K	= relay	RT	= thermistor	XF	= fuseholder
DS	= lamp	L	= inductor	S	= switch	Z	= network
E	= misc electronic part	M	= meter	T	= transformer		

ABBREVIATIONS

Ag	= silver	ID	= inside diameter	ns	= nanosecond (s) = 10^{-9} seconds	sl	= slide
Al	= aluminum	imp	= impregnated	nsr	= not separately replaceable	SPDT	= single-pole double-throw
A	= ampere (s)	incd	= incandescent			SPST	= single-pole single-throw
Au	= gold	ins	= insulation (ed)	Ω	= ohm (s)	Ta	= tantalum
C	= capacitor	k Ω	= kilohm (s) = 10^3 ohms	obd	= order by description	TC	= temperature coefficient
cer	= ceramic	kHz	= kilohertz = 10^3 hertz	OD	= outside diameter	TiO ₂	= titanium dioxide
coef	= coefficient	L	= inductor	p	= peak	tog	= toggle
com	= common	lin	= linear taper	pc	= printed circuit	tol	= tolerance
comp	= composition	log	= logarithmic taper	pF	= picofarad (s) = 10^{-12} farads	trim	= trimmer
conn	= connection	m	= milli = 10^{-3}	piv	= peak inverse voltage	TSTR	= transistor
dep	= deposited	mA	= milliampere (s) = 10^{-3} amperes	p/o	= part of	V	= volt (s)
DPDT	= double-pole double-throw	MHz	= megahertz = 10^6 hertz	pos	= position (s)	\bar{v} acw	= alternating current working voltage
DPST	= double-pole single-throw	M Ω	= megohm-(s) = 10^6 ohms	poly	= polystyrene	var	= variable
elect	= electrolytic	met flm	= metal film	pot	= potentiometer	vdw	= direct current working voltage
encap	= encapsulated	mfr	= manufacturer	p-p	= peak-to-peak		
F	= farad (s)	mtg	= mounting	ppm	= parts per million	W	= watt (s)
FET	= field effect transistor	mV	= millivolt (s) = 10^{-3} volts	prec	= precision (temperature coefficient, long term stability, and/or tolerance)	w/	= with
fxd	= fixed	μ	= micro = 10^{-6}			wiv	= working inverse voltage
GaAs	= gallium arsenide	μ V	= microvolt (s) = 10^{-6} volts			w/o	= without
GHz	= gigahertz = 10^9 hertz	my	= Mylar ^(R)			ww	= wirewound
gd	= guard (ed)	nA	= nanoampere (s) = 10^{-9} amperes	R	= resistor	*	= optimum value selected at factory, average value shown (part may be omitted)
Ge	= germanium	NC	= normally closed	Rh	= rhodium		
grd	= ground (ed)	Ne	= neon	rms	= root-mean-square		
H	= henry (ies)	NO	= normally open	rot	= rotary		
Hg	= mercury	NPO	= negative positive zero (zero temperature coefficient)	Se	= selenium	**	= no standard type number assigned (selected or special type)
Hz	= hertz (cycle (s) per second)			sect	= section (s)		
				Si	= silicon		

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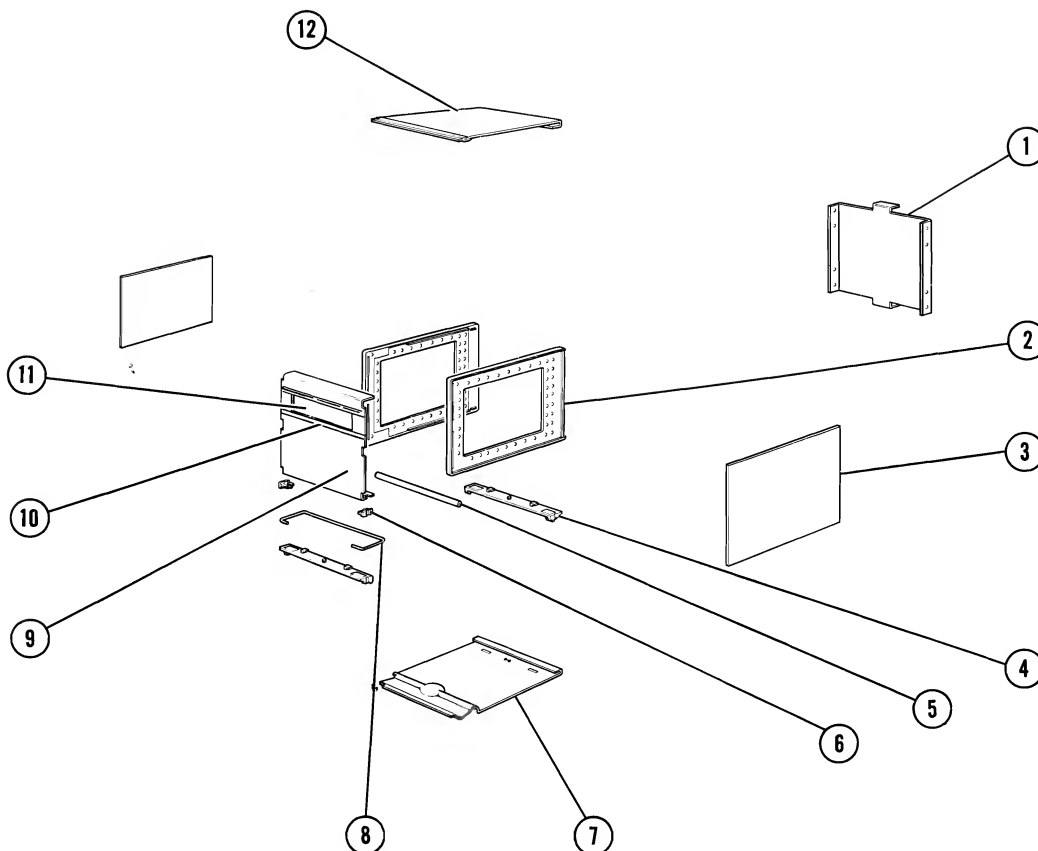
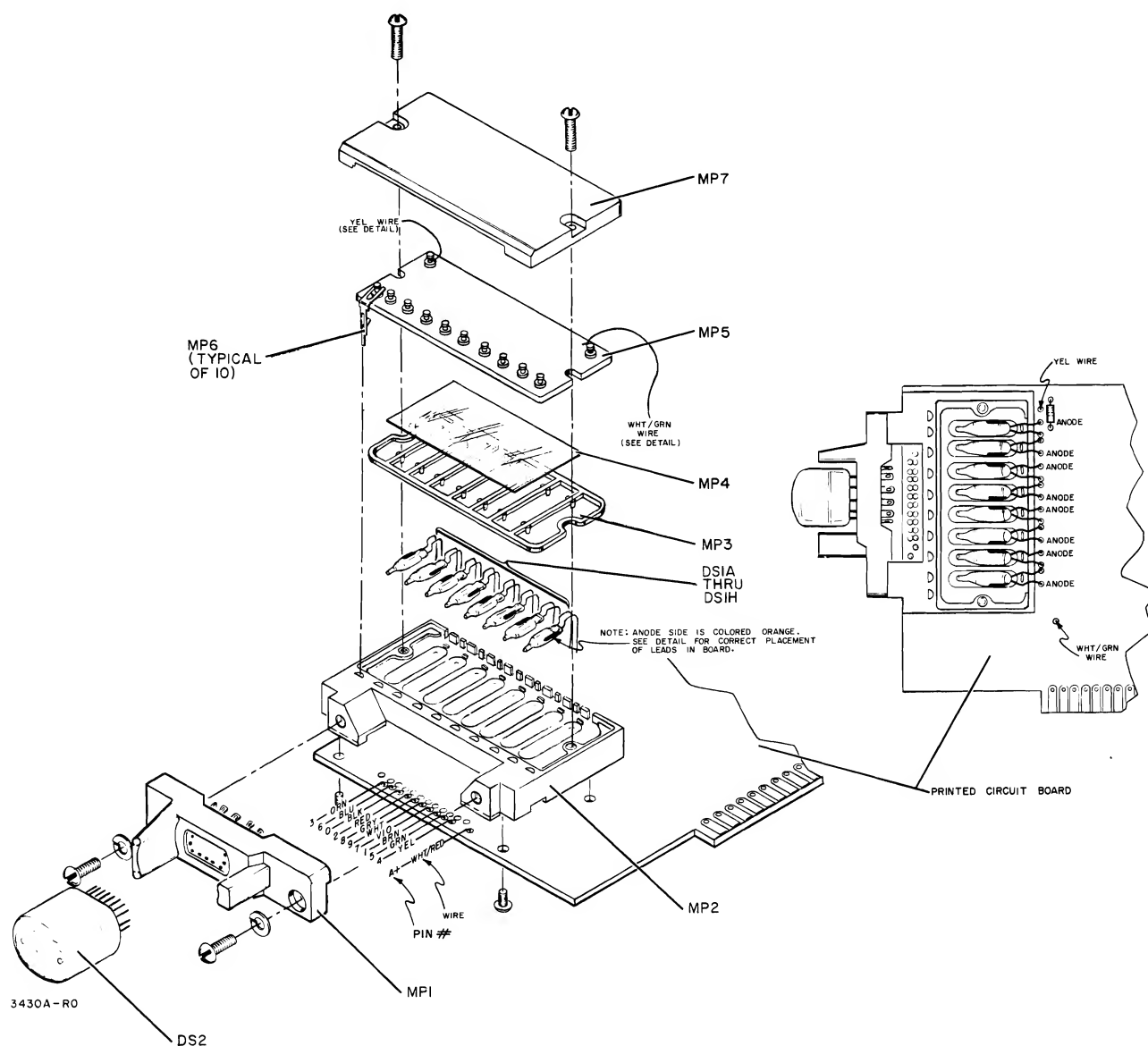


Figure 6-1. Chassis Parts

Reference	-hp- Part No.	Description	TQ	Mfr.	Mfr. Part No.
①	03430-00202	Panel rear	1	-hp-	
②	5060-0703	Frame assembly	2	-hp-	
③	5000-0703	Side Cover	2	-hp-	
	2370-0020	Screw: Phillips 3/16 in. hardware for side cover	8	83385	obd
④	5060-0728	Foot assembly	2	-hp-	
⑤	5020-5310	Spacer: cabinet	1	-hp-	
⑥	5040-0700	Hinge	2	-hp-	
⑦	5000-0717	Bottom cover	1	-hp-	
	2370-0016	Screw: Phillips 3/16 in. hardware for top and bottom covers	4	83385	obd
⑧	1490-0032	Tilt stand: half module	1	91260	obd
⑨	03430-00201	Front panel	1	-hp-	
⑩	03430-48301	Bezel: trim	1	-hp-	
⑪	5040-4523	Window: plexiglass	1	-hp-	
⑫	5060-0724	Top cover	1	-hp-	



Reference	-hp- Part No.	Description	Mfr.	Mfr. Part No.
DS1A thru DS1H	03430-88401	Lamp: neon matched set of 8	-hp-	
DS2	1970-0009	Tube: numerical indicator	83594	GA287
MP1	5060-4569	Socket: indicator tube	-hp-	
	2360-0004	Screw: hardware for MP1	80120	obd
	2190-0006	Washer: hardware for MP1	80120	obd
MP2	5040-0696	Block: photoconductor	-hp-	
	2200-0061	Screw: hardware for MP2	-hp-	
MP3	5040-4501	Gasket	-hp-	
MP4	05212-0011	Shield: transparent	-hp-	
MP5	1990-0009	Photoconductor matrix	-hp-	
MP6	1400-0283	Spring clip	-hp-	
MP7	5212A-83C	Cover	-hp-	
	2200-0006	Screw: hardware for MP7	73076	obd

Figure 6-2. Miscellaneous Parts, A2, A3, and A4 Assemblies

Table 6-1. Replaceable Parts

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A1	03430-66511	1	Assembly: Amplifier Used in serial number 933-02551 and higher	-hp-	
	03430-66508		Assembly: Amplifier Used in serial number 723-00801 to 749-02550	-hp-	
	03430-66501		Assembly: Amplifier Used in serial number 641-00700 and below	-hp-	
C1, C2	0160-0163	2	C: fxd 0.033 microfarads 10%	56289	192P33392
C3	0160-2137	1	C: fxd my 0.27 microfarads 10% 100 vdcw	56289	148P27491
C4	0160-0938	1	C: fxd mica 1000 pF 5%	04062	RDM15E102J1C
C5			Not assigned in serial number 723-01001 and higher		
C6	0140-0199		C: fxd mica 240 pF 5%	72136	RDM15F241J3C
C7	0140-0176	2	C: fxd mica 100 pF 2%	04062	RDM15F101G3C
			Not assigned in serial number 933-02551 and higher		
	0160-0128		C: fxd cer 2.2 microfarads 20% 25 vdcw Used in serial number 723-00801 to 749-02550	56289	5C15C2
	0160-0137		C: fxd cer 0.33 microfarads 20% 25 vdcw Used in serial number 641-00700 and below	56289	5C10A75-CML
C7A, C7B	0180-0100	2	C: fxd Ta elec 4.7 microfarads 10% 35 vdcw Added at serial number 933-02551	56289	150D475X9035B2-DYS
C8	0160-2009	1	C: fxd mica 820 pF 20%	04062	RDM15F821J3C
C9	0140-0190	1	C: fxd mica 39 pF 5%	04062	RDM15E390J3C
C10	0140-0197	1	C: fxd mica 180 pF	04062	RDM15F181J3C
C11	0170-0042	1	C: fxd my 0.33 microfarads 5% 100 vdcw	99515	obd
C12	0140-0209	1	C: fxd mica 5 pF 10% 100 vdcw	04062	RDM15C050K5C
C13	0140-0179	1	C: fxd mica 1000 pF 2%	04062	RDM19F102G3C
C14	0180-0049	1	C: fxd Al elect 20 microfarads + 75% - 10% 50 vdcw	56289	30D206G050CC2DSM
C15	0160-0362	4	C: fxd mica 510 pF 5%	04062	RDM15F11J3C
C16			Used in serial number 723-01001 and higher Not assigned in serial number 933-02551 and higher		
	0180-0393		C: fxd cer 39 microfarads 10% 10 vdcw Used in serial number 749-02550 and below	56289	30D107G003CB4
C17	0160-2212	1	C: fxd mica 560 pF 5%	04062	RDM19F561J3C
C18	0160-0174	1	C: fxd cer 0.47 microfarads + 80% - 20% 25 vdcw	56289	5C11B7
C19	0140-0208	1	C: fxd mica 680 pF 5%	04062	RDM19F561J3C
C20	0160-2605	1	C: fxd cer 0.22 microfarads - 10% + 80% 25 vdcw Added at serial number 933-02551	72982	5835Y5U203Z
CR1, CR2	1901-0156	4	Diode: Si 50 mA at + 1 V	01281	PS5553
CR3	1901-0025	46	Diode: Si 100 mA at + 1 V 100 piv 12 pF Not assigned in serial number 933-02551 and higher	93332	D3072
	1901-0025		Diode: Si 100 mA at + 1 V 100 piv 12 pF Used in serial number 749-02550 and below	93332	D3072
CR5 thru CR11	1901-0025		Diode: Si 100 mA at + 1 V 100 piv 12 pF	93332	D3072
J1 thru J8			Not assigned		
J9	0360-1514		Connector Used in serial number 933-02551 and higher		
	1251-0131		Connector: miniature female Used in serial number 749-02550 and below	00373	69026-1164(Red)
K1			Not assigned in serial number 933-02551 and higher		
	0490-0703		Relay: reed Used in serial number 749-02550 and below	-hp-	

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A1 (Cont'd)					
Q1A, B	1855-0036	2	TSTR: FET dual	15818	SU2119
Q2	1854-0071	20	TSTR: Si NPN 2N3391	24446	4JX16A1014
Q3, Q4	1854-0266	4	TSTR: NPN 2N3711	01295	obd
Q5	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q6	1853-0012	3	TSTR: Si PNP 2N2904A	04713	2N2904A
Q7, Q8	1853-0036	10	TSTR: Si PNP 2N3906	04713	SPS-3612
Q9	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q10A, B	1854-0221	3	TSTR: Si NPN 2N4045 dual	22229	BD-1148
Q11	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q12	1853-0036		TSTR: Si PNP 2N3906	04713	SPS-3612
Q13A, B	1854-0221		TSTR: Si NPN 2N4045 dual	22229	BD-1148
Q14	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q15	1853-0016	10	TSTR: Si PNP 2N3638	07263	2N3638
Q16, Q17	1853-0036		TSTR: Si PNP 2N3906	04713	SPS-3612
Q18A, B	1854-0221		TSTR: Si NPN 2N4045 dual	22229	BD-1148
Q19	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q20	1853-0069	1	TSTR: Si PNP 2N4122	07263	2N4122
Q21A, B			Not assigned in serial number 933-02551 and higher		
	1854-0221		TSTR: Si NPN 2N4045 dual Used in serial number 749-02551 and below	22229	BD-1148
Q22			Not assigned in serial number 933-02551 and higher		
	1854-0071		TSTR: Si NPN 2N3391 Used in serial number 749-02550 and below	24446	4JX16A1014
Q23			Not assigned in serial number 933-02551 and higher		
	1853-0036		TSTR: Si PNP 2N3906 Used in serial number 749-02550 and below	04713	SPS-3612
Q24, Q25	1853-0023	2	TSTR: Si PNP 2N3703	01295	obd
Q26	1854-0087	4	TSTR: Si NPN 2N3417	04713	MPS3417
Q27	1853-0036		TSTR: Si PNP 2N3906	04713	SPS-3612
Q28, Q29	1854-0087		TSTR: Si NPN 2N3417	04713	MPS3417
Q30	1854-0039	1	TSTR: Si NPN 2N3053 Added at serial number 933-02551		2N3053
Q31	1854-0087		TSTR: Si NPN 2N3417 Added at serial number 933-02551	04713	MPS3417
R1			Not assigned		
R2	0684-2241	3	R: fxd comp 220 kilohms 10% 1/4 W	01121	CB2241
R3*			See Paragraph 5-76		
R4, R5	0757-0776	2	R: fxd 110 kilohms 1% 1/4 W	19701	MF6C T-O
R6	0811-1789	1	R: fxd prec ww 985 ohms 0.1% 1/40 W	05347	102A
					obd
R7	2100-1560	2	R: var ww 30 ohms 10% 1-1/2 W	11236	110
R8	0757-0064	1	R: fxd met flm 261 kilohms 1% 1/2 W	75042	CEC T-O
R9	0811-1794	2	R: fxd prec ww 99.25 kilohms 0.1% 1/40 W	05347	102A
R10	0757-0145	1	R: fxd met flm 750 kilohms 1% 1/4 W	75042	obd
R11	0683-2225	1	R: fxd 2200 ohms 5% 1/4 W	01121	CB2225
R12	0684-3331	3	R: fxd comp 33 kilohms 10% 1/4 W	01121	CB3331
R13			Not assigned in serial number 933-02551 and higher		
	0686-3925		R: fxd 3900 ohms 5% 1/2 W Used in serial number 749-02550 and below	01121	EB3925
R14*			See Paragraph 5-74		
R15, R16	0811-2411	4	R: fxd ww 16 kilohms 0.05% 1/20 W Used in serial number 943-02851 and higher	07088	KP110
	0811-2397		R: fxd ww 19,955 ohms 0.25% 1/10 W Used in serial number 933-02551 to 933-02850	07088	KP110
	03430-82601		R: fxd 15 kilohms 1% matched set of two Used in serial number 749-02550 and below	-hp-	
R17	2100-0282	2	R: var ww 2000 ohms 20% 1-1/2 W	71450	110
R18	0698-3464	1	R: fxd met flm 1.47 megohms 1% 1/2 W	75042	CEC T-O
					obd

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A1 (Cont'd)					
R19	0684-8221		R: fxd comp 8200 ohms 10% 1/4 W Used in serial number 933-02551 and higher	01121	CB8221
	0684-4721		R: fxd 4700 ohms 10% 1/4 W Used in serial number 749-02550 and below	01121	CB4721
R20	0684-1231	2	R: fxd comp 12 kilohms 10% 1/4 W	01121	CB1231
R21	0683-2725	2	R: fxd 2.7 kilohms 5% 1/4 W	01121	CB2725
R22	0686-4725	2	R: fxd 4700 ohms 5% 1/2 W	01121	EB4725
R23	0684-1531	6	R: fxd 15 kilohms 10% 1/4 W	01121	CB1531
R24	0684-2731	3	R: fxd comp 27 kilohms 10% 1/4 W	01121	CB2731
R25	0757-0199	1	R: fxd met flm 21.5 kilohms 1% 1/8 W	000LM	obd
R26	0698-3456	1	R: fxd met flm 287 kilohms 1% 1/8 W	19701	MF5C T-O
R27, R28	0698-3160	3	R: fxd met flm 31.6 kilohms 1% 1/8 W	19701	MF5C T-O
R29	0757-0123	1	R: fxd 34.8 kilohms 1% 1/8 W	75042	CEA T-O
R30, R31	0811-2411		R: fxd ww 16 kilohms 0.05% 1/20 W Used in serial number 933-02551 and higher	07088	KP110
	03430-82601		R: fxd 15 kilohms 1% matched set of two Used in serial number 749-02550 and below	-hp-	
R32	0698-4074	1	R: fxd met flm 1.02 megohms 1% 1/2 W Not assigned	75042	CEC T-O
R33					obd
R34	0757-0350	1	R: fxd met flm 909 kilohms 1% 1/4 W	75042	obd
R35	0684-1531		R: fxd 15 kilohms 10% 1/4 W	01121	CB1531
R36	0684-1031	3	R: fxd 10 kilohms 10% 1/4 W	01121	CB1031
R37	0684-1531		R: fxd 15 kilohms 10% 1/4 W	01121	CB1531
R38	0684-8231	1	R: fxd comp 82 kilohms 10% 1/4 W	01121	CB8231
R39	0684-2731		R: fxd 27 kilohms 10% 1/4 W	01121	CB2731
R40	0684-1061	1	R: fxd comp 10 megohms 10% 1/4 W	01121	CB1061
R41	0684-1241	1	R: fxd 120 kilohms 10% 1/4 W	01121	CB1241
R42	0684-1831	1	R: fxd 18 kilohms 10% 1/4 W	01121	CB1831
R43, R44	0684-5631	5	R: fxd 56 kilohms 10% 1/4 W	01121	CB5631
R45	0684-1541	2	R: fxd 150 kilohms 10% 1/4 W	01121	CB1541
R46	0684-6831	5	R: fxd comp 68 kilohms 10% 1/4 W	01121	CB6831
R47			Not assigned		
R48	0757-0871	1	R: fxd met flm 1.21 megohms 1% 1/2 W	91637	MFF 1/2 T-O
R49	0698-5166	1	R: fxd ww 41.2 kilohms 1% 1/8 W See Paragraph 5-77	75042	CEA T-9
R50*					
R51	2100-2069	1	R: var comp 1000 ohms 20% 1/2 W	71450	RV5LAYS8255B
R52	2100-0282		R: var ww 2000 ohms 20% 1-1/2 W	71450	110
R53	0757-0017	1	R: fxd 1 megohm .5% 1/2 W	75042	CEC T-2
R54	0684-1531		R: fxd 15 kilohms 10% 1/4 W	01121	CB1531
R55	0684-5631		R: fxd 56 kilohms 10% 1/4 W	01121	CB5631
R56	0757-0793	1	R: fxd met flm 825 kilohms 1% 1/4 W	19701	MF6C T-O
R57	0684-2731		R: fxd 27 kilohms 10% 1/4 W	01121	CB2731
R58			Not assigned in serial number 933-02551 and higher		
	0684-2231		R: fxd 22 kilohms 10% 1/4 W Used in serial number 749-02550 and below	01121	CB2231
R59			Not assigned in serial number 933-02551 and higher		
	2100-0282		R: var ww 2000 ohms 20% 1-1/2 W Used in serial number 749-02550 and below	71450	110
R60			Not assigned in serial number 933-02551 and higher		
	0698-3464		R: fxd met flm 1.47 megohms 10% 1/2 W Used in serial number 749-02550 and below	75042	CEC T-O
R61			Not assigned in serial number 933-02551 and higher		
	0684-1521		R: fxd comp 1500 ohms 10% 1/4 W Used in serial number 749-02550 and below	01121	CB1521
R62			Not assigned in serial number 933-02551 and higher		
	0757-0871		R: fxd met flm 1.21 megohms 1% 1/2 W Used in serial number 749-02550 and below	91637	MFF 1/2 T-O

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A1 (Cont'd)					
R63	0684-1531		Not assigned in serial number 933-02551 and higher R: fxd 15 kilohms 10% 1/4 W Used in serial number 749-02550 and below	01121	CB1531
R64	0684-1231		Not assigned in serial number 933-02551 and higher R: fxd comp 12 kilohms 10% 1/4 W Used in serial number 749-02550 and below	01121	CB1231
R65	0686-3325		Not assigned in serial number 933-02551 and higher R: fxd 3300 ohms 5% 1/2 W Used in serial number 749-02550 and below	01121	EB3325
R66	0684-3931		R: fxd comp 39 kilohms 10% 1/4 W Used in serial number 933-02551 and higher	01121	CB3931
	0684-1021		R: fxd 1000 ohms 10% 1/4 W Used in serial number 749-02550 and below	01121	CB1021
R67	0684-8221	1	R: fxd 8200 ohms 10% 1/4 W	01121	CB8221
R68	0684-4721		R: fxd 4700 ohms 10% 1/4 W	01121	CB4721
R69			Not assigned in serial number 933-02551 and higher		
	0684-4711		R: fxd 470 ohms 10% 1/4 W Used in serial number 749-02550 and below	01121	CB4711
R70	0683-2725	1	R: fxd comp 2700 ohms 5% 1/4 W	01121	CB2725
R71	0757-0288	1	R: fxd met flm 9090 ohms 1% 1/8 W	000LM	obd
R72	0757-0465	2	R: fxd met flm 100 kilohms 1% 1/8 W	19701	MF5C T-O obd
R73	0698-4989	1	R: fxd met flm 1.18 megohms 1% 1/2 W	19701	MF5C T-O obd
R74	0698-3499	1	R: fxd met flm 40.2 kilohms 1% 1/8 W	75042	CEA T-O obd
R75	0698-3228	1	R: fxd met flm 49.9 kilohms 1% 1/8 W	19701	MF5C T-O obd
R76	0757-0465		R: fxd met flm 100 kilohms 1% 1/8 W	19701	MF5C T-O obd
R77, R78	0684-1531		R: fxd 15 kilohms 10% 1/4 W	01121	CB1531
R79	0684-1031		R: fxd 10 kilohms 10% 1/4 W	01121	CB1031
R80	0684-4721		R: fxd 4700 ohms 10% 1/4 W	01121	CB4721
R81	0684-1541		R: fxd 150 kilohms 10% 1/4 W	01121	CB1541
R82	0687-1021	1	R: fxd 1000 ohms 10% 1/2 W	01121	EB1021
R83	0698-4490	1	R: fxd 29.4 kilohms 5% 1/4 W	91637	MFF-1/8 T-O
R84	2100-0281	2	R: var ww single turn 100 ohms 20% 1.5 W	71450	110 obd
R85	0686-8255	1	R: fxd comp 8.2 megohms 5% 1/2 W	01121	EB8255
R86	0683-1025	1	R: fxd comp 1000 ohms 5% 1/4 W	01121	CB1025
R87	0683-2705	1	R: fxd comp 27 ohms 5% 1/4 W	01121	CB2705
R88	0683-1505	1	R: fxd comp 15 ohms 5% 1/4 W	01121	CB1505
R89	0683-4725	1	R: fxd comp 4700 ohms 5% 1/4 W	01121	CB4725
R90	0683-2215	1	R: fxd comp 220 ohms 5% 1/4 W R85 thru R90 added at serial number 723-01001	01121	CB2215
R91	0684-3931	1	R: fxd comp 39 kilohms 10% 1/4 W	01121	CB3931
R92	0684-2231	1	R: fxd comp 22 kilohms 10% 1/4 W	01121	CB2231
R93	0683-1325	1	R: fxd comp 1.3 kilohms 5% 1/4 W R91 thru R93 added at serial number 933-02551	01121	CB1325
R94	2100-0326	1	R: var ww 75 ohms 20% 1.5 W Used in serial number 943-02851 and higher	71450	110 obd
	2100-0439		R: var ww 250 ohms 20% 1.5 W Used in serial number 933-02551 to 933-02850 Not assigned in serial number 749-02550 and below	71450	110 obd
R95	0683-6225	1	R: fxd comp 6.2 kilohms 5% 1/4 W Added at serial number 933-02551	01121	CB6225
A2	03430-66502	1	Assembly: Hundreds Decade Counter	-hp-	
A1 thru A5	1810-0005	13	Resistive network: 12 met flm	71590	obd
A6	1810-0006	3	Resistive network: 10 270 kilohms 10%	56289	obd

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A2 (Cont'd)					
C1	0140-0218	2	C: fxd mica 160 pF 2%	04062	RDM15F161G3C
C2	0140-0217	5	C: fxd mica 140 pF 2%	04062	RDM15F141G3C
C3	0140-0194	8	C: fxd mica 110 pF 5%	04062	RDM15F111J3C
C4	0140-0217		C: fxd mica 140 pF 2%	04062	RDM15F141G3C
C5, C6	0140-0198	17	C: fxd mica 200 pF 5%	04062	RDM15F201J3C
C7	0160-0134	1	C: fxd mica 220 pF 5%	14655	RDM15F221J3C
C8	0140-0194		C: fxd mica 110 pF 5%	04062	RDM15F111J3C
C9*			See Paragraph 5-77		
C10	0140-0195	3	C: fxd mica 130 pF 5%	04062	RDM15F131J3C
C11, C12	0140-0198		C: fxd mica 200 pF 5%	04062	RDM15F201J3C
C13	0160-0362		C: fxd mica 510 pF 5%	04062	RDM15F511J3C
C14 thru C16	0140-0198		C: fxd mica 200 pF 5%	04062	RDM15F201J3C
C17	0160-0168	2	C: fxd 0.1 microfarads 10%	56289	192P10492
CR1 thru CR8	1901-0025	14	Diode: Si 100 mA at +1 V 100 piv 12 pF	93332	D3072
CR9 thru CR14	1910-0016		Diode: Ge	03877	S3185G
CR15 thru CR20	1910-0025		Diode: Si 100 mA at +1 V 100 piv 12 pF	93332	D3072
DS1A thru DS1H	03430-88401	24	Lamp: neon matched set of 8	-hp- 83594	B5991
DS2	1970-0009	3	Tube: special purpose 10 digit numeral indicator		
Q1 thru Q8	1850-0062	26	TSTR: Ge special 2N404	01295	GA287
Q9 thru Q15	1853-0016		TSTR: Si PNP 2N3638	07263	2N3638
Q16 thru Q19	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q20, Q21	1850-0062		TSTR: Ge special 2N404	01295	GA287
Q22	1853-0036		TSTR: Si PNP 2N3906	04713	2N3906
Q23	1853-0016	3	TSTR: Si PNP 2N3638	07263	2N3638
Q24	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q25	1853-0016		TSTR: Si PNP 2N3638	07263	2N3638
Q26	1854-0022		TSTR: Si NPN**	-hp- 24446	4JX16A1014
Q27	1854-0071		TSTR: Si NPN 2N3391		
R1	0683-1845	1	R: fxd comp 180 kilohms 5% 1/4 W	01121	CB1845
R2	0698-5143	1	R: fxd met flm 395 kilohms 0.25% 1/8 W	75042	CEA T-2
R3	0683-7535	3	R: fxd 75 kilohms 5% 1/4 W	01121	CB7535
R4	2100-0356	2	R: var ww 3000 ohms 10% 1-1/2 W	71450	110
R5	0684-3331		R: fxd comp 33 kilohms 10% 1/4 W	01121	CB3331
R6	2100-0330	2	R: var ww 1500 ohms 10% 1-1/2 W	71450	110
R7	0683-7535		R: fxd 75 kilohms 5% 1/4 W	01121	CB7535
R8	2100-0356		R: var ww 3000 ohms 10% 1-1/2 W	71450	110
R9	0698-5170	2	R: fxd met flm 198.5 kilohms 0.5% 1/8 W	75042	CEA T-2
R10	0684-5631		R: fxd 56 kilohms 10% 1/4 W	01121	CB5631
R11	0683-1045	2	R: fxd comp 100 kilohms 5% 1/4 W	01121	CB1045
R12	0811-1794		R: fxd ww 99.25 kilohms 0.1% 1/40 W	05347	102A
R13	0684-6831		R: fxd comp 68 kilohms 10% 1/4 W	01121	CB6831
R14	0683-5135	1	R: fxd 51 kilohms 5% 1/4 W	01121	CB5135
R15	0698-5170		R: fxd met flm 198.5 kilohms 0.5% 1/8 W	75042	CEA T-2
R16	0684-5631		R: fxd 56 kilohms 10% 1/4 W	01121	CB5631
R17	0683-1045		R: fxd comp 100 kilohms 5% 1/4 W	01121	CB1045
R18 thru R21	0684-3941	12	R: fxd 390 kilohms 10% 1/4 W	01121	CB3941
R22	0687-4731	3	R: fxd 47 kilohms 10% 1/2 W	01121	EB4731
R23, R24	0683-8225	6	R: fxd 8200 ohms 5% 1/4 W	01121	CB8225
R25	0684-6831		R: fxd comp 68 kilohms 10% 1/4 W	01121	CB6831
R26	0683-6845	1	R: fxd 680 kilohms 5% 1/4 W	01121	CB6845
R27	0683-2745	1	R: fxd comp 270 kilohms 5% 1/4 W	01121	CB2745
R28	0686-2445	1	R: fxd 240 kilohms 5% 1/2 W	01121	EB2445
R29	0683-5145	1	R: fxd 510 kilohms 5% 1/4 W	01121	CB5145

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A2 (Cont'd)					
R30, R31	0683-1835	2	R: fxd 18 kilohms 5% 1/4 W	01121	CB1835
R32	0683-7535		R: fxd 75 kilohms 5% 1/4 W	01121	CB7535
R33	0684-1231		R: fxd comp 12 kilohms 10% 1/4 W	01121	CB1231
R34	0683-3035	1	R: fxd 30 kilohms 5% 1/4 W	01121	CB3035
R35	0811-1792	1	R: fxd ww 66.2 kilohms 0.1% 1/2 W	05347	102A
R36	2100-0330		R: var ww 1500 ohms 10% 1-1/2 W	71450	110 obd
R37	0684-3331		R: fxd comp 33 kilohms 10% 1/4 W	01121	CB3331
R38	0683-1835		R: fxd 18 kilohms 5% 1/4 W	01121	CB1835
R39	2100-0396	2	R: var ww 10 kilohms 20% 1-1/2 W	71450	110 obd
S1	3101-0961	1	Switch: slide TEST/OPERATE	79727	G-124-PC
MP1	5040-4569	3	Socket: indicator tube	-hp-	
MP2	5040-0696	3	Block: photoconductor	-hp-	
MP3	5040-4501	3	Gasket: photoconductor block	-hp-	
MP4	05212-0011	3	Shield: transparent	-hp-	
MP5	1990-0009	3	Plate: photoconductor matrix	-hp-	
MP6	1400-0283	30	Spring Clip	-hp-	
MP7	5212A-83C	3	Cover	-hp-	
A3	03430-66503	1	Assembly: Tens Decade	-hp-	
A1 thru A4	1810-0005		Resistive network: 12 met flm	71590	obd
A5	1810-0006		Resistive network: 10 270 kilohms 10%	56289	obd
C1	0140-0218		C: fxd mica 160 pF 2%	04062	RDM15F161G3C
C2	0140-0217		C: fxd mica 140 pF 2%	04062	RDM15F141G3C
C3	0140-0194		C: fxd mica 110 pF 5%	04062	RDM15F111J3C
C4	0140-0176		C: fxd mica 100 pF 2%	04062	RDM15F101G3C
C5 thru C7	0140-0198		C: fxd mica 200 pF 5%	04062	RDM15F201J3C
C8, C9	0140-0194		C: fxd mica 110 pF 5%	04062	RDM15F111J3C
C10	0140-0195		C: fxd mica 130 pF 5%	04062	RDM15F131J3C
C11, C12	0140-0198		C: fxd mica 200 pF 5%	04062	RDM15F201J3C
C13	0160-0362		C: fxd mica 510 pF 5%	04062	RDM15F241J3C
CR1 thru CR8	1901-0025		Diode: Si 100 mA at + 1 V 100 piv 12 pF	93332	D3072
CR9 thru CR12	1910-0016		Diode: Ge	03877	S3185G
DS1A thru DS1H	03430-88401		Lamp: neon matched set of 8	-hp-	
DS2	1970-0009		Tube: special purpose 10 digit numeral indicator	83594	B5991
Q1 thru Q8	1850-0062		TSTR: Ge special 2N404	01295	GA287
Q9 thru Q12	03430-82501	8	TSTR: low leakage	-hp-	
R1	0684-1041	8	R: fxd 100 kilohms 10% 1/4 W	01121	CB1041
R2	0727-0849	2	R: fxd 2 megohms 1% 1/2 W	75042	CEA T-O obd
R3	0684-1041		R: fxd 100 kilohms 10% 1/4 W	01121	CB1041
R4	0698-5159	4	R: fxd met flm 1 megohm 0.5% 1/4 W	75042	CEA T-O obd
R5	0684-1041		R: fxd 100 kilohms 10% 1/4 W	01121	CB1041
R6	0698-5157	2	R: fxd met flm 500 kilohms 0.25% 1/4 W	75042	CEA T-O obd
R7	0684-1041		R: fxd 100 kilohms 10% 1/4 W	01121	CB1041

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A3 (Cont'd)					
R8	0698-5159	2	R: fxd met flm 1 megohm 0.5% 1/4 W	75042	CEA T-O obd
R9	0683-1125		R: fxd 1100 ohms 5% 1/4 W	01121	CB1125
R10	0727-0849		R: fxd 2 megohms 1% 1/2 W	75042	CEA T-O obd
R11	0698-5159	4	R: fxd met flm 1 megohm 0.5% 1/4 W	75042	CEA T-O obd
R12	0698-5157		R: fxd met flm 500 kilohms 0.25% 1/4 W	75042	CEA T-O obd
R13	0698-5159		R: fxd met flm 1 megohm 0.5% 1/4 W	75042	CEA T-O obd
R14	0684-0271		R: fxd 2.7 ohms 10% 1/4 W	01121	CB27G1
R15 thru R18	0684-3941		R: fxd 390 kilohms 10% 1/4 W	01121	CB3941
R19	0687-4731		R: fxd 47 kilohms 10% 1/2 W	01121	EB4731
R20, R21	0683-8225		R: fxd 8200 ohms 5% 1/4 W	01121	CB8225
R22	0684-6831		R: fxd comp 68 kilohms 10% 1/4 W	01121	CB6831
MP1	5040-4569		Socket: indicator tube	-hp-	
MP2	5040-0696		Block: photoconductor	-hp-	
MP3	5040-4501		Gasket: photoconductor block	-hp-	
MP4	05212-0011		Shield: transparent	-hp-	
MP5	1990-0009		Plate: photoconductor matrix	-hp-	
MP6	1400-0283		Spring Clip	-hp-	
MP7	5212A-83C		Cover	-hp-	
A4	03430-66504	1	Assembly: Units Decade	-hp-	
A1 thru A4	1810-0005		Resistive network: 12 met flm	71590	obd
A5	1810-0006		Resistive network: 10 270 kilohms 10%	56289	obd
C1	0140-0194		C: fxd mica 110 pF 5%	04062	RDM15F111J3C
C2	0140-0217		C: fxd mica 140 pF 2%	04062	RDM15F141G3C
C3	0140-0194		C: fxd mica 110 pF 5%	04062	RDM15F111J3C
C4	0140-0217		C: fxd mica 140 pF 2%	04062	RDM15F141G3C
C5 thru C7	0140-0198		C: fxd mica 200 pF 5%	04062	RDM15F201J3C
C8, C9	0140-0194		C: fxd mica 110 pF 5%	04062	RDM15F111J3C
C10	0140-0195		C: fxd 130 pF	04062	RDM15F131J3C
C11, C12	0140-0198		C: fxd mica 200 pF 5%	04062	RDM15F201J3C
C13	0160-0362		C: fxd mica 510 pF 5%	04062	RDM15F511J3C
CR1 thru CR8	1901-0025		Diode: Si 100 mA at + 1 V 100 piv 12 pF	93332	D3072
CR9 thru CR12	1910-0016		Diode: Ge	03877	S3185G
DS1A thru DS1H	03430-84401		Lamp: neon matched set of 8	-hp- 83594	B5991
DS2	1970-0009		Tube: special purpose 10 digit numeral indicator		
Q1 thru Q8	1850-0062		TSTR: Ge special 2N404	01295	GA287
Q9 thru Q12	03430-82501		TSTR: low leakage	-hp-	
R1	0684-1041	4	R: fxd 100 kilohms 10% 1/4 W	01121	CB1041
R2	0683-2055		R: fxd comp 2 megohms 5% 1/4 W	01121	CB2055
R3	0684-1041		R: fxd 100 kilohms 10% 1/4 W	01121	CB1041
R4	0683-1055		R: fxd 1 megohm 5% 1/4 W	01121	CB1055
R5	0684-1041		R: fxd 100 kilohms 10% 1/4 W	01121	CB1041

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A4 (Cont'd)					
R6	0757-0327	2	R: fxd met flm 499 kilohms 1% 1/4 W	75042	obd
R7	0684-1041		R: fxd 100 kilohms 10% 1/4 W	01121	CB1041
R8	0683-1055		R: fxd 1 megohm 5% 1/4 W	01121	CB1055
R9	0683-1125		R: fxd 1100 ohms 5% 1/4 W	01121	CB1125
R10	0683-2055		R: fxd 2 megohms 5% 1/4 W	01121	CB2055
R11	0683-1055		R: fxd 1 megohm 5% 1/4 W	01121	CB1055
R12	0757-0327		R: fxd met flm 499 kilohms 1% 1/4 W	75042	CEC T-O
R13	0683-1055		R: fxd 1 megohm 5% 1/4 W	01121	CB1055
R14	0684-0271		R: fxd 2.7 ohms 10% 1/4 W	01121	CB27G1
R15 thru R18	0684-3941		R: fxd 390 kilohms 10% 1/4 W	01121	CB3941
R19	0687-4731	1	R: fxd 47 kilohms 10% 1/2 W	01121	EB4731
R20, R21	0683-8225		R: fxd 8200 ohms 5% 1/4 W	01121	CB8225
R22	0684-6831		R: fxd comp 68 kilohms 10% 1/4 W	01121	CB6831
R23	0698-0025		R: fxd met flm 17.8 kilohms 1% 1/2 W	000LM	obd
R24	0757-0824		R: fxd met flm 2000 ohms 1% 1/2 W	75042	CEC T-O
MP1	5040-4569		Socket: indicator tube	-hp-	
MP2	5040-0696		Block: photoconductor	-hp-	
MP3	5040-4501		Gasket: photoconductor block	-hp-	
MP4	05212-0011		Shield: transparent	-hp-	
MP5	1990-0009		Plate: photoconductor matrix	-hp-	
MP6	1400-0283		Spring Clip	-hp-	
MP7	5212A-83C		Cover	-hp-	
A5	03430-66505	1	Assembly: Regulator	-hp-	
C1	0180-0050	1	C: fxd Al elect 40 microfarads + 100% - 15% 50 vdcw	56289	30D406G050DF6M1
C2			Not assigned		
C3	0180-0039	1	C: fxd Al elect 100 microfarads + 75% - 10% 12 vdcw	56289	30D107G012CC2-DSM
C4	0180-0094	1	C: fxd Al elect 100 microfarads + 75% - 10% 25 vdcw	56289	30D107G025DD2-DSM
C5	0170-0038	1	C: fxd my 0.22 microfarads 10% 200 vdcw	56289	148P22492
C6	0160-0945	2	C: fxd mica 910 pF 5%	04062	RDM15F911J1C
C7	0160-0154	2	C: fxd my 0.0022 microfarads 10% 200 vdcw	56289	192P22292-PTS
C8	0160-0945		C: fxd mica 910 pF 5%	04062	RDM15F911J1C
C9	0160-0154		C: fxd my 0.0022 microfarads 10% 200 vdcw	56289	192P22292-PTS
CR1 thru CR6	1901-0025	1	Diode: Si 100 mA at + 1 V 100 piv 12 pF	93332	D3072
CR7	1902-0071		Diode: Si breakdown 9.0 V 5%	04713	obd
CR8	1902-0556		Diode: breakdown 20.0 V 5%	75042	obd
CR9 thru CR12	1901-0029		Diode: Si 600 piv	04713	SR1358-10
CR13 thru CR18	1901-0158		Diode: Si 200 piv	04713	SR1358-3
Q1	1854-0090	1	TSTR: Si NPN	04713	SM8158
Q2, Q3	1853-0012		TSTR: Si PNP 2N2904A	04713	2N2904A
Q4, Q5			Not assigned		
Q6	1853-0001	1	TSTR: Si PNP**	-hp-	
Q7, Q8	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014
Q9	1853-0036		TSTR: Si PNP 2N3906	04713	SPS-3612
Q10, Q11	1854-0022		TSTR: **	-hp-	
Q12	1853-0036		TSTR: Si PNP 2N3906	04713	SPS-3612
Q13, Q14	1854-0071		TSTR: Si NPN 2N3391	24446	4JX16A1014

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A5 (Cont'd)					
R1	0684-0271		R: fxd 2.7 ohms 10% 1/4 W	01121	CB27G1
R2	0684-2241		R: fxd comp 220 kilohms 10% 1/4 W	01121	CB2241
R3	0698-4892	1	R: fxd met flm 1.87 kilohms 1% 1/2 W	75042	CEA T-O obd
R4	0698-0026	1	R: fxd met ox 1690 ohms 5% 1/2 W	19701	MF7C T-O obd
R5	0698-4657	1	R: fxd met flm 7150 ohms 1% 1/4 W	19701	MF6C T-O obd
R6			Not assigned		
R7	0698-4898	1	R: fxd 2800 ohms 1% 1/2 W	91637	MFF-1/2 T-O obd
R8 thru R10			Not assigned		
R11	0683-0335	2	R: fxd comp 3.3 ohms 5% 1/4 W	01121	CB33G5
R12	0698-4652	1	R: fxd met flm 5760 ohms 1% 1/4 W	19701	MF6C T-O obd
R13	0757-0739	1	R: fxd 2000 ohms 1% 1/4 W	19701	MF6C T-O obd
R14			Not assigned		
R15	0698-3346	1	R: fxd met flm 4220 ohms 1% 1/2 W	75042	CEC T-O obd
R16	0684-5601	1	R: fxd 56 ohms 10% 1/4 W	01121	CB5601
R17	0684-1031		R: fxd 10 kilohms 10% 1/4 W	01121	CB1031
R18	0757-0782	1	R: fxd met flm 200 kilohms 1% 1/4 W	19701	MF6C T-O obd
R19	0757-0341	1	R: fxd met flm 30.1 kilohms 1% 1/4 W	19701	MF6C T-O obd
R20	2100-0290		R: var ww 100 ohms 20% 1.5 W	71450	110 obd
	2100-0328		Used in serial number 749-02151 and above R: var ww 500 ohms 10% 1-1/2 W	71450	110 obd
			Used in serial number 749-02150 and below		
R21	0698-4702	1	R: fxd met flm 8450 ohms 1% 1/4 W	91637	MFF-1/4 T-O obd
R22	0764-0015	1	R: fxd 560 ohms 5% 2 W	07115	C-42S obd
R23	0757-0464	1	R: fxd 90.9 kilohms 1% 1/8 W	19701	MF7C T-9 obd
R24	0698-4735	1	R: fxd met flm 34.0 kilohms 1% 1/4 W	91637	MFF-1/4 T-O obd
R25			Not assigned		
R26	0698-4036	1	R: fxd met flm 16.9 kilohms 1% 1/4 W	19701	MF6C T-O obd
R27	0684-0271		R: fxd 2.7 ohms 10% 1/4 W	01121	CB27G1
R28	0683-0335		R: fxd comp 3.3 ohms 5% 1/4 W	01121	CB33G5
R29*			See Paragraph 5-79 Added at serial number 749-02151		
MP1	1205-0033	2	Heat sink: semiconductor used with A5Q1 and A5Q6	05820	NF-207
A6	03430-66506	1	Assembly: Attenuator	-hp-	
R1	0727-0262	1	R: fxd prec 900 kilohms 0.5% 1/2 W	91637	DCS1/2
R2	03430-82602	1	R: fxd met flm 8.94 megohms 0.25% 1 W	-hp-	
R3*			See Paragraph 5-75		
R4	2100-0396		R: var ww 10 kilohms 20% 1-1/2 W	71450	110 obd
R5	0698-5158	1	R: fxd 894 kilohms 1% 1/4 W	75042	CEC T-9
R6	2100-0282		R: var ww 2000 ohms 20% 1-1/2 W	71450	110 obd
R7	0683-8245	1	R: fxd 820 kilohms 5% 1/4 W	01121	CB8245
R8	0811-1793	1	R: fxd ww 88.9 kilohms 0.1%	05347	102A obd
R9	2100-0439	1	R: var ww 250 ohms 20% 1-1/2 W	71450	110 obd
R10	0683-9145	2	R: fxd 910 kilohms 5% 1/4 W	01121	CB9145
R11	0811-1790	1	R: fxd ww 8860 ohms 1%	05347	102A obd
R12	2100-1560		R: var ww 30 ohms 10% 1-1/2 W	11236	110 obd
R13	0683-9145		R: fxd 910 kilohms 5% 1/4 W	01121	CB9145
R14	0811-1789		R: fxd prec ww 985 ohms 0.1% 1/2 W	05347	102A obd
A7	03430-66507	1	Assembly: Ratio (Option 01 only)	-hp-	
C1	0160-0194	1	C: fxd my 0.015 microfarad 10% 200 vdcw	56289	192P15392-PTS
C2			Not assigned		

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
A7 (Cont'd)					
C3 C4	0160-0166 0160-0168	1	C: fxd my 0.068 microfarads 10% 200 vdcw C: fxd 0.1 microfarads 10%	56289 56289	192P68392-PTS 192P10492-PTS
CR1, CR2 CR3	1901-0156 1901-0025		Diode: Si 50 mA at + 1 V 20 wiv Diode: Si 100 mA at + 1 V 100 piv 12 pF	01281 93332	PS5553 D3072
Q1A, B Q2 Q3, Q4 Q5 Q6	1855-0036 1854-0071 1854-0266 1854-0071 1853-0036		TSTR: F.E.T. dual TSTR: Si NPN 2N3391 TSTR: NPN 2N3711 TSTR: Si NPN 2N3391 TSTR: Si PNP 2N3906	15818 24446 01295 24446 04713	SU2119 4JX16A1014 obd 4JX16A1014 2N3906
R1 R2 R3 R4 R5	0757-0482 0684-2241 0757-0438 2100-0356 0698-5450	1 1 1 1 1	R: fxd met flm 511 kilohms 1% 1/8 W R: fxd comp 220 kilohms 10% 1/4 W R: fxd met flm 5.11 kilohms 1% 1/8 W R: var ww 3000 ohms 10% 1-1/2 W R: fxd met flm 50 kilohms 0.1% 1/8 W	000LM 01121 75042 71450 75042	obd CB2241 CEA T-O 110 CEA T-O obd
R6 R7 R8 R9, R10 R11	0698-3457 0698-3159 0757-0274 0757-0466 2100-0281	1 1 1 3 1	R: fxd met flm 316 kilohms 1% 1/8 W R: fxd met flm 26.1 kilohms 1% 1/8 W R: fxd met flm 1210 ohms 1% 1/8 W R: fxd met flm 110 kilohms 1% 1/8 W R: var ww single turn 100 ohms 20% 1-1/2 W	000LM 000LM 000LM 19701 11237	obd obd obd MF5C T-O 110 obd
R12* R13, R14 R15 R16 R17	0698-3260 0757-0466 0698-3160 0757-0441	2 1 1 1 1	See Paragraph 5-78 R: fxd met flm 464 kilohms 1% 1/8 W R: fxd met flm 110 kilohms 1% 1/8 W R: fxd met flm 31.6 kilohms 1% 1/8 W R: fxd met flm 8250 ohms 1% 1/8 W	19701 19701 19701 19701	MF5C T-O MF5C T-O MF5C T-O MF5C T-O obd obd obd obd
R18 R19* R20 R21 R22	0698-5171 2100-0396 0686-4725 0757-0395	1 1 1 1 1	R: fxd met flm 400 kilohms 0.1% 1/8 W See Paragraph 5-79 R: var ww 10 kilohms 20% 1-1/2 W R: fxd 4700 ohms 5% 1/2 W R: fxd met flm 56.2 ohms 1/8 W	75042 71450 01121 91637	CEA T-O 110 EB4725 MFF-1/8 T-O obd obd obd
R23 R24	0686-1505 0757-0458	1 1	R: fxd comp 15 ohms 5% 1/2 W R: fxd met flm 51.1 kilohms 1% 1/8 W	01121 91637	EB1505 MFF-1/8 T-O obd
C1, C2 C3 C4 C5 C6	0180-0107 0180-0148 0180-0056 0180-0353 0170-0022	2 1 1 1 1	C: fxd 20 microfarads + 100% - 10% 200 vdcw C: fxd 890 microfarads + 100% - 10% 15 vdcw C: fxd 1000 microfarads 50 vdcw C: fxd 450 microfarads + 100% - 10% 50 vdcw C: fxd my 0.1 microfarads 20% 600 vdcw	56289 56289 56289 56289 000LH	D34154 D37921 D32429 D38702 HEW-17
CR1	1901-0025		Diode: Si 100 mA at + 1 V 100 piv 12 pF	93332	D3072
DS1, DS2 DS3 thru DS5 DS6, DS7 DS8 DS9	2140-0015 2140-0028 2140-0073 2140-0015 2140-0015	4 3 2 1 1	Lamp: glow neon Lamp: glow neon Lamp: incandescent Lamp: glow neon OVERRANGE Lamp: glow neon RATIO (Option 01 only)	24446 24446 71744 24446 24446	NE2E4 NE2E4 CM8-627 NE2E4 NE2E4 obd obd obd obd
F1	2110-0044	1	Fuse: cartridge 0.3 amp slow-blow	75915	313.300
J1 J2	1251-1450 1251-1451	4 1	Connector: 22 pin female connector for A1 Connector: 22 pin female connector for A2	95354 95354	178-100-07 176-100-07

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
J3 thru J5	1251-1450		Connector: 22 pin female connector for A3, A4 and A5	95354	178-100-07
J6			Terminal Set: INPUT, see MP1, MP2, MP5		
J7	1251-1450		Connector: 22 pin female connector for A7 (Option 01 only)	95354	178-100-07
J8			Terminal Set: AMPLIFIER OUTPUT and RATIO INPUT		
R1, R2	0686-4735	3	R: fxd 47 kilohms 5% 1/2 W Not assigned in serial number 933-02551 and higher	01121	EB4735
R3	0757-0818		R: fxd 825 ohms 1% 1/2 W Used in serial number 749-02550 and below	75042	CEC T-O obd
R4	2100-2034	1	R: var lin ww ten turn 10 ohms 10%	71450	VA-45
R5	0698-3635	1	R: fxd comp 680 ohms 5% 2 W Used in serial number 933-02551 and higher	14674	C-425
	0767-0001		R: fxd 400 ohms 5% 3 W Used in serial number 749-02550 and below	07115	LP1-3
R6, R7	0687-1041	2	R: fxd 100 kilohms 10% 1/2 W	01121	EB1041
R8	0686-4735		R: fxd comp 47 kilohms 5% 1/2 W (Option 01 only)	01121	CB4735
R9	0687-3931	1	R: fxd comp 39 kilohms 10% 1/2 W	01121	EB3931
S1	3100-1736	1	Switch: rotary, RANGE	76854	obd
S2	3101-0001	1	Switch: SPST toggle	04009	80994-HB
S3	3101-0033	1	Switch: 115/230 slide SPDT miniature	82389	11A-1009
S4, S5	3101-0070	2	Switch: slide DPDT miniature (Option 01 only)	79727	G-126
T1	9100-1339	1	Transformer: power	-hp-	
XF1	1400-0084	1	Holder: fuse	75915	342014
MISCELLANEOUS PARTS SEE FIGURE 6-3					
MP1	1510-0008	3	Binding post assembly: red	-hp-	
MP2	1510-0009	2	Binding post assembly: black w/o solder turret	-hp-	
MP3	7100-0120	1	Cover: half shell	04842	Size 1 Std. H
MP4	5060-0625	1	Binding post: black	-hp-	
MP5	5040-4563	1	Hold down bar	-hp-	
	2460-0028	1	Screw: Phillips 9/16 in. (for hold down bar)	80120	obd
	2190-0006	1	Lock washer: (for hold down bar)	80120	obd
	3050-0010	1	Flat washer: (for hold down bar)	000LI	obd
MP6	5020-5309	1	Retainer	-hp-	
MP7	03430-01202	1	Bracket	-hp-	
MP8	5040-4510	1	Annunciator and Decimal Holder	-hp-	
MP9			Not assigned		
MP10	5040-0695	1	Readout block: digit	-hp-	
MP11, MP12			Not assigned		
MP13	5040-0693	1	Insert: digit readout	-hp-	
MP14	5020-0687	1	Polarity readout	-hp-	
MP15	5000-2839	6	Partition: annunciator	-hp-	
MP16	03430-24301	1	Function readout	-hp-	
MP17	0340-0038	5	Post: terminal	00866	HP-3000 M-3
MP18	0340-0039	11	Insulator: bushing	00866	HP-3000 T-1
MP19	0340-0037	6	Post: terminal-turret	98291	X-L041762-9

Table 6-1. Replaceable Parts (Cont'd)

REFERENCE DESIGNATOR	-hp- PART NO.	TQ	DESCRIPTION	MFR.	MFR. PART NO.
MISC PARTS (Cont'd)					
MP20	1520-0002	1	Plate: mounting	56137	obd
MP21	1520-0001	1	Plate: mounting	56137	Grade X-831
MP22	1520-0003	3	Plate: mounting	37942	obd
MP23	0370-0112	1	Knob: black w/one arrow p/o S1	-hp-	
MP24	1251-0148	1	Connector: power 3 female contacts	71468	MS3102R14S7S(c)
MP25	8120-0078	1	Cord set: power	70903	KH-4147
MP26	03430-90002	1	Manual: Operating and Service	-hp-	

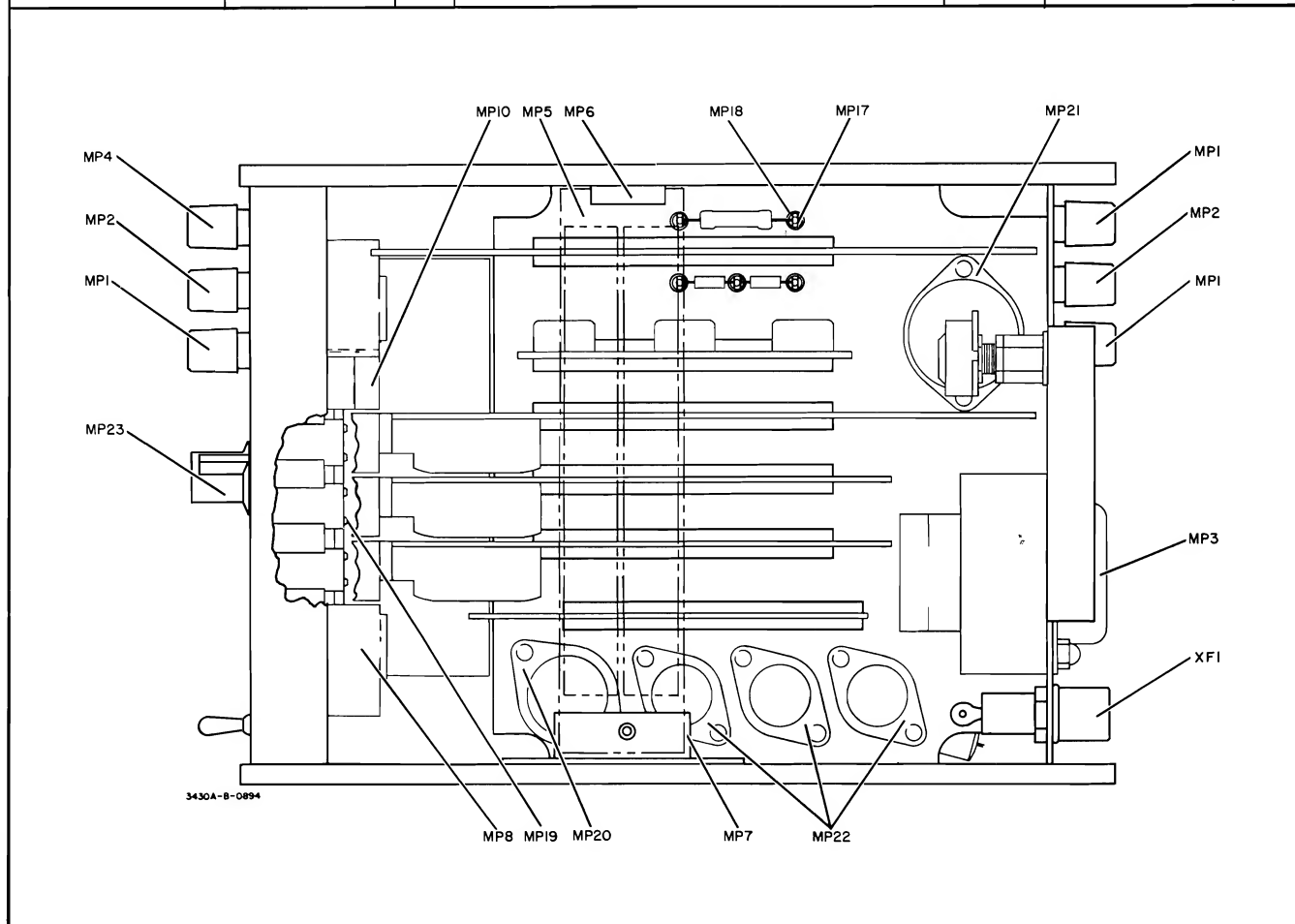


Figure 6-3. Miscellaneous Chassis Parts

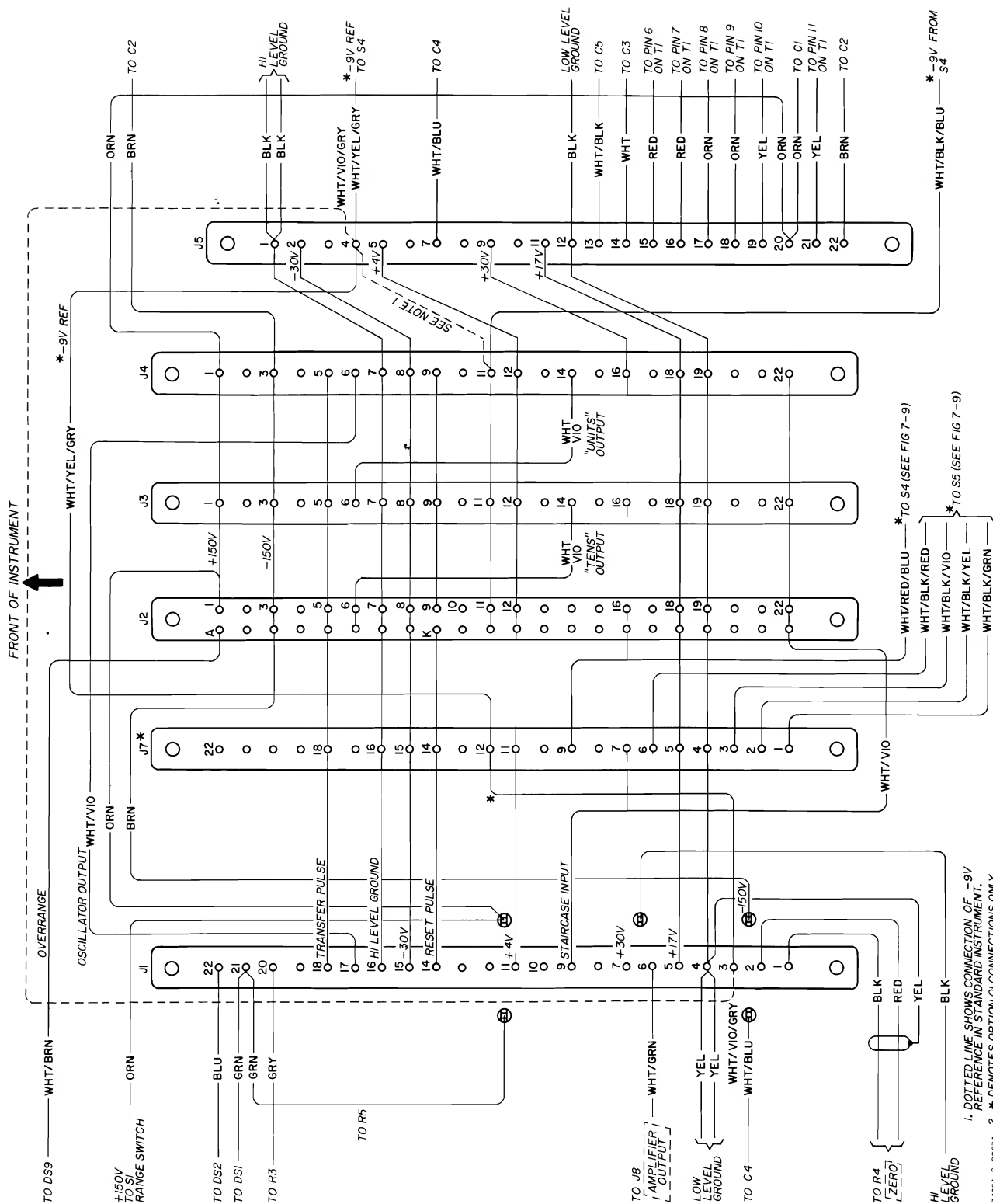


Figure 7-1A. Wiring Diagram

SECTION VII

CIRCUIT DIAGRAMS

7-1. INTRODUCTION.

7-2. This section contains the diagrams necessary to maintain the Model 3430A. Both pictorial views of the circuit boards, and schematic diagrams are included. Figure 7-1A is a wiring diagram, and 7-1B

shows the location of circuit boards and chassis mounted components. Figure 7-2 contains a block diagram. Figure 7-3A applies to instruments with serial numbers 723-01001 and above. Figure 7-3B applies to instruments with serial numbers 723-01000 and below and instruments with serial numbers prefixed 641-.

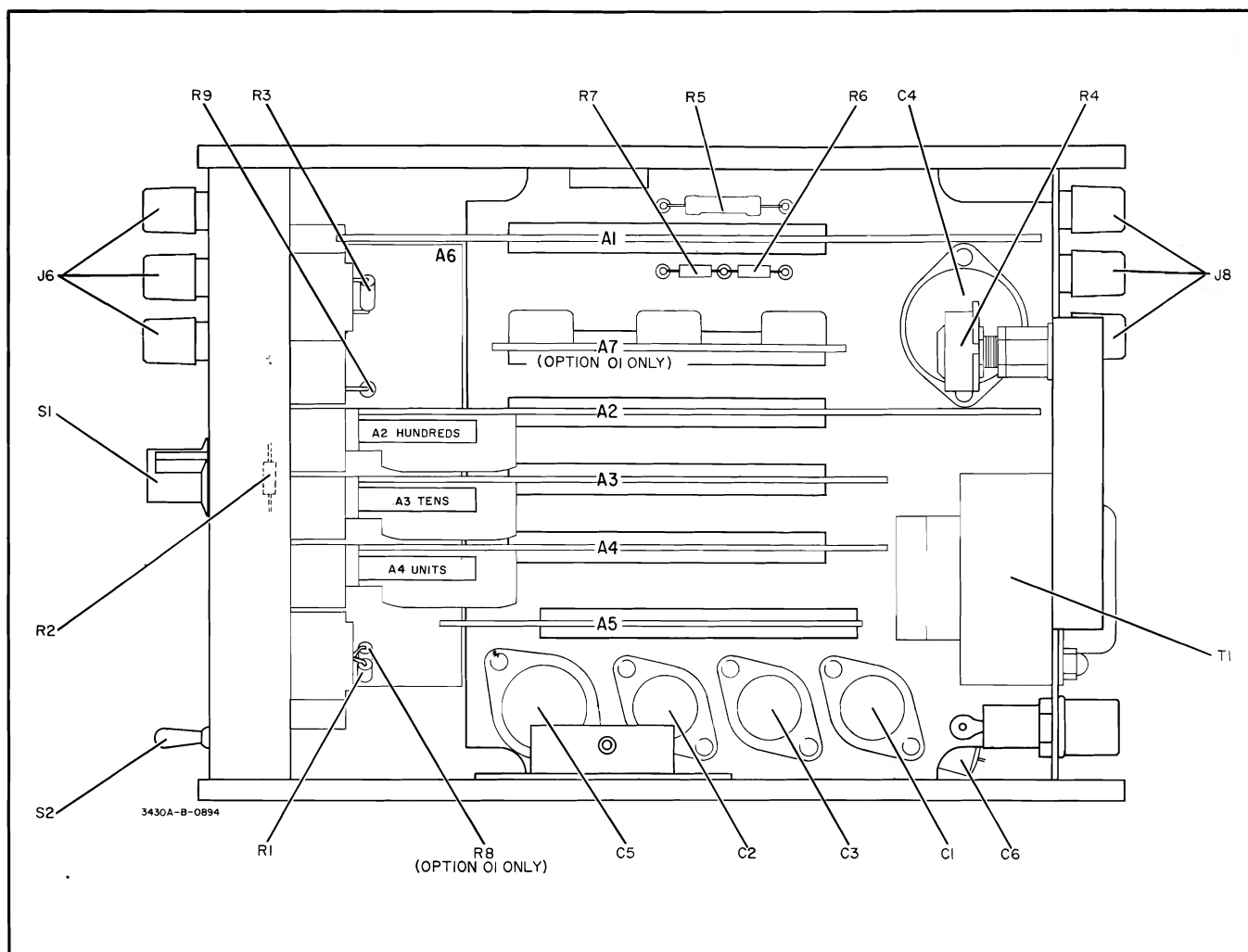
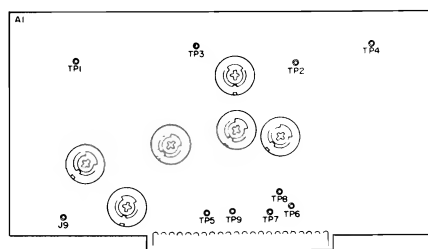
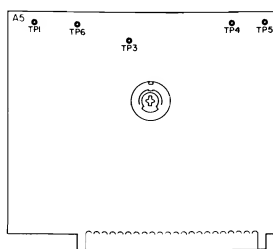


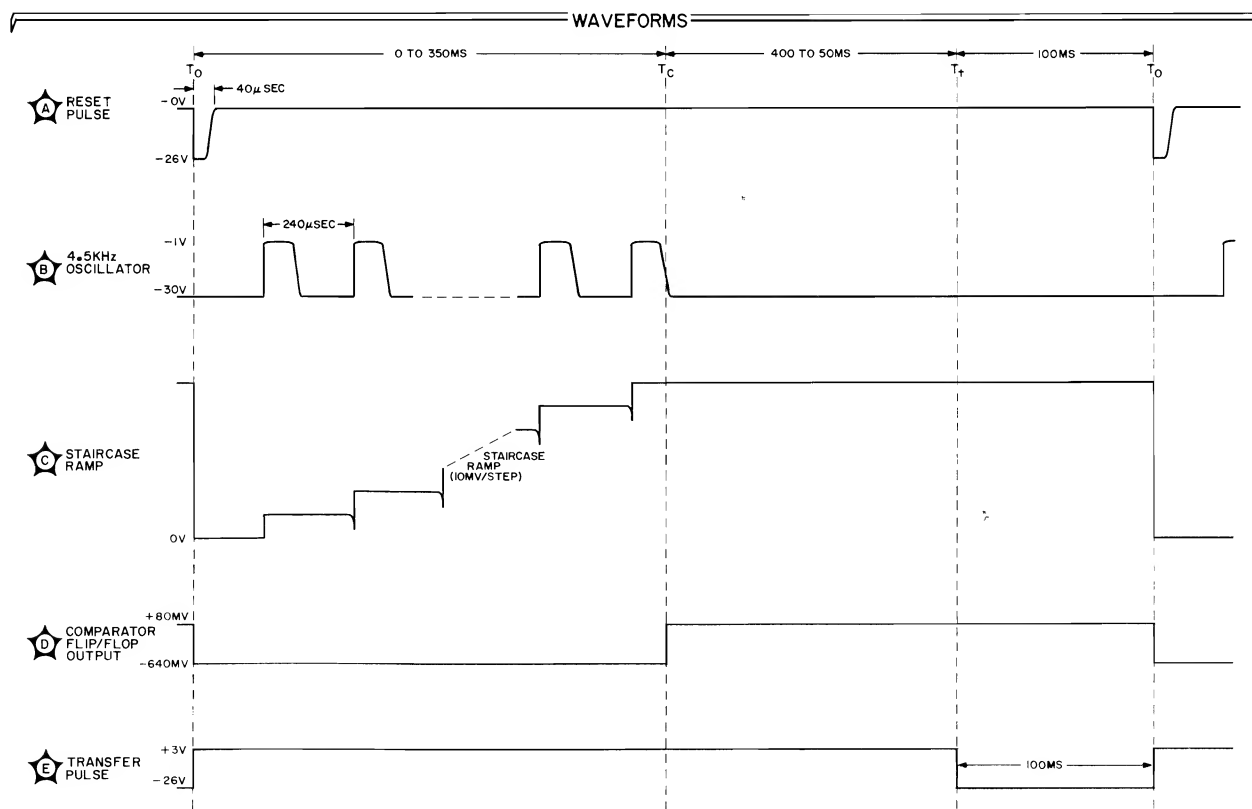
Figure 7-1B. Location of Chassis Mounted Components

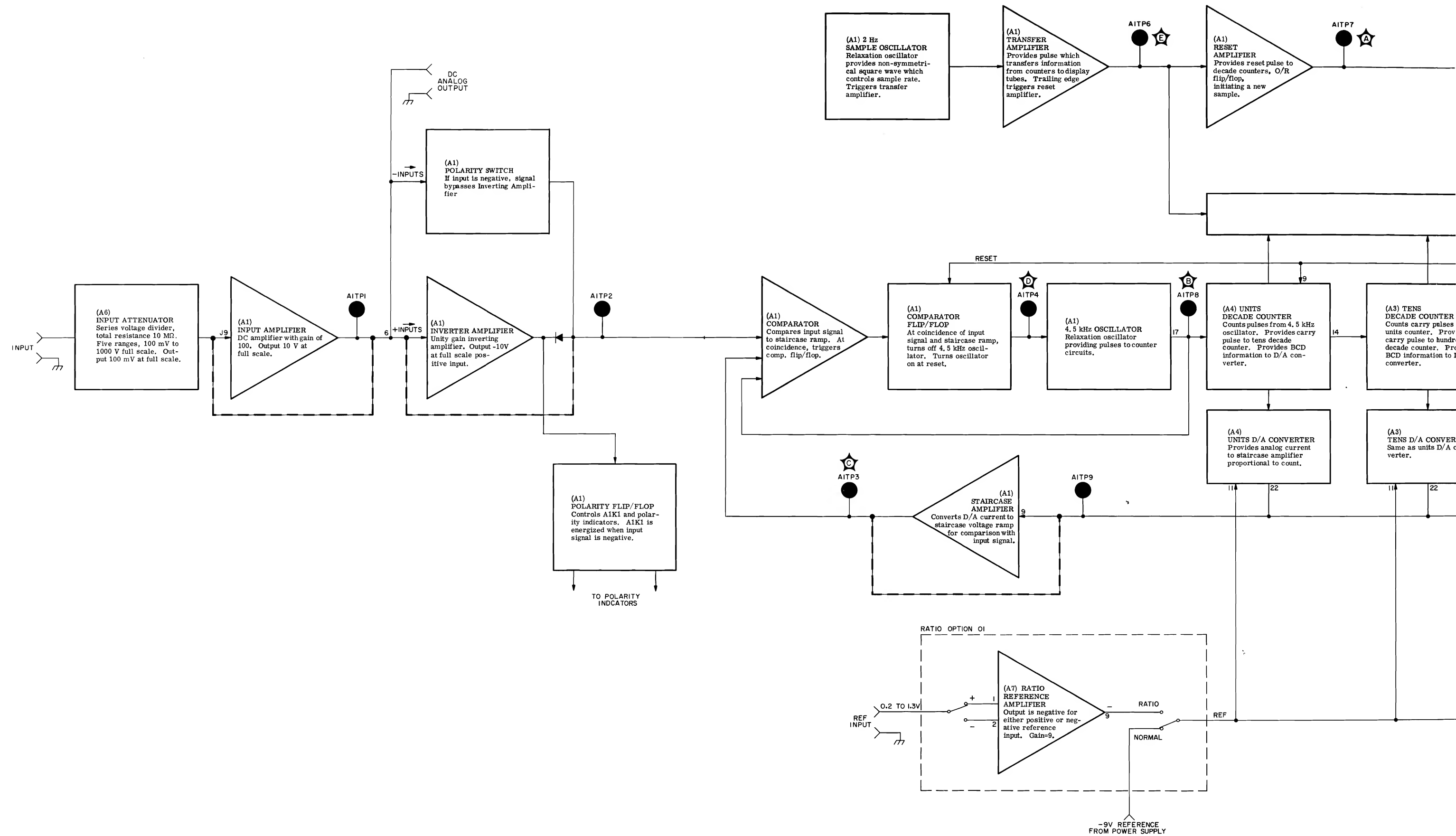


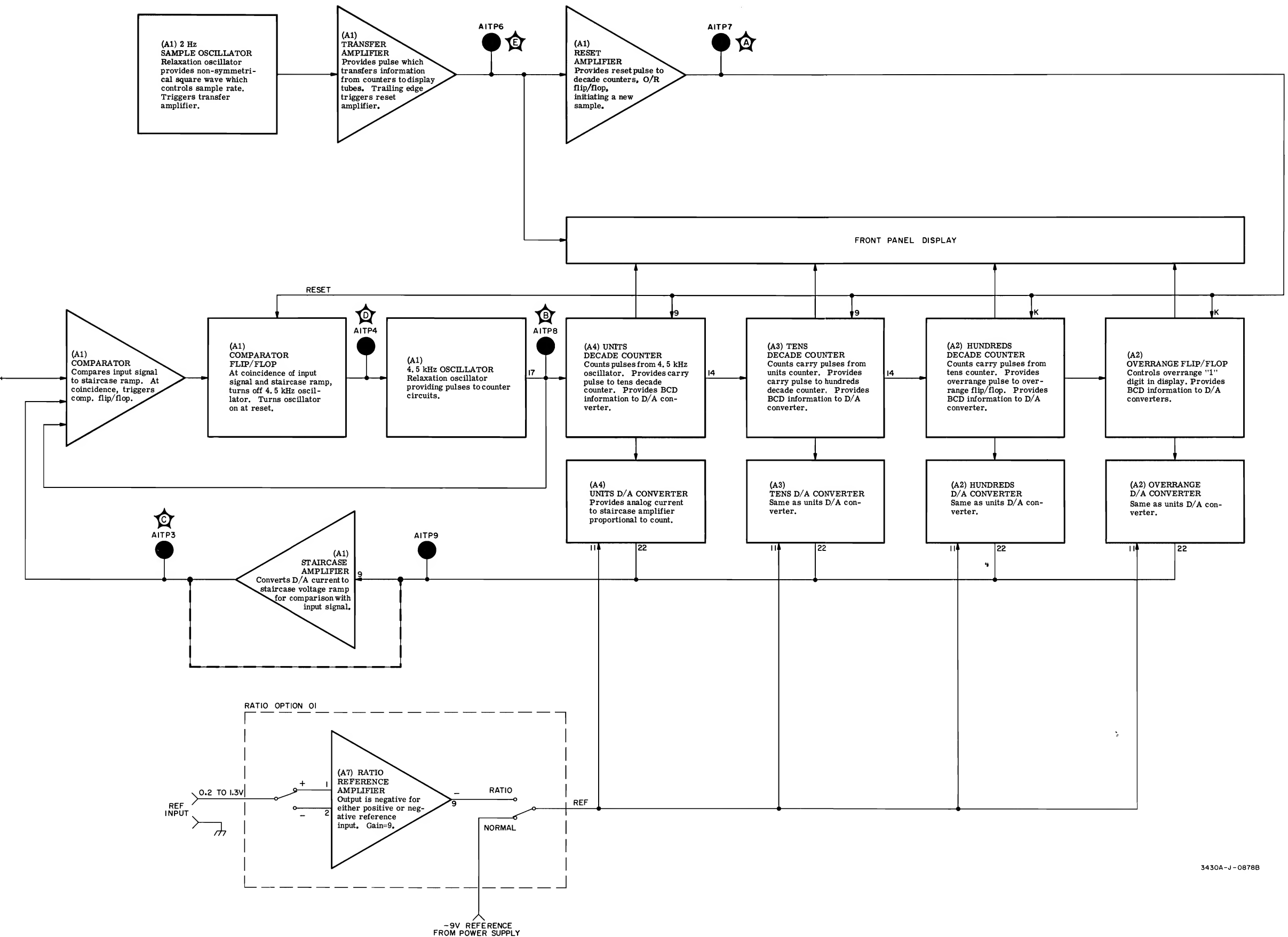
Power Supply Voltages

Test Point	Voltage (115 V Line)	Typical Variation with $\pm 10\%$ Line Voltage Change	Typical Ripple
A5TP1	-30.00 ± 0.02 V	± 0.05 V	10 mV p-p
A5TP3	-9.00 ± 0.50 V	± 0.002 V	5 mV p-p
A5TP4	$+30.00 \pm 0.90$ V	± 0.02 V	5 mV p-p
A5TP5	$+17.00 \pm 0.50$ V	± 0.01 V	5 mV p-p
A5TP6	$+4.00 \pm 0.12$ V	± 0.008 V	2 mV p-p

For a detailed block diagram analysis, see Section IV of this manual.





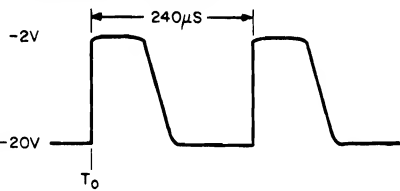


3430A-J-0878B

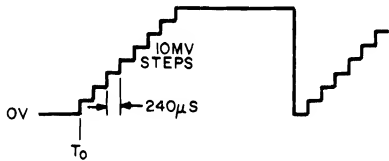
Figure 7-2. Block Diagram and Waveforms

WAVEFORMS

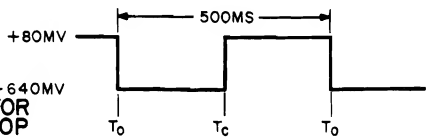
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4.5KHz
OSCILLATOR



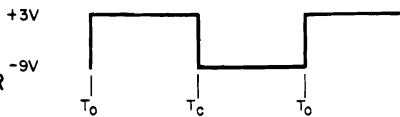
2
STAIRCASE



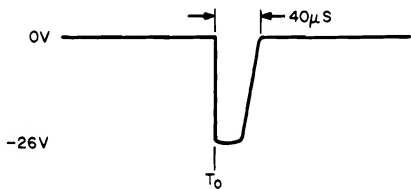
3
COMPARATOR
FLIP/FLOP



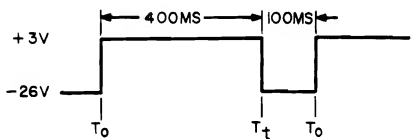
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COMPARATOR



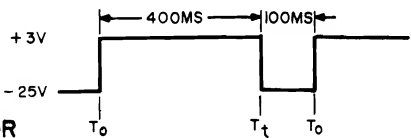
5
RESET
PULSE



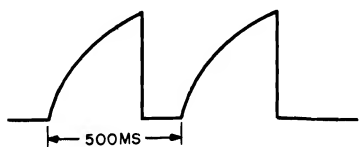
6
TRANSFER
PULSE



7
SAMPLE
OSCILLATOR



8
AICI I



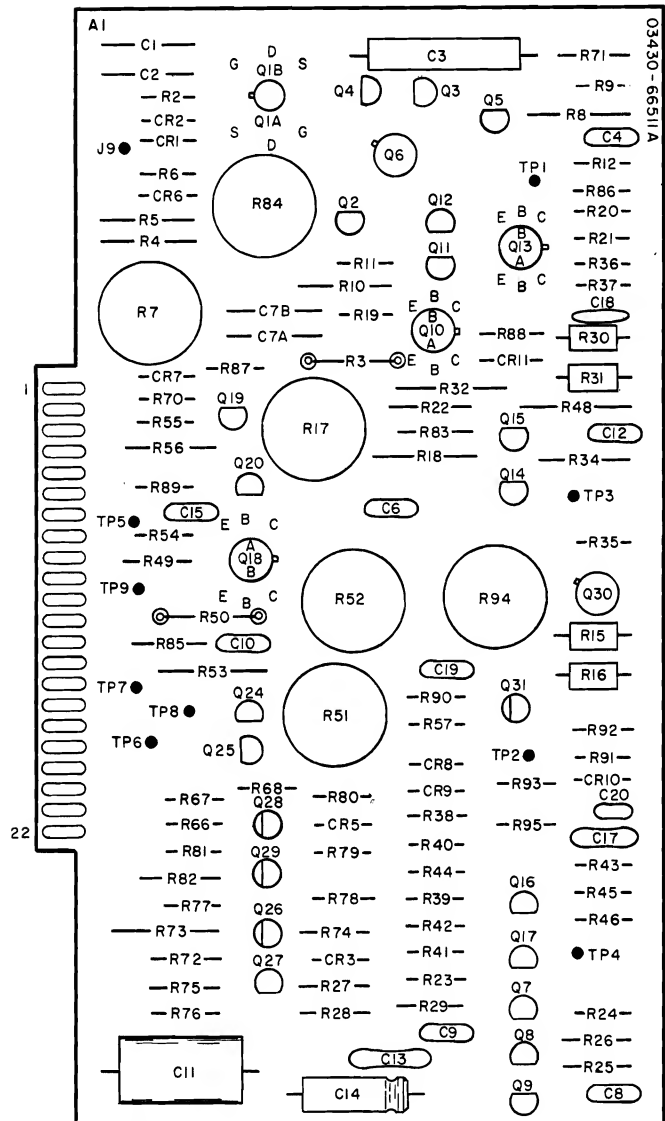
NOTES

- PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.
- COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED.

RESISTANCE IN OHMS

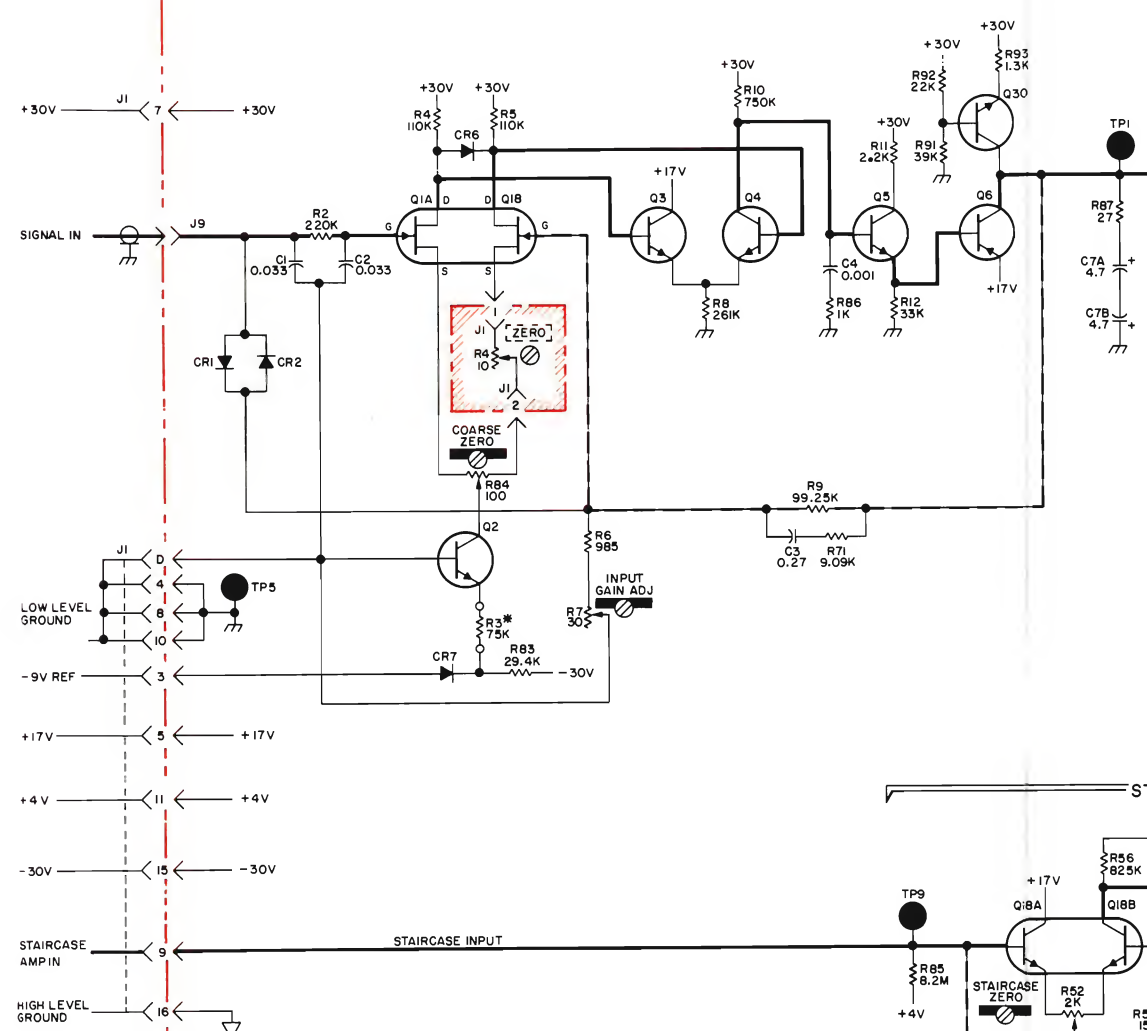
CAPACITANCE IN MICROFARADS

- ★ DENOTES WAVESHAPE. SEE WAVESHAPE DRAWING.
- ⚡ DENOTES SIGNAL (LOW LEVEL) GROUND.
- ⚡ DENOTES POWER SUPPLY (HIGH LEVEL) GROUND.
- DENOTES ASSEMBLY.
- DENOTES MAIN SIGNAL PATH.
- DENOTES FEEDBACK PATH.
- DENOTES REAR PANEL MARKING.
- DENOTES SCREWDRIVER ADJUST.
- DENOTES COMPONENTS NOT MOUNTED ON ASSEMBLY.
- * AVERAGE VALUE SHOWN, OPTIMUM VALUE SELECTED AT FACTORY.
- ALL RELAYS ARE SHOWN DEENERGIZED.

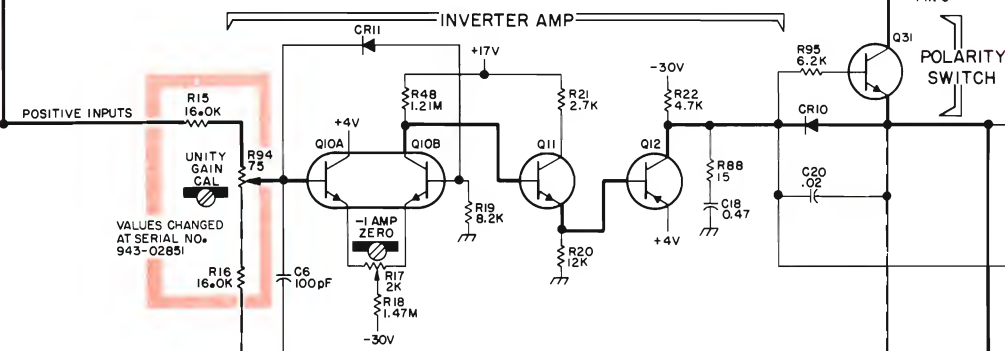


AI ANALOG AMPLIFIER ASSEMBLY (03430-66511)

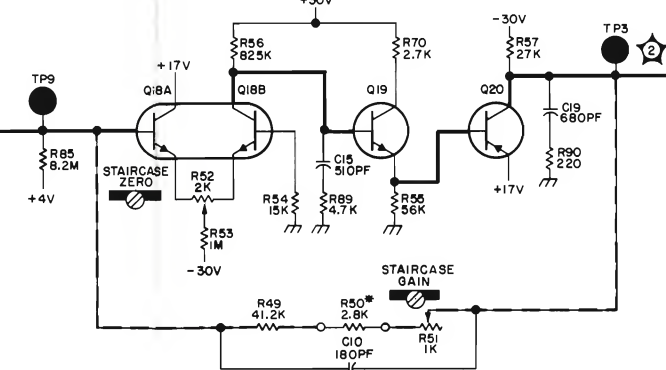
INPUT AMP



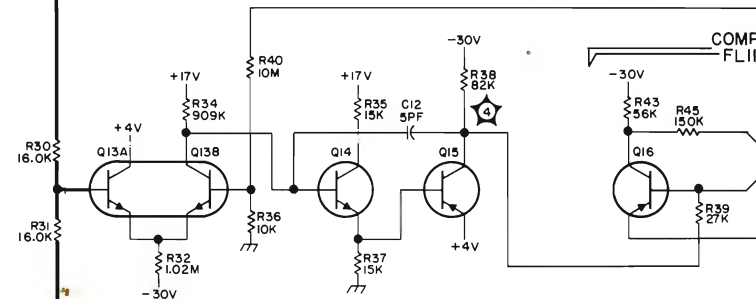
INVERTER AMP



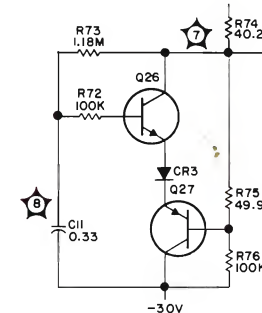
STAIRCASE AMP



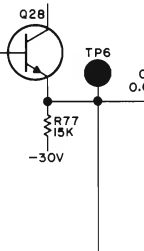
COMPARATOR



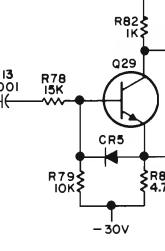
2HZ SAMPLE OSCILLATOR

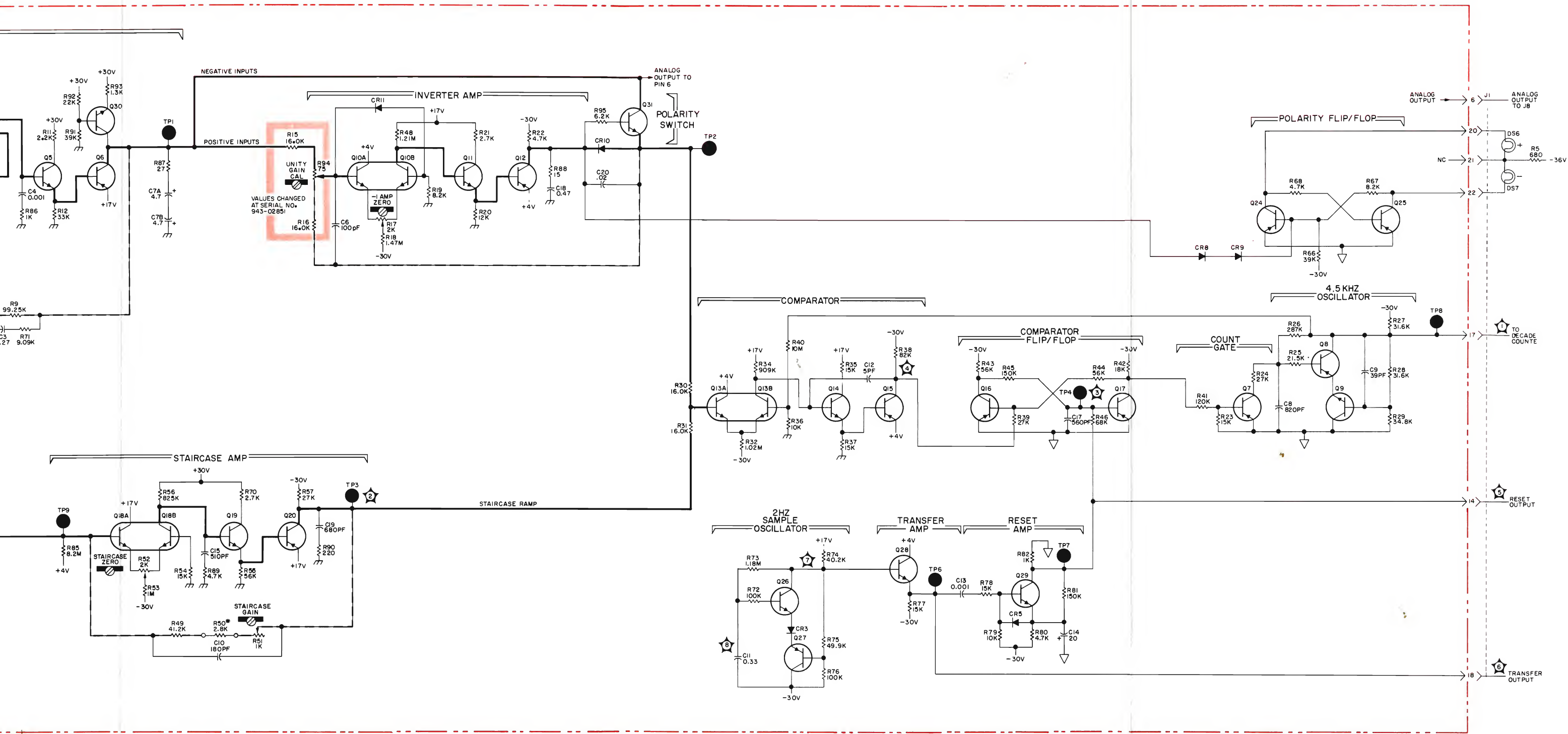


TRANSFER AMP



RESET AMP






NOTE: SCHEMATIC DIAGRAM APPLICABLE TO INSTRUMENTS SERIAL NUMBER 933-02551 AND ABOVE.

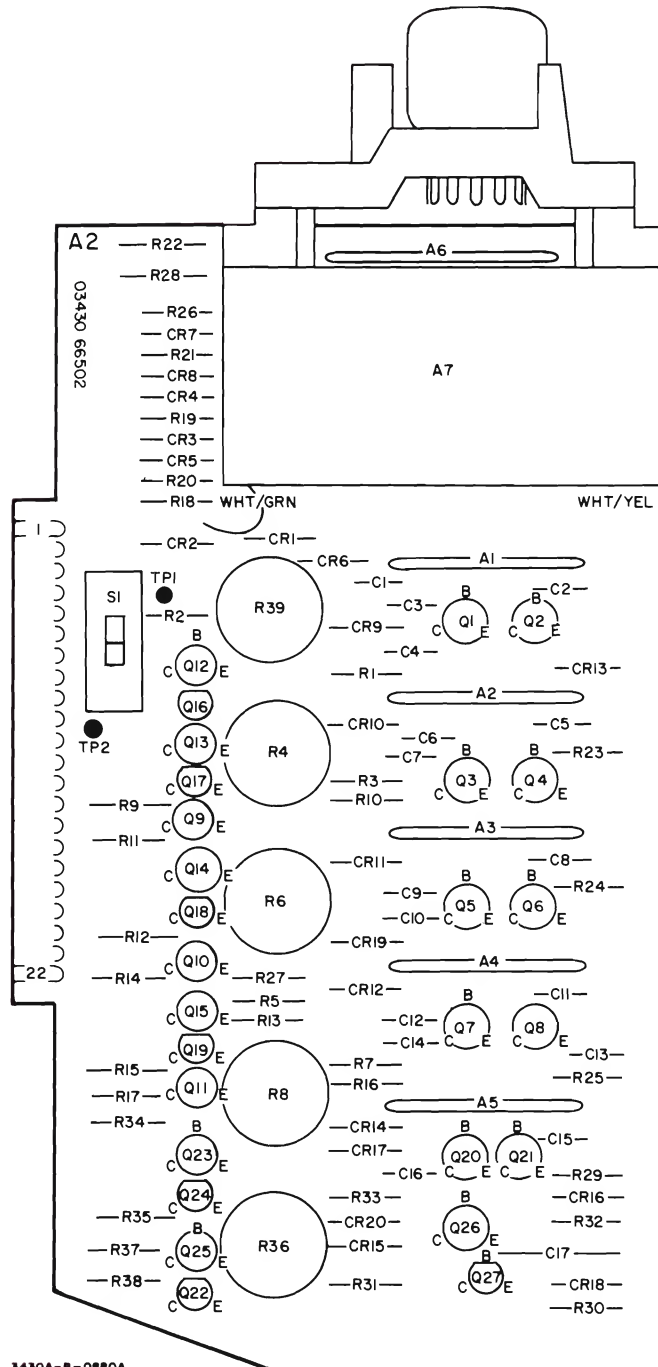
Figure 7-3/ Schematic Diagram, A1 Amplifier Assembly

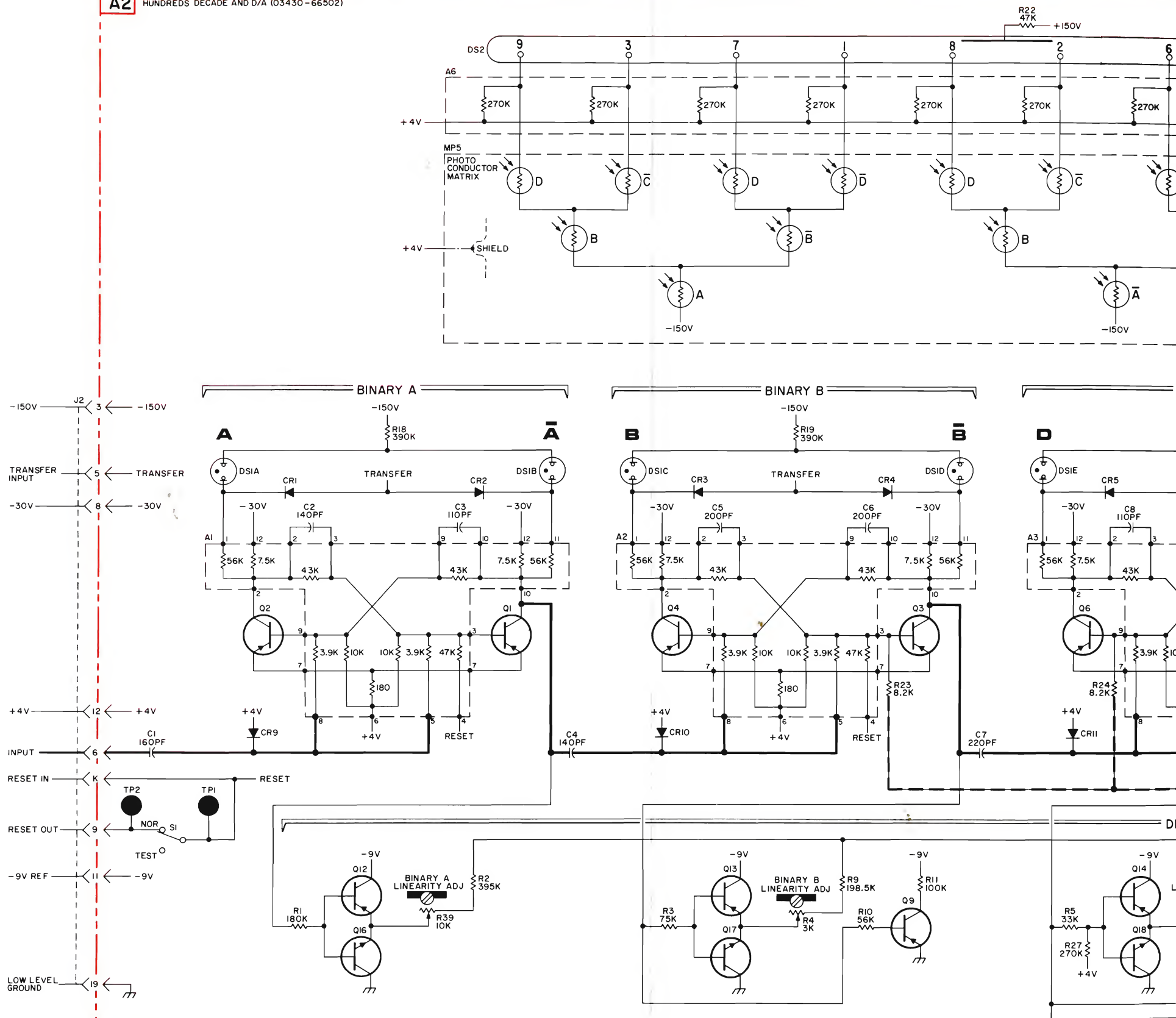
1. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.
2. COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED.

RESISTANCE IN OHMS

CAPACITANCE IN MICROFARADS

3. DENOTES ASSEMBLY.
4. DENOTES SUBASSEMBLY.
5.  DENOTES SCREWDRIVER ADJUST.





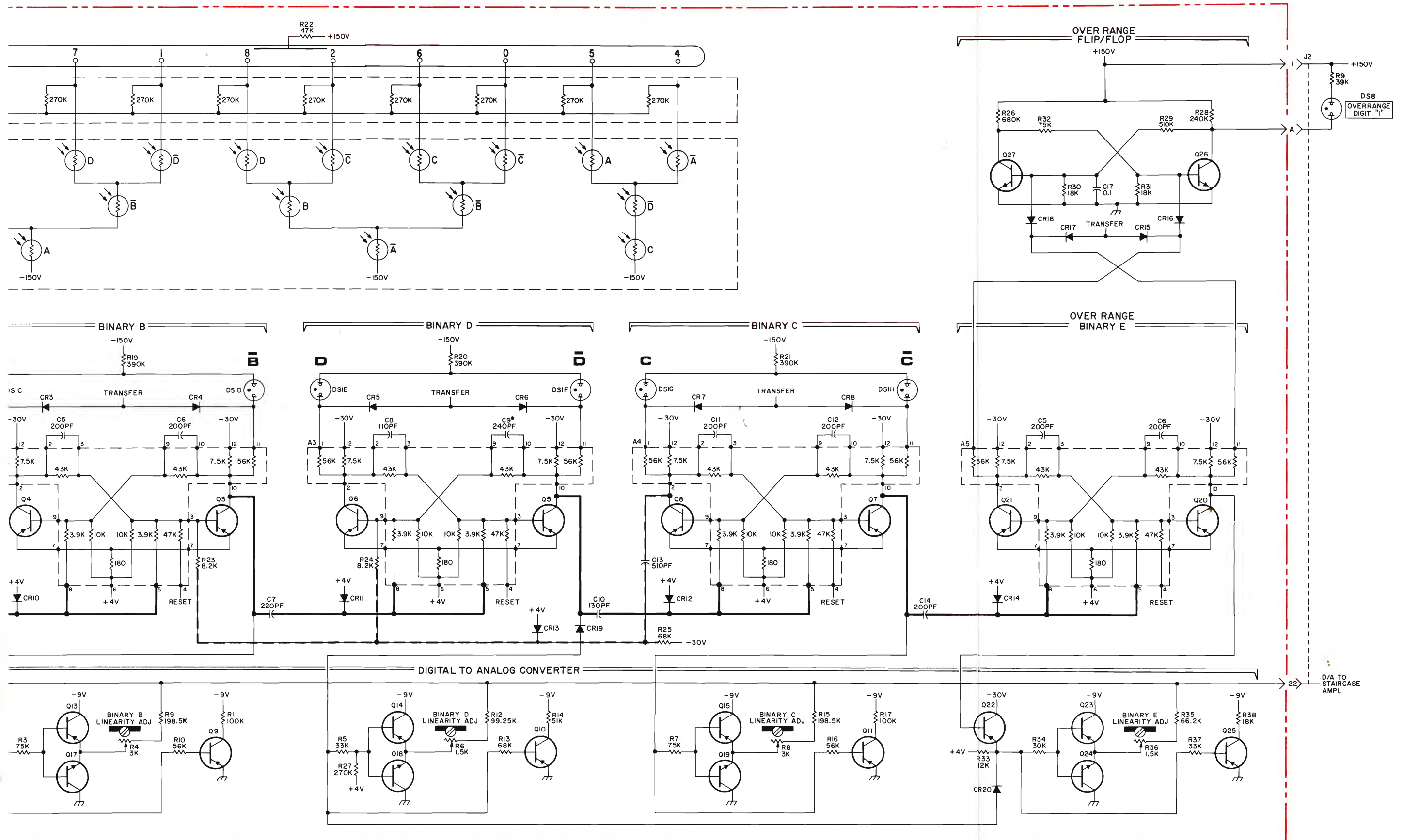





Figure 7-4. Schematic Diagram, A2 Hundreds Decade Counter and D/A

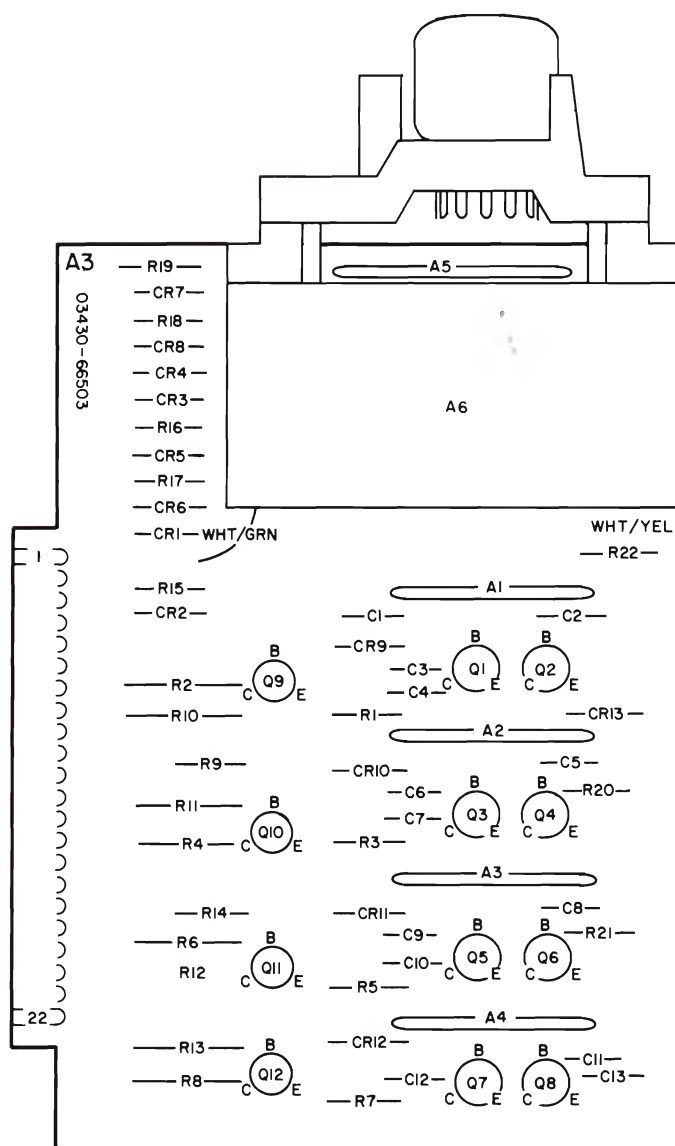
NOTES

1. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.
2. COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED.

RESISTANCE IN OHMS

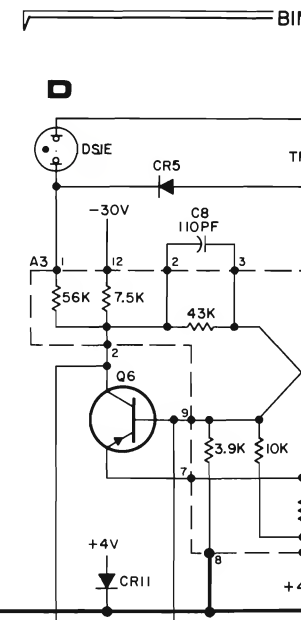
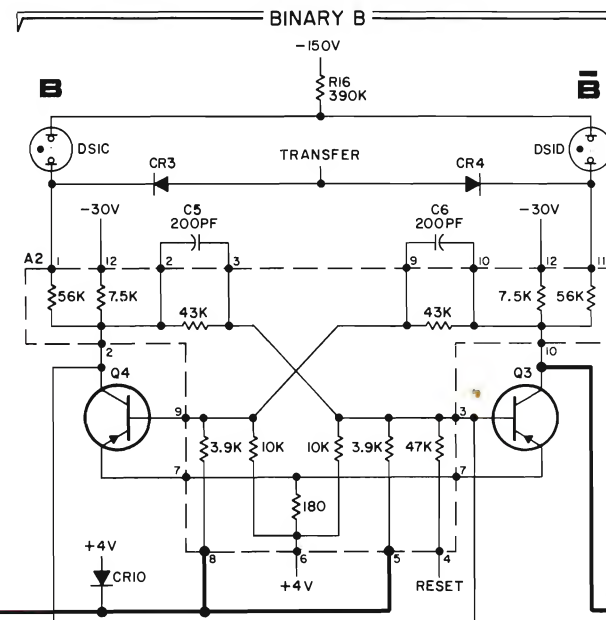
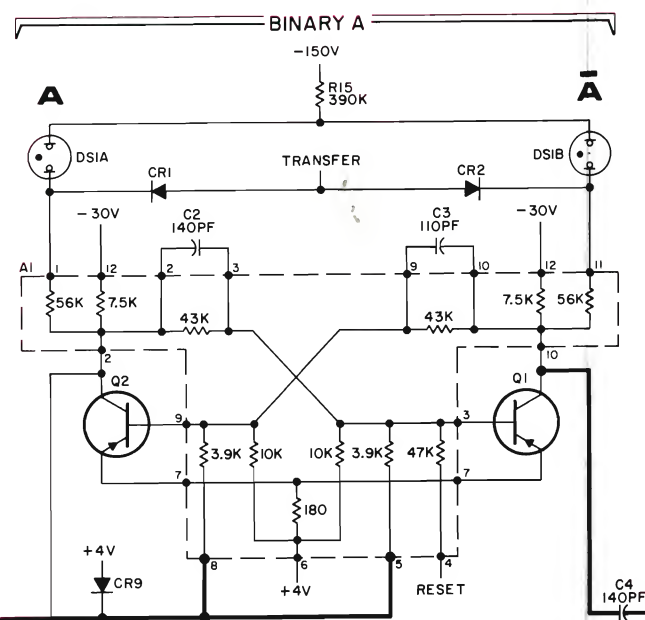
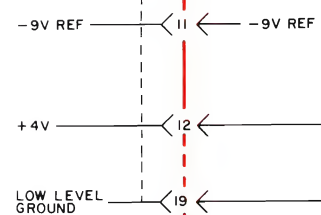
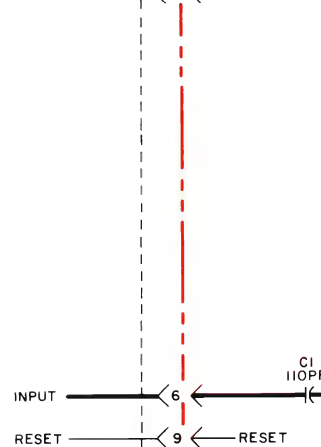
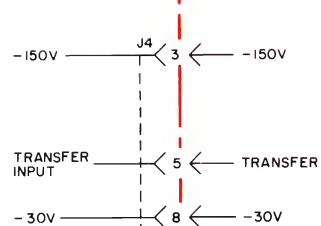
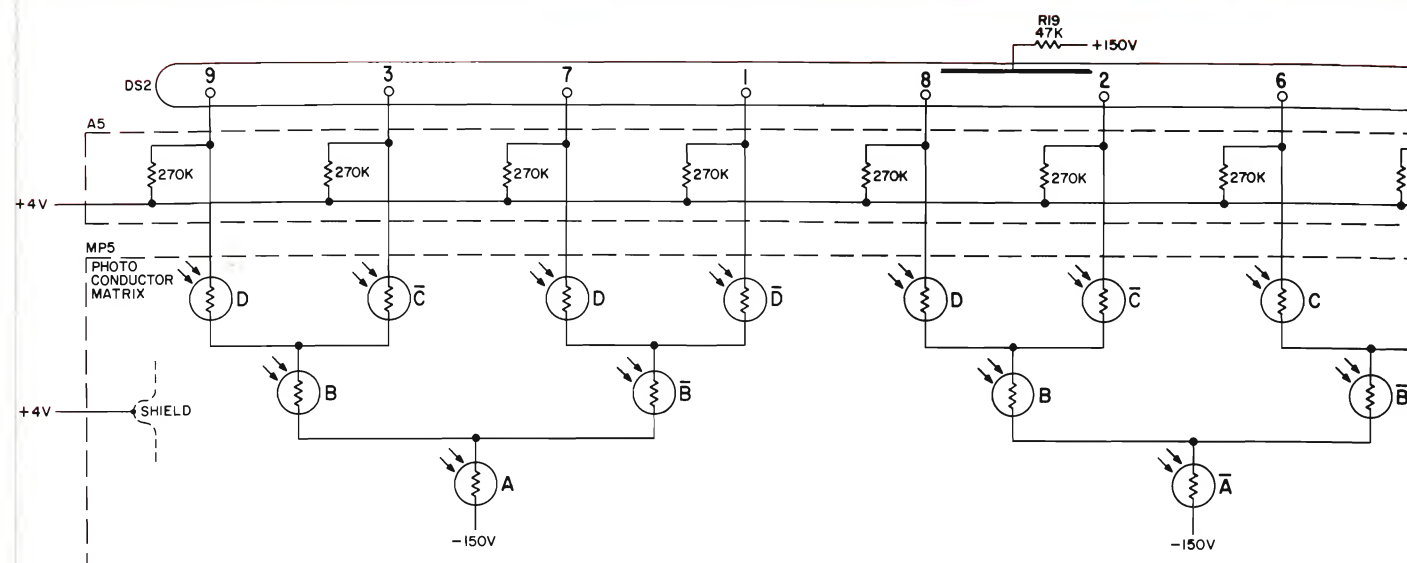
CAPACITANCE IN MICROFARADS

3.  DENOTES ASSEMBLY.
4.  DENOTES SUBASSEMBLY.
5.  DENOTES SCREWDRIVER ADJUST.

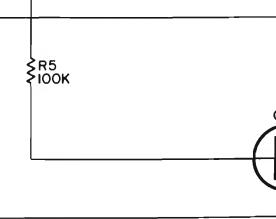
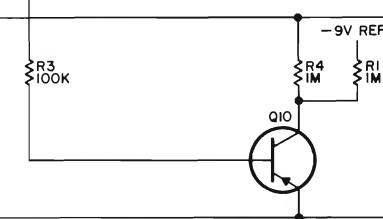


A3

TENS DECADE AND D/A (03430-66503)



DIGITAL TO ANALOG CONVERTER



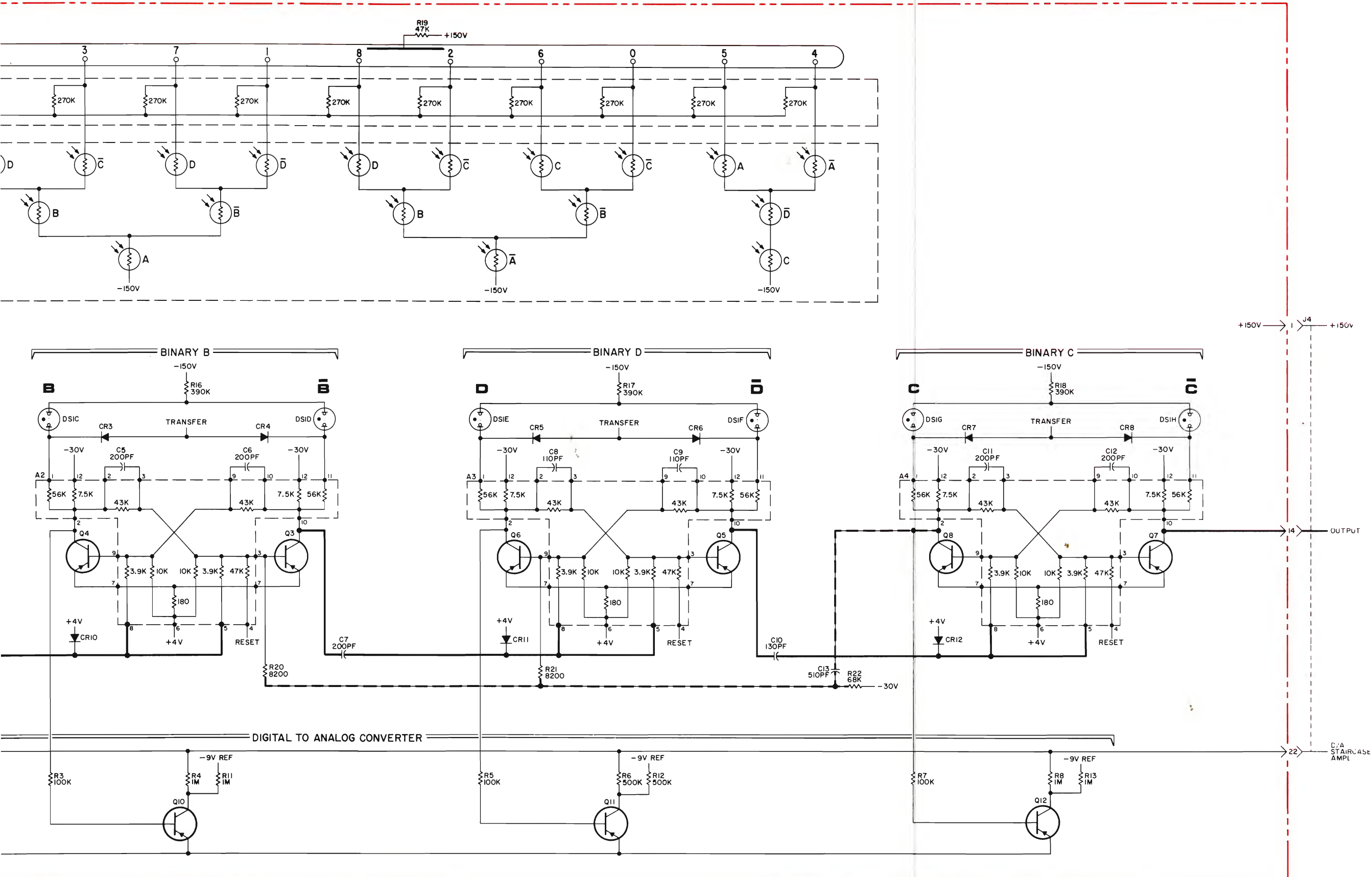


Figure 7-5. Schematic Diagram, A3 Tens Decade Counter and D/A

NOTES

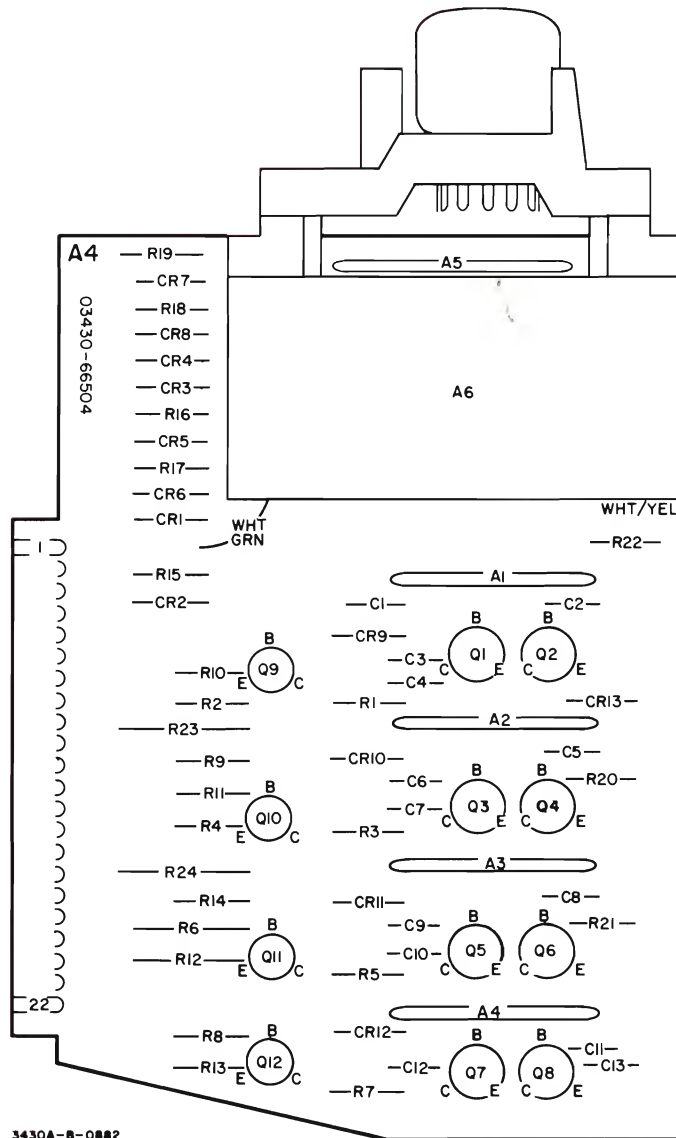
1. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.
2. COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED.

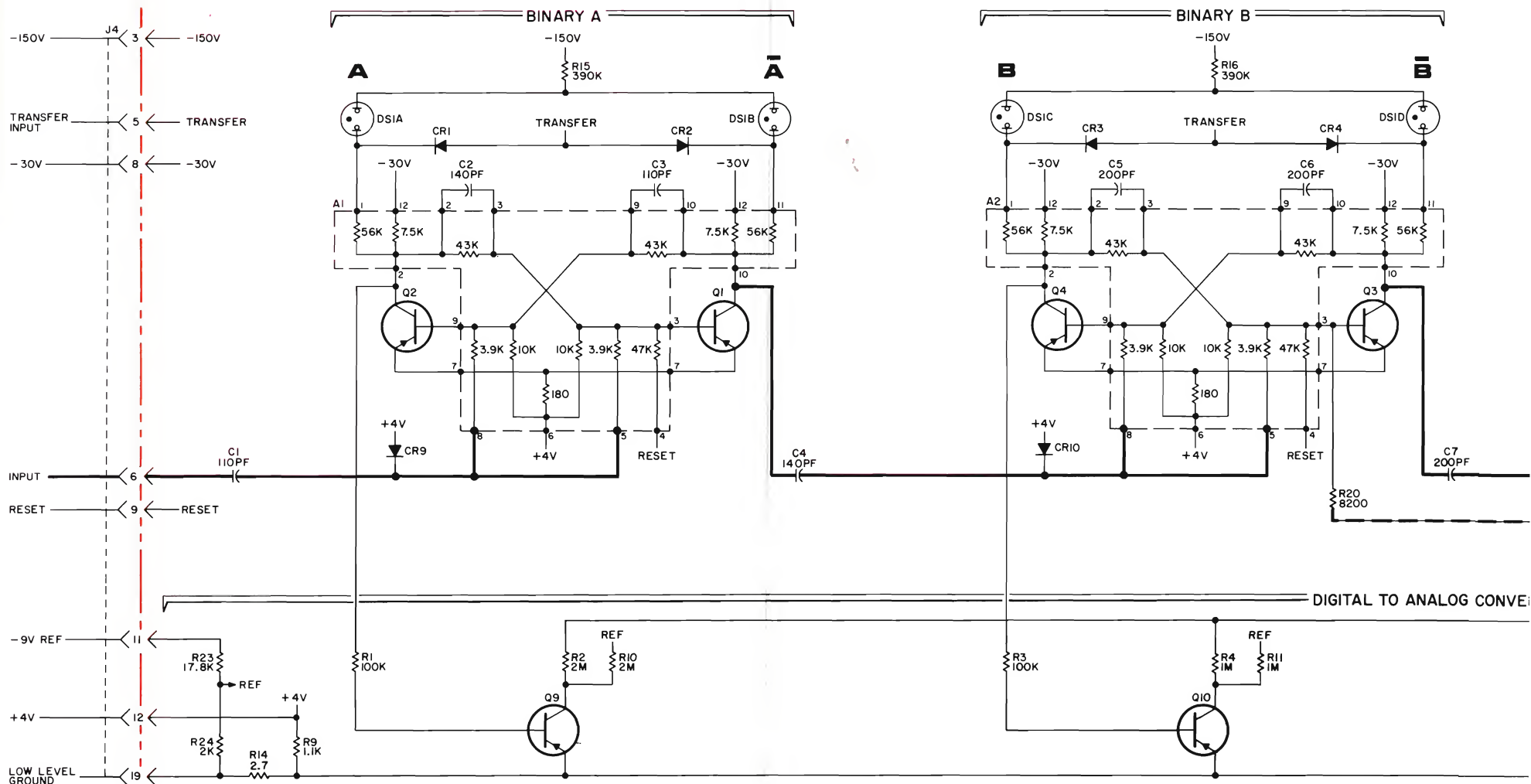
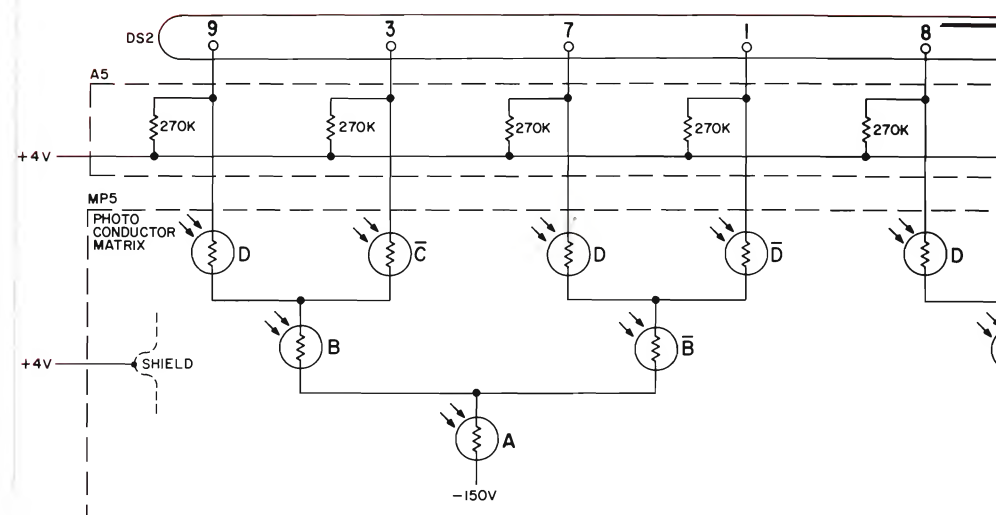
RESISTANCE IN OHMS

CAPACITANCE IN MICROFARADS

3. — — — — — DENOTES ASSEMBLY.

4. - - - - - DENOTES SUBASSEMBLY.





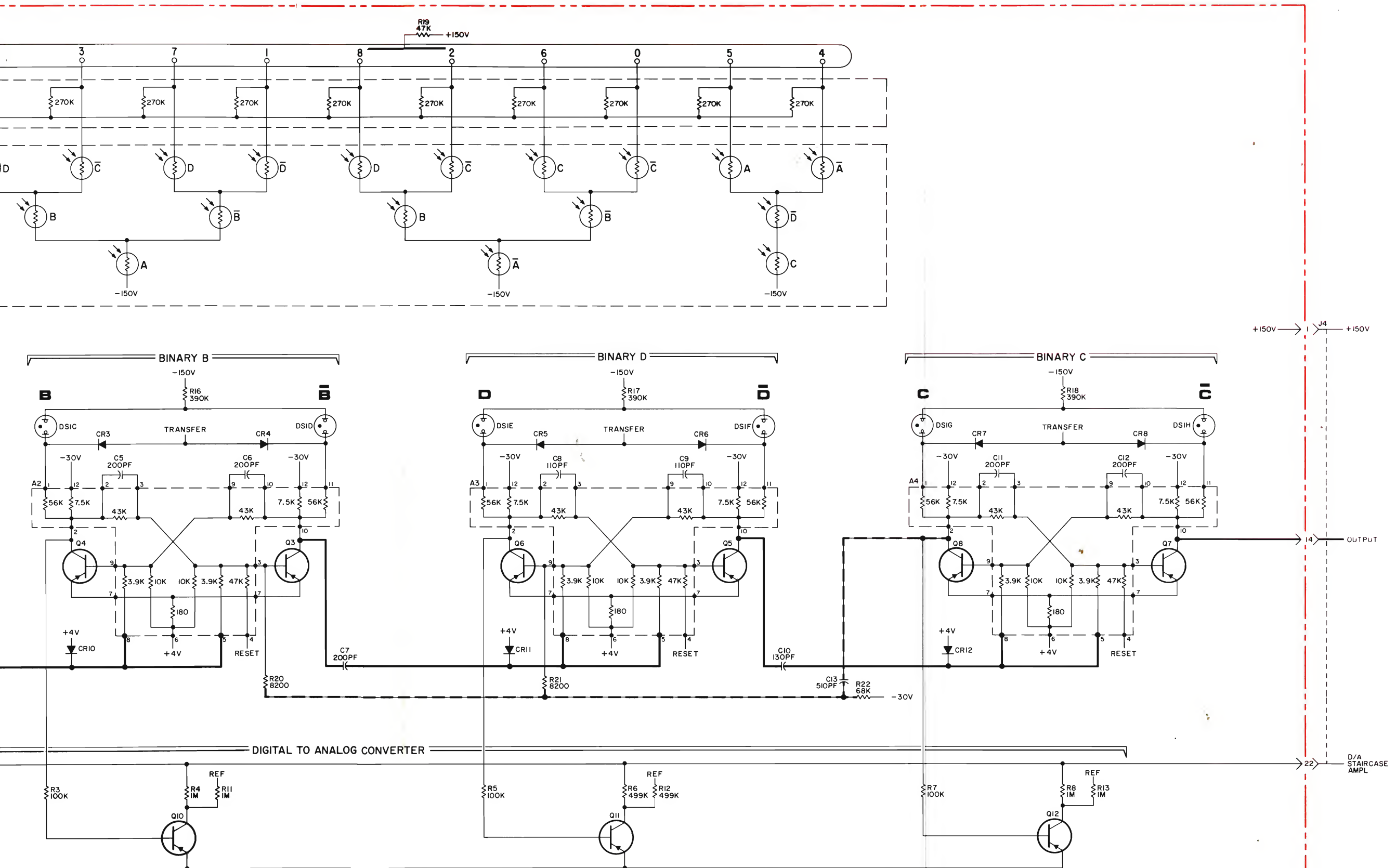
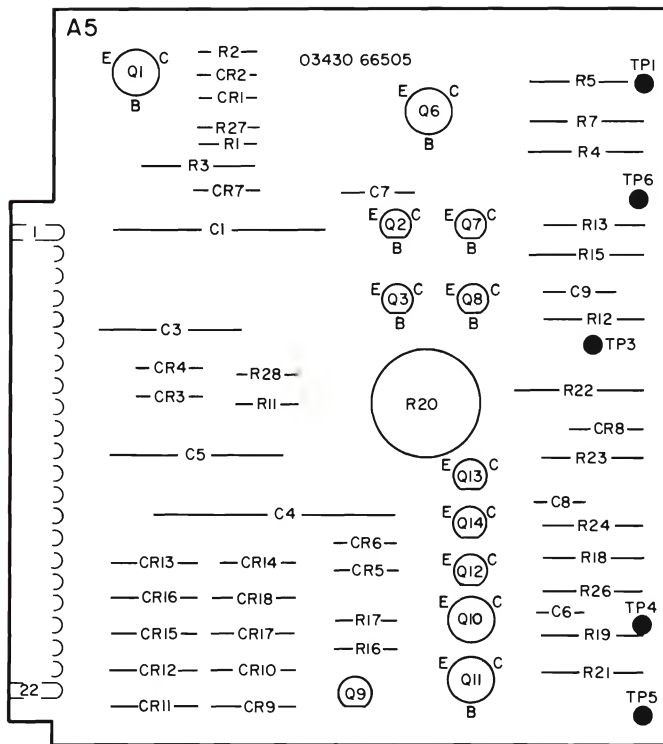


Figure 7-6. Schematic Diagram, A4 Units Decade Counter and D/A



3430A-B-0883A

NOTES

1. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.

2. COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED.

RESISTANCE IN OHMS

CAPACITANCE IN MICROFARADS

3. \equiv DENOTES POWER LINE GROUND.

4. ∇ DENOTES SIGNAL (LOW LEVEL) GROUND.

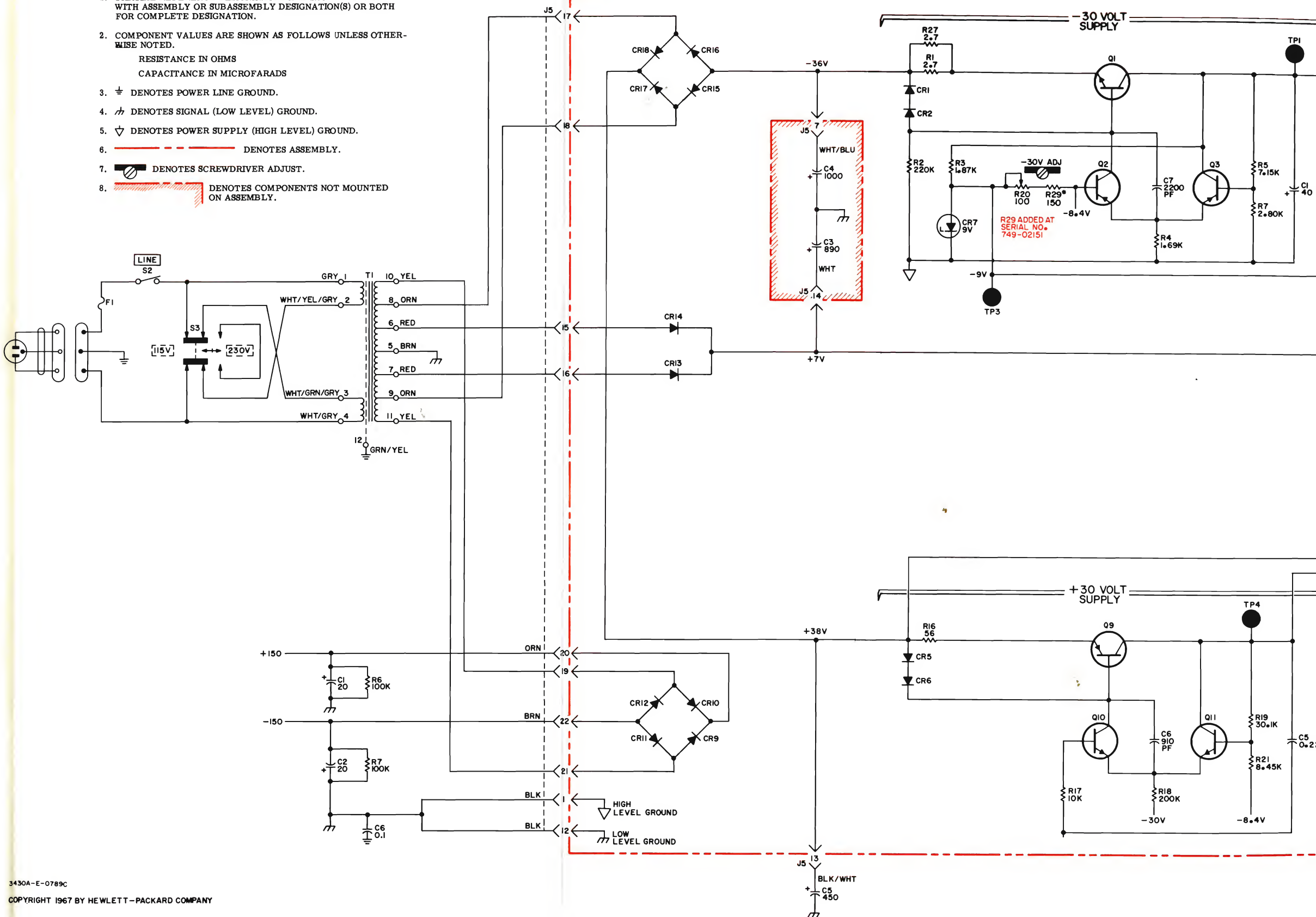
5. ∇ DENOTES POWER SUPPLY (HIGH LEVEL) GROUND.

6. --- DENOTES ASSEMBLY.

7. ∇ DENOTES SCREWDRIVER ADJUST.

8. ∇ DENOTES COMPONENTS NOT MOUNTED ON ASSEMBLY.

A5 POWER SUPPLY ASSEMBLY (03430-66505)



5505)

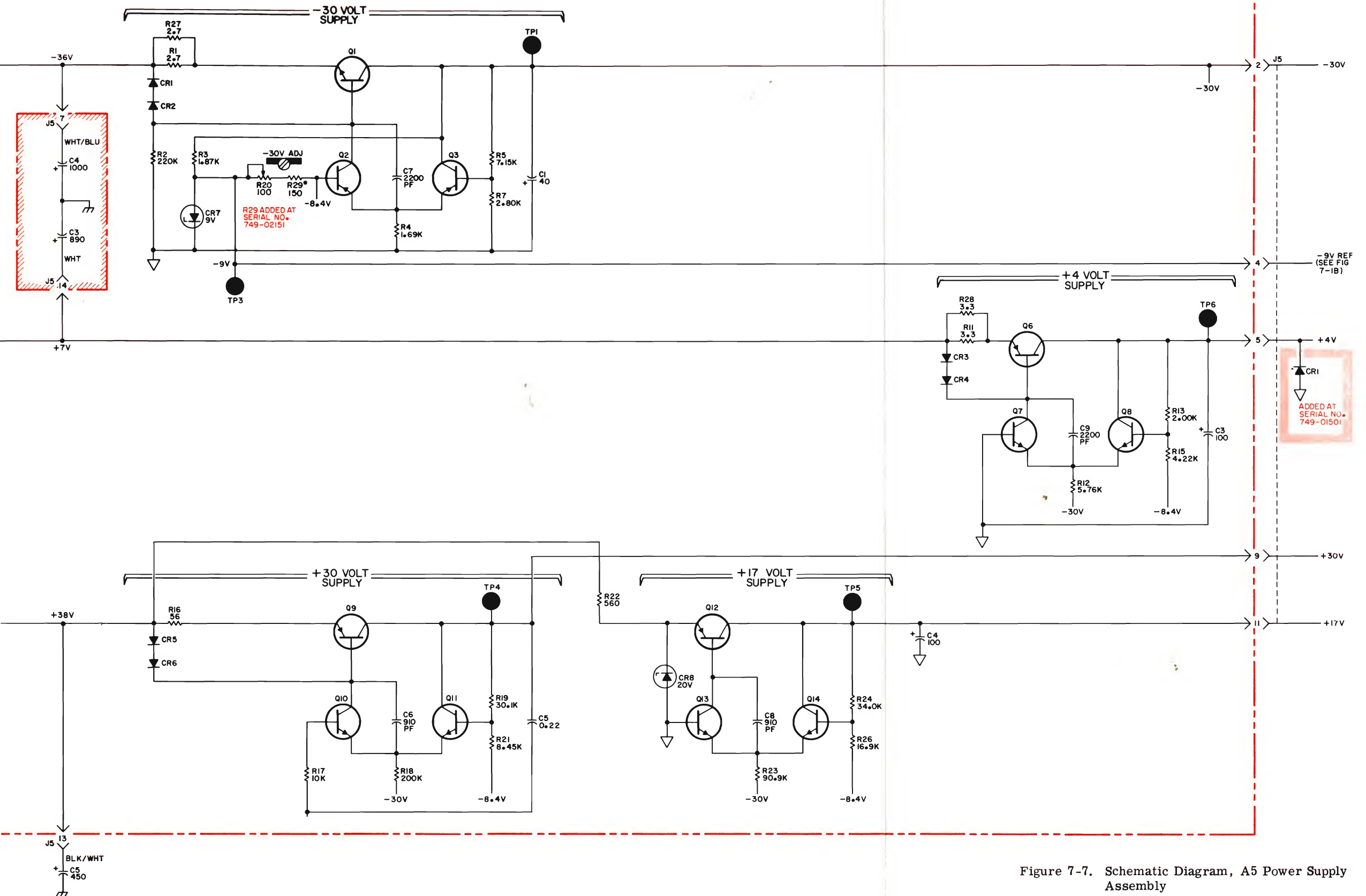
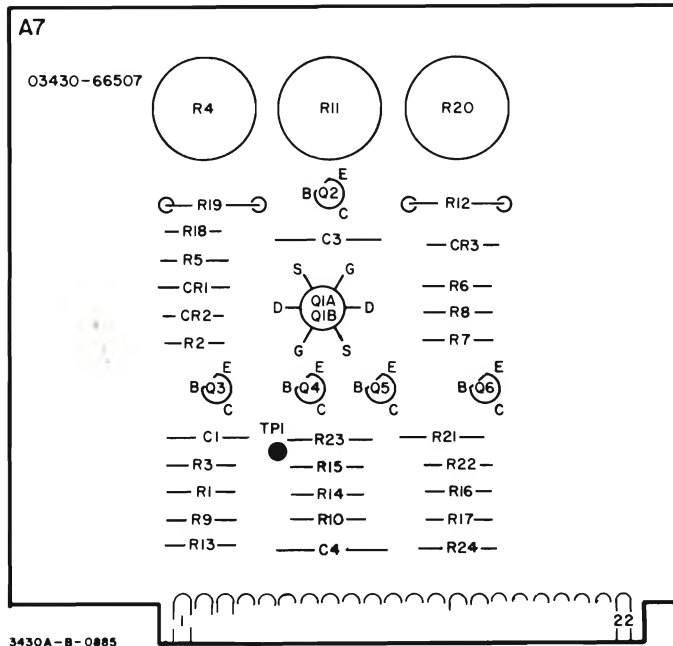
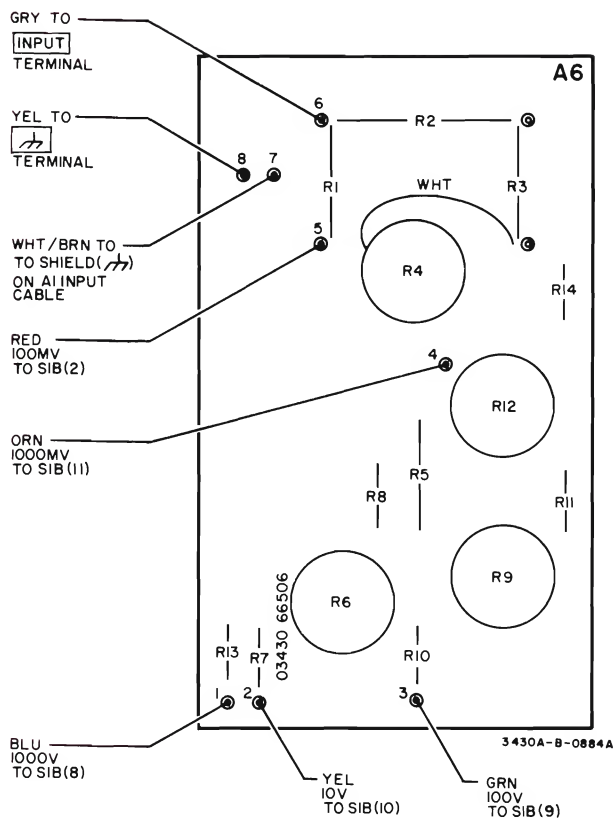
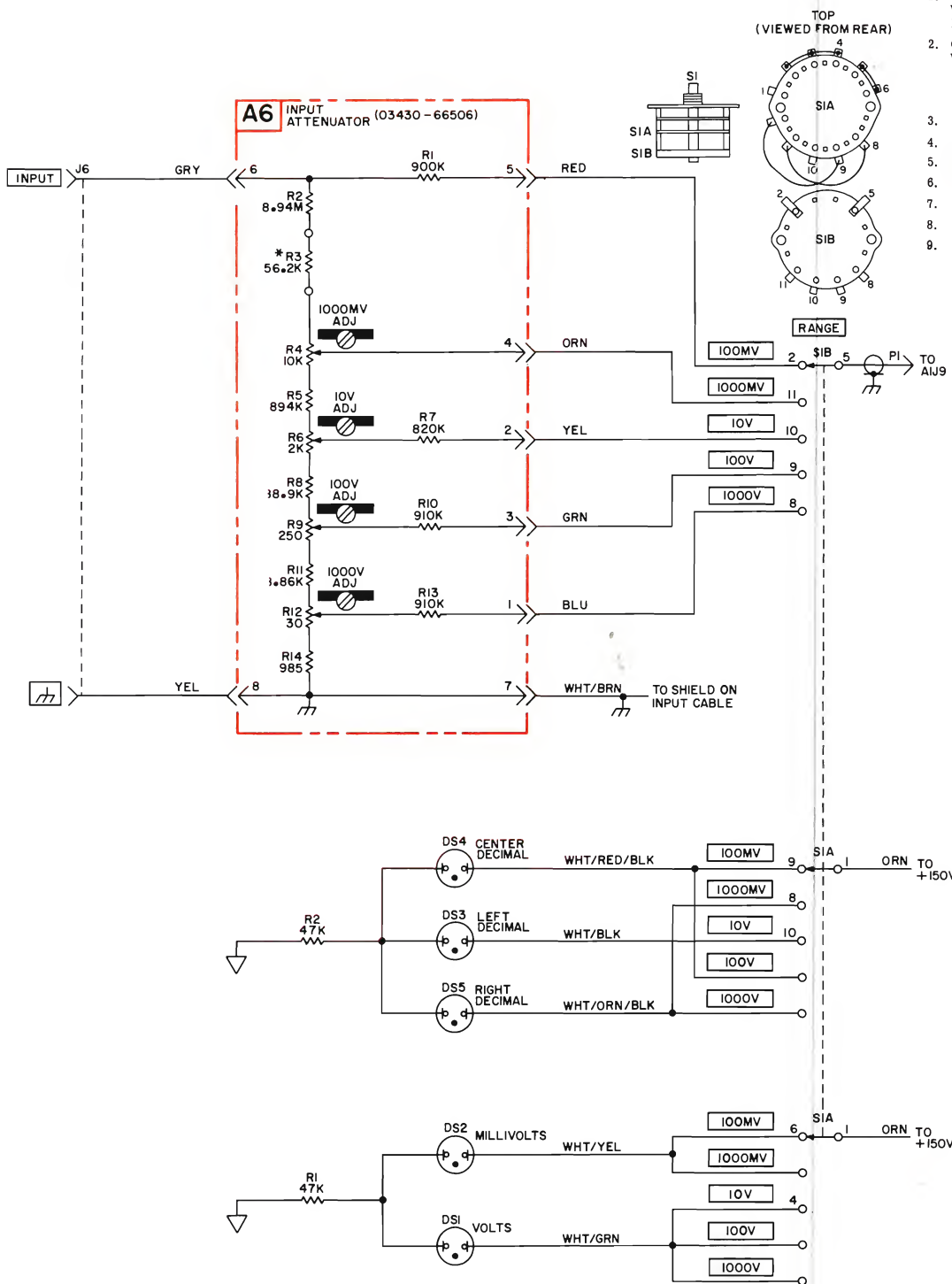
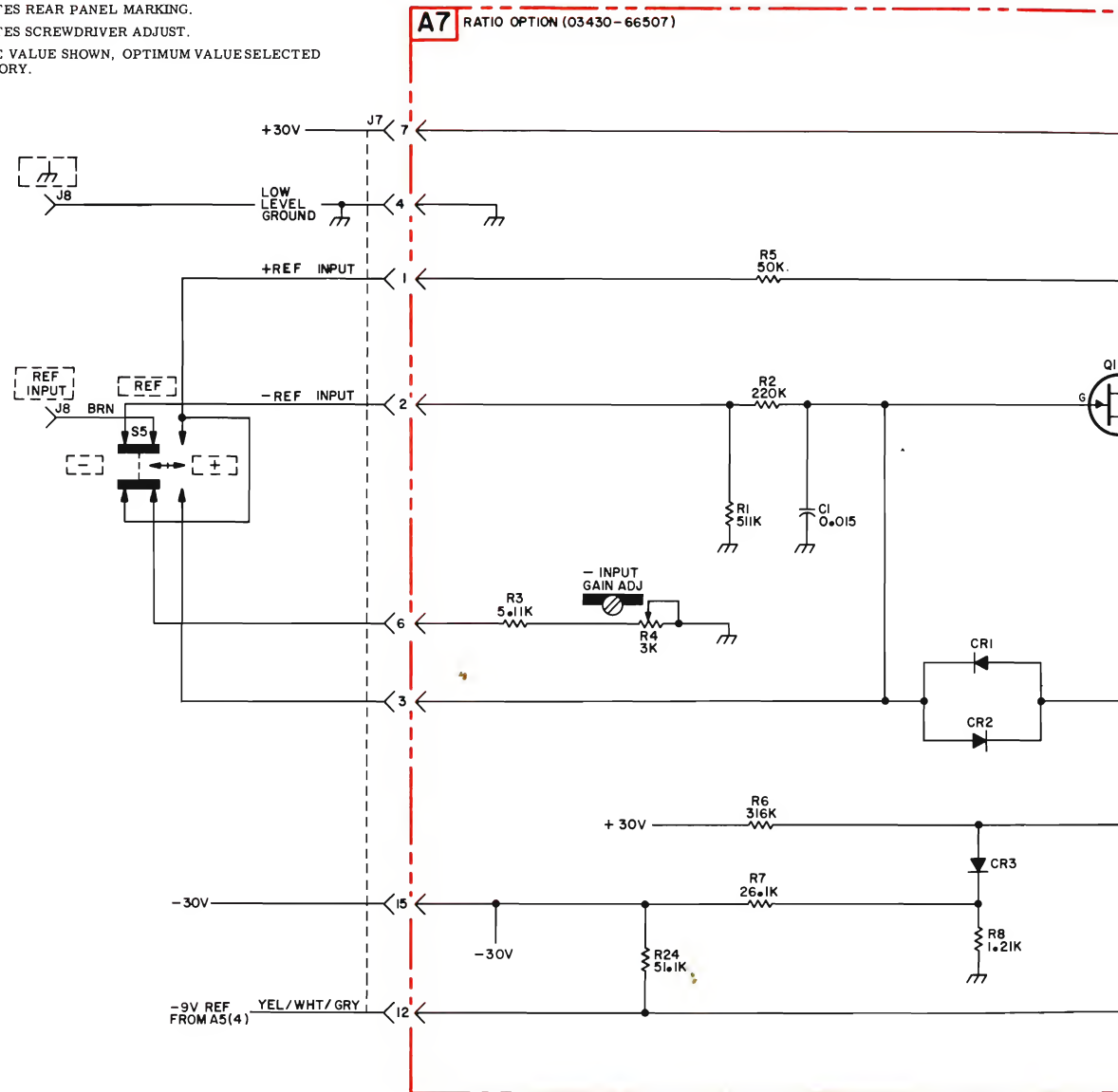


Figure 7-7. Schematic Diagram, A5 Power Supply Assembly





- NOTES**
- PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. PREFIX WITH ASSEMBLY OR SUBASSEMBLY DESIGNATION(S) OR BOTH FOR COMPLETE DESIGNATION.
 - COMPONENT VALUES ARE SHOWN AS FOLLOWS UNLESS OTHERWISE NOTED.
 - RESISTANCE IN OHMS
 - CAPACITANCE IN MICROFARADS
 - ⚡ DENOTES SIGNAL (LOW LEVEL) GROUND.
 - ⚡ DENOTES POWER SUPPLY (HIGH LEVEL) GROUND.
 - DENOTES ASSEMBLY.
 - DENOTES FRONT PANEL MARKING.
 - DENOTES REAR PANEL MARKING.
 - ⚡ DENOTES SCREWDRIVER ADJUST.
 - * AVERAGE VALUE SHOWN, OPTIMUM VALUES SELECTED AT FACTORY.



RATIO OPTION (03430-66507)

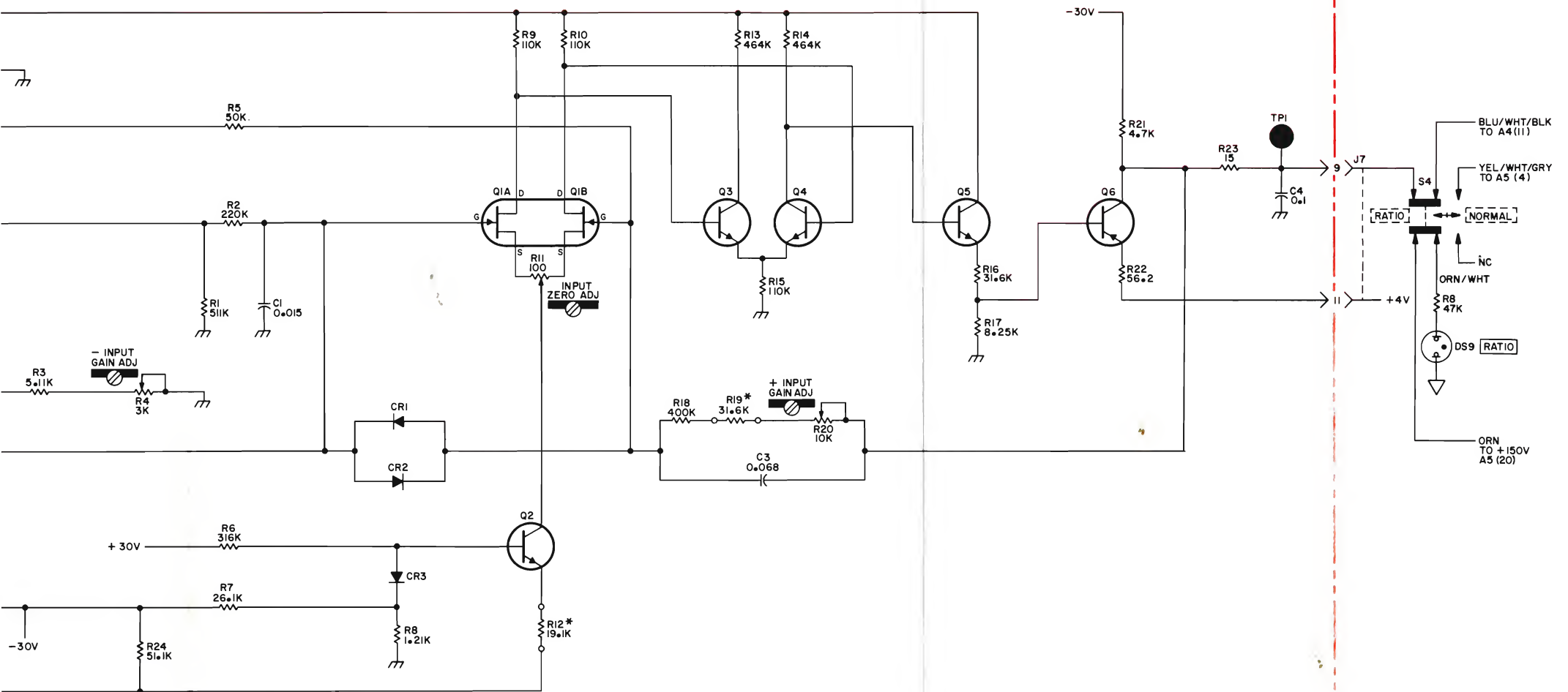


Figure 7-8. Schematic Diagram, A6 Attenuator and A7 Reference Amplifier (Option 01)

CODE LIST OF MANUFACTURERS

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 Handbooks.

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
00000	U. S. A. Common	Any supplier of U. S.	05616	Cosmo Plastic	Cleveland, Ohio	11534	Duncan Electronics Inc.	Costa Mesa, Calif.
00136	McCoy Electronics	Mount Holly Springs, Pa.		(c/o Electrical Spec. Co.)	Rockford, Ill.	11711	General Instrument Corp., Semiconductor Div., Products Group	Newark, N. J.
00213	Sage Electronics Corp.	Rochester, N. Y.	05624	Barber Colman Co.	Roslyn Heights, Long Island, N. Y.	11717	Imperial Electronic, Inc.	Buena Park, Calif.
00287	Cemco Inc.	Danielson, Conn.	05728	Tiffen Optical Co.	Westbury, N. Y.	11870	Melabs, Inc.	Palo Alto, Calif.
00334	Humidial	Colton, Calif.	05729	Metro-Tel Corp.	Santa Cruz, Calif.	12040	National Semiconductor	Danbury, Conn.
00348	Microtron Co., Inc.	Valley Stream, N. Y.	05783	Stewart Engineering Co.	Wakefield, Mass.	12136	Philadelphia Handle Co.	Camden, N. J.
00373	Garlock Inc.	Cherry Hill, N. J.	05820	Wakefield Engineering Inc.	Bridgeport, Conn.	12361	Grove Mfg. Co., Inc.	Shady Grove, Pa.
00656	Aerovox Corp.	New Bedford, Mass.	06004	Bassick Co., Div. of Stewart Warner Corp.	Redwood City, Calif.	12574	Gulton Ind. Inc. Data System Div.	Albuquerque, N. M.
00779	Amp. Inc.	Harrisburg, Pa.	06090	Raychem Corp.	Rochester, N. Y.	12697	Clarostat Mfg. Co.	Dover, N. H.
00781	Aircraft Radio Corp.	Bonton, N. J.	06175	Bausch and Lomb Optical Co.	Chicago, Ill.	12728	Elmar Filter Corp.	W. Haven, Conn.
00815	Northern Engineering Laboratories, Inc.	Burlington, Wis.	06402	E. T. A. Products Co. of America	New Rochelle, N. Y.	12859	Nippon Electric Co., Ltd.	Tokyo, Japan
00853	Sangamo Electric Co., Pickens Div.	Pickens, S. C.	06540	Amatom Electronic Hardware Co., Inc.	Indianapolis, Ind.	12881	Metex Electronics Corp.	Clark, N. J.
00866	Goe Engineering Co.	City of Industry, Cal.	06555	Beede Electrical Instrument Co., Inc.	Penacook, N. H.	12930	Delta Semiconductor Inc.	Newport Beach, Calif.
00891	Carl E. Holmes Corp.	Los Angeles, Calif.	06666	General Devices Co., Inc.	Phoenix, Ariz.	12954	Dickson Electronics Corp.	Scottsdale, Arizona
00929	Microlab Inc.	Livingston, N. J.	06751	Components Inc., Ariz. Div.	Minneapolis, Minn.	13103	Thermolloy	Dallas, Texas
01002	General Electric Co., Capacitor Dept.	Hudson Falls, N. Y.	06812	Torrington Mfg. Co., West Div.	San Carlos, Calif.	13396	Telefunken (GmbH)	Hanover, Germany
01009	Alden Products Co.	Brockton, Mass.	06980	Varian Assoc. Eimac Div.	San Carlos, Calif.	13835	Midland-Wright Div. of Pacific Industries, Inc.	Kansas City, Kansas
01121	Allen Bradley Co.	Milwaukee, Wis.	07088	Kelvin Electric Co.	Van Nuys, Calif.	14099	Sem-Tech	Newbury Park, Calif.
01255	Litton Industries, Inc.	Beverly Hills, Calif.	07126	Digitran Co.	Pasadena, Calif.	14193	Calif. Resistor Corp.	Santa Monica, Calif.
01281	TRW Semiconductors, Inc.	Lawndale, Calif.	07137	Transistor Electronics Corp.	Minneapolis, Minn.	14298	American Components, Inc.	Conshohocken, Pa.
01295	Texas Instruments, Inc., Transistor Products Div.	Dallas, Texas	07138	Westinghouse Electric Corp. Electronic Tube Div.	Elmira, N. Y.	14433	ITT Semiconductor, A Div. of Int. Telephone & Telegraph Corp.	West Palm Beach, Fla.
01349	The Alliance Mfg. Co.	Van Nuys, Calif.	07149	Filmohm Corp.	New York, N. Y.	14493	Hewlett-Packard Company	Loveland, Colo.
01589	Pacific Relays, Inc.	New York, N. Y.	07233	Cinch-Graphik Co.	City of Industry, Calif.	14655	Cornell Dublier Electric Corp.	Newark, N. J.
01670	Gudebrod Bros. Silk Co.	Rockford, Ill.	07256	Silicon Transistor Corp.	Carle Place, N. Y.	14674	Corning Glass Works	Corning, N. Y.
01930	Amerock Corp.	Santa Clara, Calif.	07261	Avnet Corp.	Culver City, Calif.	14752	Electro Cube Inc.	San Gabriel, Calif.
01961	Pulse Engineering Co.	Saugerties, N. Y.	07263	Fairchild Camera & Inst. Corp.	Mountain View, Calif.	14960	Williams Mfg. Co.	San Jose, Calif.
02114	Ferroxcube Corp. of America	Long Branch, N. J.	07322	Minnesota Rubber Co.	Minneapolis, Minn.	15203	Webster Electronics Co.	New York, N. Y.
02116	Wheelock Signals, Inc.	Sunnyvale, Calif.	07387	Birtcher Corp., The	Monterey Park, Calif.	15287	Scionics Corp.	Northridge, Calif.
02286	Cole Rubber and Plastics Inc.	Broadview, Ill.	07397	Sylvania Elect. Prod. Inc., Mt. View Operations	Mountain View, Calif.	15291	Adjustable Bushing Co.	N. Hollywood, Calif.
02660	Amphenol-Borg Electronics Corp.	Somerville, N. J.	07700	Technical Wire Products Inc.	Cranford, N. J.	15556	Micron Electronics	Garden City, Long Island, N. Y.
02735	Radio Corp. of America, Semiconductor and Materials Div.	Old Saybrook, Conn.	07829	Bodine Elect. Co.	Chicago, Ill.	15566	Amprobe Inst. Corp.	Lynbrook, N. Y.
02771	Vocaline Co. of America, Inc.	San Fernando, Calif.	07910	Continental Device Corp.	Hawthorne, Calif.	15631	Cabletronics	Costa Mesa, Calif.
02777	Hopkins Engineering Co.	Newark, N. J.	07933	Raytheon Mfg. Co., Semiconductor Div.	Mountain View, Calif.	15772	Twentieth Century Coil Spring Co.	Santa Clara, Calif.
02875	Hudson Tool & Die Co.	Syracuse, N. Y.	07980	Hewlett-Packard Co., Boonton Radio Div.	Rockaway, N. J.	15801	Fenwal Elect. Inc.	Framingham, Mass.
03508	G. E. Semiconductor Prod. Dept.	Dayton, Ohio	08145	U. S. Engineering Co.	Los Angeles, Calif.	15818	Amelco Inc.	Mt. View, Calif.
03705	Apex Machine & Tool Co.	Compton, Calif.	08289	Blinn, Delbert Co.	Pomona, Calif.	16037	Spruce Pine Mica Co.	Spruce Pine, N. C.
03797	Eldema Corp.	Los Angeles, Calif.	08358	Burgess Battery Co.	Niagara Falls, Ontario, Canada	16179	Omni-Spectra Inc.	Farmington, Mich.
03818	Parker Seal Co.	Wakefield, Mass.	08524	Deutsch Fastener Corp.	Los Angeles, Calif.	16352	Computer Diode Corp.	Lodi, N. J.
03877	Transitron Electric Corp.	Cedar Knolls, N. J.	08664	Bristol Co., The	Waterbury, Conn.	16585	Boots Aircraft Nut Corp.	Pasadena, Calif.
03888	Pyrofilm Resistor Co., Inc.	Sumerville, N. J.	08717	Sloan Company	Sun Valley, Calif.	16688	Ideal Prec. Meter Co., Inc.	De Jur Meter Div. Brooklyn, N. Y.
03954	Singer Co., Diehl Div.	Sumerville, N. J.	08727	ITT Cannon Electric Inc., Phoenix Div.	Phoenix, Arizona	16758	Delco Radio Div. of G. M. Corp.	Kokoma, Ind.
04009	Arrow, Hart and Hegeman Elect. Co.	Hartford, Conn.	08792	National Radio Lab. Inc.	Paramus, N. J.	17109	Thermometrics Inc.	Canoga Park, Calif.
04013	Taurus Corp.	Lambertville, N. J.	08806	CBS Electronics Semiconductor Operations, Div. of C. B. S. Inc.	Lowell, Mass.	17474	Tranex Company	Mountain View, Calif.
04062	Arco Electronic Inc.	Great Neck, N. Y.	08984	Mel-Rain	Indianapolis, Ind.	17554	Components Inc.	Biddeford, Me.
04222	H-Q Division of Aerovox	Myrtle Beach, S. C.	09026	Babcock Relays Div.	Costa Mesa, Calif.	17675	Hamlin Metal Products Corp.	Akron, Ohio
04354	Precision Paper Tube Co.	Wheeling, Ill.	09134	Texas Capacitor Co.	Houston, Texas	17745	Angstrom Prec. Inc.	No. Hollywood, Calif.
04404	Dymec Division of Hewlett-Packard Co.	Palo Alto, Calif.	09145	Tech. Ind. Inc. Atohm Elect.	Burbank, Calif.	17870	McGraw-Edison Co.	Manchester, N. H.
04651	Sylvania Electric Products, Microwave Device Div.	Mountain View, Calif.	09250	Electro Assemblies, Inc.	Chicago, Ill.	18042	Power Design Pacific Inc.	Palo Alto, Calif.
04673	Dakota Engr. Inc.	Culver City, Calif.	09353	C & K Components Inc.	Newton, Mass.	18083	Clevite Corp., Semiconductor Div.	Palo Alto, Calif.
04713	Motorola, Inc., Semiconductor Prod. Div.	Phoenix, Arizona	09569	Mallory Battery Co. of Canada, Ltd.	Toronto, Ontario, Canada	18324	Signetics Corp.	Sunnyvale, Calif.
04732	Filtron Co., Inc. Western Div.	Culver City, Calif.	09922	Burndy Corp.	Norwalk, Conn.	18476	Ty-Car Mfg. Co., Inc.	Holliston, Mass.
04773	Automatic Electric Co.	Northlake, Ill.	10214	General Transistor Western Corp.	Los Angeles, Calif.	18486	TRW Elect. Comp. Div.	Des Plaines, Ill.
04796	Sequoia Wire Co.	Redwood City, Calif.	10411	Ti-Tal, Inc.	Berkeley, Calif.	18583	Curtis Instrument, Inc.	Mt. Kisco, N. Y.
04811	Precision Coil Spring Co.	El Monte, Calif.	10646	Carborundum Co.	Niagara Falls, N. Y.	18612	Vishay Instruments Inc.	Malvern, Pa.
04870	P. M. Motor Company	Westchester, Ill.	11236	CTS of Berne, Inc.	Berne, Ind.	18873	E. I. DuPont and Co., Inc.	Wilmington, Del.
04919	Component Mfg. Service Co.	W. Bridgewater, Mass.	11237	Chicago Telephone of California, Inc.	So. Pasadena, Calif.	18911	Durant Mfg. Co.	Milwaukee, Wis.
05006	Twentieth Century Plastics, Inc.	Los Angeles, Calif.	11242	Bay State Electronics Corp.	Waltham, Mass.	19315	The Bendix Corp., Navigation & Control Div.	Teterboro, N. J.
05245	Components Corp.	Chicago, Ill.	11312	Teledyne Inc., Microwave Div.	Palo Alto, Calif.	19500	Thomas A. Edison Industries, Div. of McGraw-Edison Co.	West Orange, N. J.
05277	Westinghouse Electric Corp. Semi-Conductor Dept.	Youngwood, Pa.	11314	National Seal	Downey, Calif.	19589	Concoa	Baldwin Park, Calif.
05347	Ultrinox, Inc.	San Mateo, Calif.	11453	Precision Connector Corp.	Jamaica, N. Y.	19644	LRC Electronics	Horseheads, N. Y.
05397	Union Carbide Corp., Elect. Div.	New York, N. Y.				19701	Electra Mfg. Co.	Independence, Kansas
05574	Viking Ind. Inc.	Canoga Park, Calif.				20183	General Atomics Corp.	Philadelphia, Pa.
05593	Icore Electro-Plastics Inc.	Sunnyvale, Calif.				21226	Excutecon, Inc.	Long Island City, N. Y.
						21335	Fafnir Bearing Co., The	New Britain, Conn.
						21520	Fansteel Metallurgical Corp.	N. Chicago, Ill.
						23042	Texscan Corp.	Indianapolis, Ind.
						23783	British Radio Electronics Ltd.	Washington, D. C.
						24455	G. E. Lamp Division	Nela Park, Cleveland, Ohio

CODE LIST OF MANUFACTURERS (Continued)

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
24655	General Radio Co.	West Concord, Mass.	71744	Chicago Miniature Lamp Works	Chicago, Ill.	78947	Ucinite Co.	Newtonville, Mass.
24681	Memcor Inc., Comp. Div.	Huntington, Ind.	71785	Cinch Mfg. Co., Howard B. Jones Div.	Chicago, Ill.	79136	Waldes Kohinoor Inc.	Long Island City, N.Y.
24796	Parelco Inc.	San Juan Capistrano, Calif.	71984	Dow Corning Corp.	Midland, Mich.	79142	Weeder Root, Inc.	Hartford, Conn.
26365	Gries Reproducer Corp.	New Rochelle, N.Y.	72136	Electro Motive Mfg. Co., Inc.	Willimantic, Conn.	79251	Wenco Mfg. Co.	Chicago, Ill.
26462	Grobet File Co. of America, Inc.	Carlstadt, N.J.	72619	Dialight Corp.	Brooklyn, N.Y.	79727	Continental-Wirt Electronics Corp.	Philadelphia, Pa.
26851	Compac/Hollister Co.	Hollister, Calif.	72656	Indiana General Corp., Electronics Div.	Keasby, N.J.	79963	Zierick Mfg. Corp.	New Rochelle, N.Y.
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000CS	Hewlett-Packard Co.,	Colorado Springs
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000MM	Rubber Eng. & Development	Hayward, Calif.
000NN	A "N" D Mfg. Co.	San Jose, Calif.
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MANUAL BACKDATING CHANGES

MODEL 3430A

DIGITAL VOLTMETER

Manual Serial Prefixed: 943-
-hp- Part No. 03430-90002


This manual backdating sheet makes this manual applicable to earlier instruments. Instrument-component values that differ from those in the manual, yet are not listed in the backdating sheet, should be replaced using the part number given in the manual.

Instrument Serial Prefix	Make Manual Changes	Instrument Serial Prefix	Make Manual Changes
749-02550 and below	CHANGE #1		

CHANGE 1: Page 5-5, Paragraph 5-21:

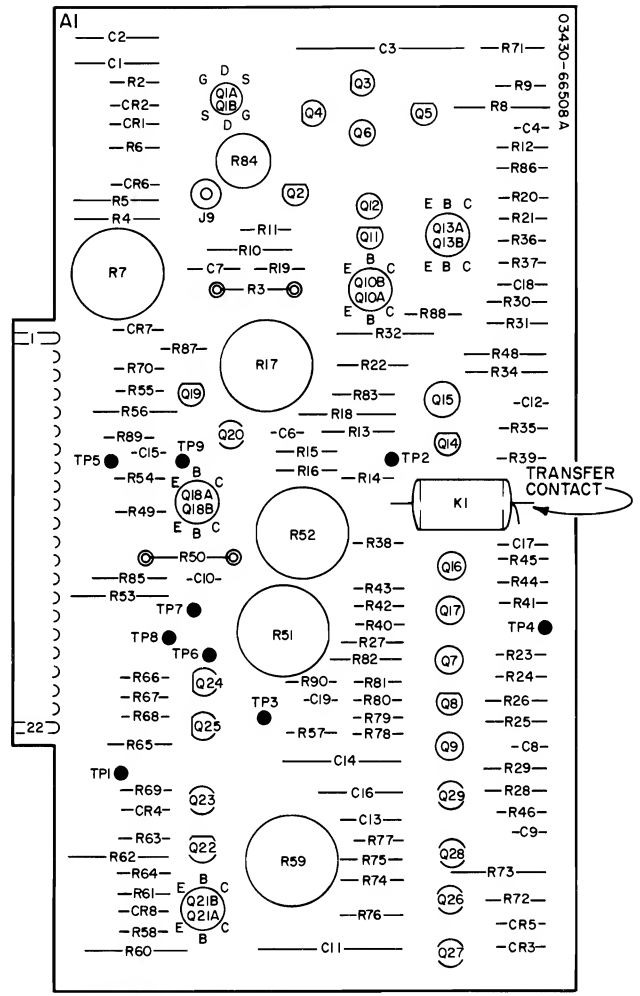
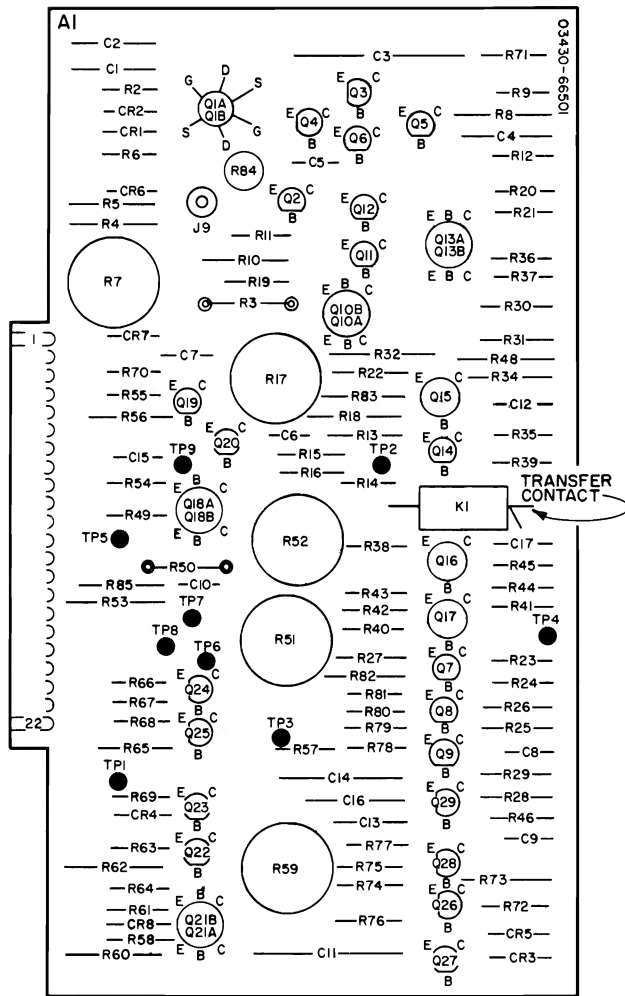
Replace INVERTER AMPLIFIER ADJUSTMENTS with the following procedure:

5-21. POLARITY AND INVERTER AMPLIFIER ADJUSTMENTS.

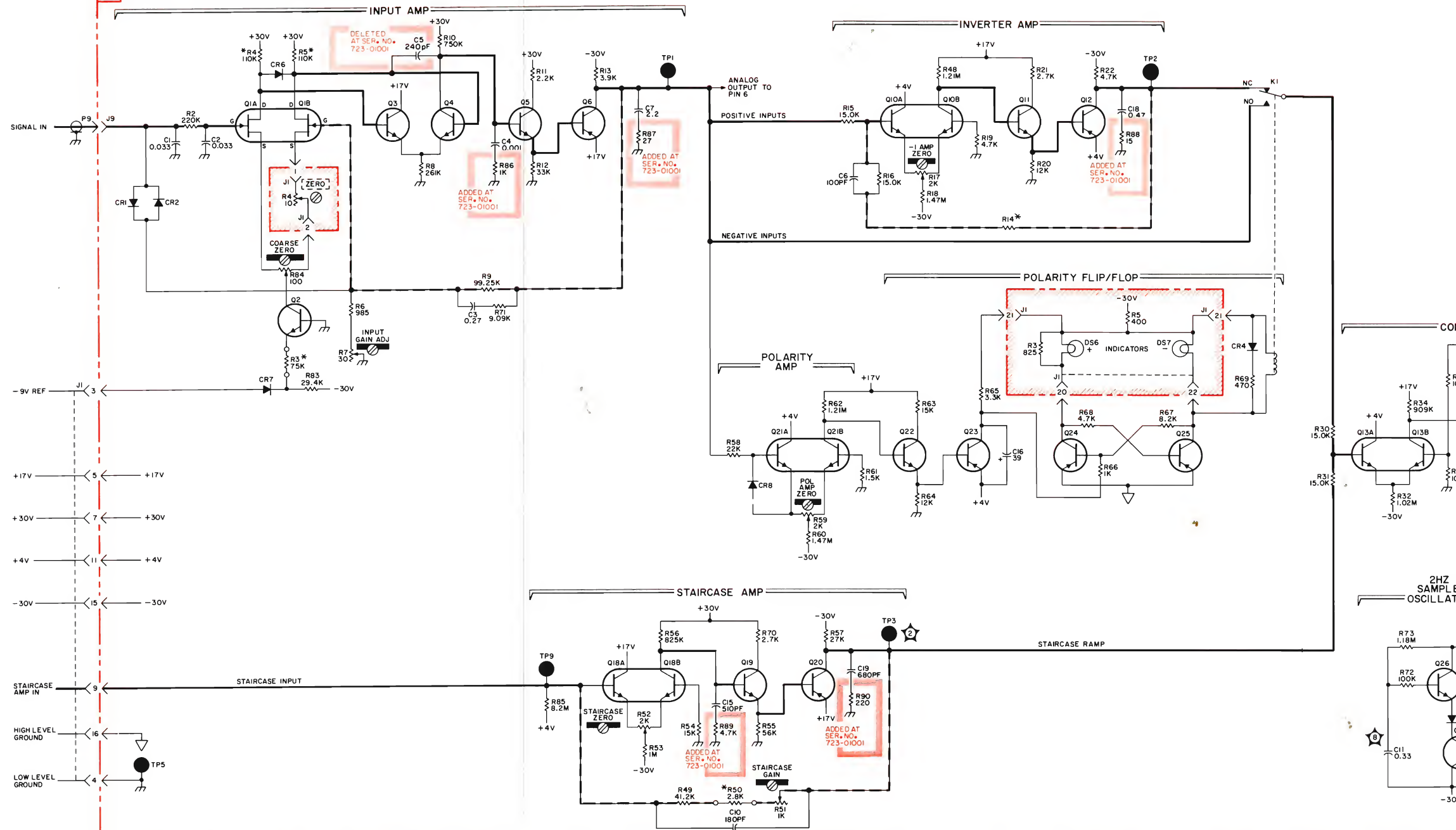
- Connect dc standard to 3430A INPUT. With the 3430A RANGE switch on 100 mV, adjust the dc standard output to -99.0 mV.
- Short A1TP1 to A1TP5 (). This shorts the inverter amplifier and polarity amplifier inputs.
- Slowly adjust A1R59 so that + and - indicators on front panel just change from - to +. This zeros the polarity amplifier.
- Connect the dc differential voltmeter to the amplifier output at A1TP2.
- Adjust A1R17 for a 0.0 V \pm 0.25 mV indication on the differential voltmeter.
- Remove the short from A1TP1 to A1TP5.

Page 7-5/7-6, Figure 7-3:

Replace Schematic Diagram, A1 Amplifier Assembly with the following schematic.
This diagram applies to both part number 03430-66508 and 03430-66501.

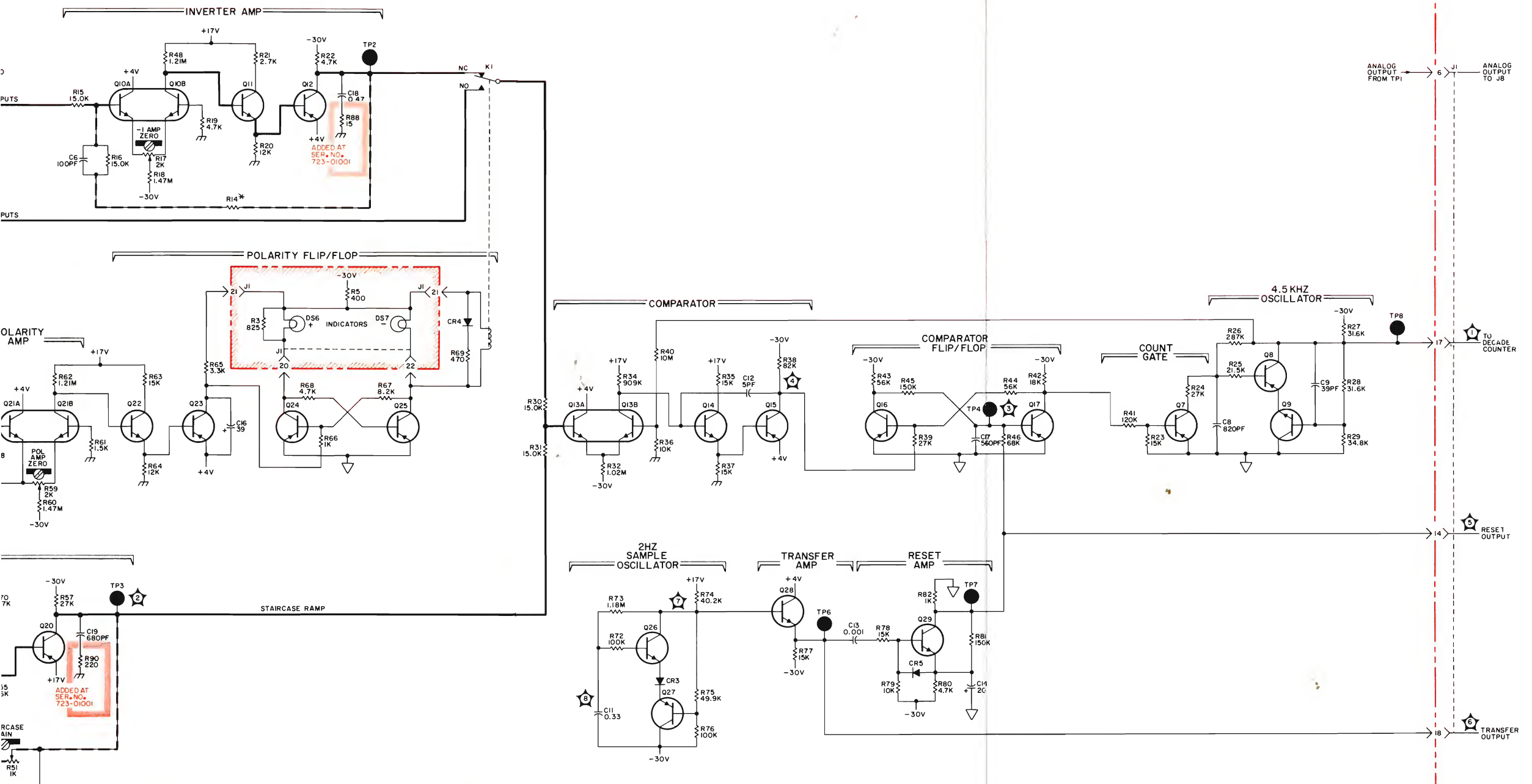


A1 ANALOG AMPLIFIER ASSEMBLY (03430-66508)



3430A-E-30100A

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NOTE THIS SCHEMATIC APPLIES TO
INSTRUMENTS SER. NO.
749-02550 AND BELOW

MANUAL CHANGES

MODEL 3430 A
=====

DIGITAL VOLTMETER

Manual Serial Prefixed: 943
Manual Printed: SEPT.1969

To adapt this manual to instruments with other serial prefixes check for errata below, and make changes shown in tables.

Instrument Serial Prefixes		Make Manual Changes
G-929-	and above	1
G-971-	and above	1 - 2
1050G	and above	1 - 3

ERRATA: Page 1-0, Table 1-1, Specification:

"Zero stability is better than $25 \mu\text{V}/^{\circ}\text{C}$ " should read:
"Zero stability is better than $25 \mu\text{V}/^{\circ}\text{C}$ on 100 mV range".

In Section VI, Replaceable Parts and pertaining Schematics:		-hp- Stock No.
Change:	A2DS1A thru DS1H, A3DS1A thru DS1H, A4DS1A thru DS1H	
	Lamp - Glow to	2140-0044
	A3C4 C:fxd., dipped Mica to 140 pF, + 2%	0140-0217
Add:	F1 Fuse - Cartridge 0.15 Ampere (for 230V Oper.)	2110-0320
Under Miscellaneous:		
Change:	MP25 Cord - set, power to	8120-0100
	(For instruments equipped with German "Schuko" Power - Cord only)	
	A1Q20,24 Transistor - Si PNP to 2N 3906	1853-0036
	A2DS2, A3DS2, A4DS2 to Indicator - Tube - Nixie	1970-0041
	A2Q1 thru Q8, Q20, Q21, A3Q1 thru Q8, A4Q1 thru Q8	
	to Transistor selected	5080-0060
Add:	A2S1 Switch slide to	3101-0982
	A3CR13/A4CR13 Diode : Ge	1910-0016
Add on Schematic Diagram 7-9/7-10 and 7-11/7-12		
Diodes are connected between the connection of		
C13/R22 and + 4V.		
Change:	R1 R:fxd., comp. 39 K, + 10%, 1/2W	0687-3931
	R5 to R:fxd., 470 Ohm, 2W	0698-3634

MODEL 3430A


CHANGE 1: Add to description of A1 Assembly : Amplifier 03430-66511
"Used in serial number 933-02551 and higher and
G-929-00426 and higher.

CHANGE 2:

Change:			-hp- Stock No.
	MP25	Power Cord to	8120-1349
	MP24	Connector Power to	1251-2357
		Panel Rear to	03430-00203
	S2	Switch Toggle to	3101-1103
	S3	Switch Slide to	3101-1234
	A1Q25	Transistor NPN to	1853-0090
	F1	Fuse .125 A (115V Oper.)	2110-0318

CHANGE 3:

Change:			
	S1	Switch rotary to	3100-2711
		Panel Front to	03430-00204
Add:		Bushing	1410-0110
		Insulator Switch	4040-0775

Change Ground Symbols from  to 